

Declaration of performance

(according to regulation EU N°305/2011)

1) strip **S355K2** according EN 10025-2:2004

to be used in metallic structures

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CE marking notify body
OCAB/OCBS 1148
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system of assessment and verification of constancy of performance of the product according annex V:

Notified factory production control certification body N° 1148 performed :
-the initial inspection of the manufacturing plant and of factory production control
-the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control

Essential characteristic	performance	Harmonised technical specification
tolerances on dimensions and shape	dimension	EN 10051
	flatness	EN 10051
Yield strength	Nominal thickness (mm)	values Min (Mpa)
	>= 1,5 <= 12,7	355
Tensile strength	Nominal thickness (mm)	values (Mpa)
	>= 1,5 <= 2,99 3 12,7	Min Max 510 680 470 630
elongation	Nominal thickness (mm)	values Min (Mpa)
	> 1,5 <= 2 2 2,5 2,5 2,99 3 12,7	min (%) sample 14 A80 15 A80 16 A80 20 A50
Impact strength	Nominal thickness (mm)	values Joules
	1,5 - 12,7 mm	40 J at - 20°C
Weldability CEV	Nominal thickness (mm)	values %
		max 0,45
Durability	Nominal thickness (mm)	values max %
	1,5 - 12,7 mm	C 0,2 Si 0,55 Mn 1,6 P 0,025 S 0,025 Cu 0,55

EN 10025-2 :2004

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2.
signed for and on behalf the manufacturer by :

P Lesenfans
metallurgy dpt

22nd December 2016

Quality &

