 MARCEGAGLIA PLATES	DOP – DECLARATION OF PERFORMANCE 0160/001		
	DOC. 1337	Ed. 0	Rev. 03

DECLARATION OF PERFORMANCE		
No 0160/001		Rev. 03
Product Identification Code	Hot rolled steel product for Structural Use. Grade S235JR as for EN10025-2:2005	
Identification	According to the information stated on the ID label with barcode and/or Bundle number and in the Inspectin certificate.	
Intended use of the Construction Product	Flat product for use in metal structures or in metal complexes and concrete structures.	
Manufacturer (registered office)	Marcegaglia Plates Via Bresciani, 16 – 46040 Gazoldo degli Ippoliti (MN) – Italia	
Production Plant	San Giorgio di Nogaro Via Fermi, n°33 - 33058 San Giorgio Nogaro (UD) - Italia	
System of assessment and verification of the continuity of performance of the construction product	2+	
Name and ID number of the notified Body	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italia 0474	
Certificates of Conformity for the control of the plant production have been issued for the following elements: <ul style="list-style-type: none"> • Starting inspection of the production plant and of the factory production control. • Surveillance, evaluation and regular audits of the factory production control. 		
DECLARED PERFORMANCE		
Main Features	Performance	Harmonised specification
Dimensional tolerances	As for EN 10029: 2011	EN 10025-2: 2005
Elongation	As for Table 1	
Tensile strength		
Yield strength		
Impact strength	As for Table 3	
Chemical analysis		
Durability (with no request for coating)	N.P.D.	
The performance of the above mentioned product complies with the set of declared performances. This responsibility statement is issued in accordance with Regulation (EU) No. 305/2011, under the sole responsibility of the manufacturer identified above.		
Signed for and behalf of Marcegaglia Plates Marco Ing. Ferrone <i>San Giorgio di Nogaro Plant Manager</i>		
		<i>San Giorgio di Nogaro 03/11/2015</i>
This declaration of performance is valid only in presence of the product identification label and delivery document or of the inspection certificate.		


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TABLE 1 – MECHANICAL CHARACTERISTICS								
	<i>Minimum Yield strenght Reh^{a)} Mpa</i>						<i>Tensile strenght Rm^{a)} Mpa</i>	
	Nominal Thickness (mm)							
grade	≤ 16	> 16 ≤ 40	> 40 ≤ 63	> 63 ≤ 80	> 80 ≤ 100	> 100 ≤ 150	≥ 3 ≤ 100	> 100 ≤ 150
S235JR	235	225	215	215	215	195	360 to 510	350 to 500
a) For plate, strip and wide flats with widths. ≥600 mm the direction transverse (t) to the rolling direction applies. For all other products the values apply for the direction parallel (l) to the rolling direction..								

TABLE 1 – MECHANICAL CHARACTERISTICS (follows)							
		<i>Mechanical characteristics at room temperature for steel grades with impact strenght values</i>				<i>Impact strenght KV longitudinal for flat products</i>	
		Min. percentage elongation after break ^{a)} % L0=5,65vS0				temperature °C	Minimum energy (J)
		Nominal Thickness (mm)					
grade	Position of test pieces ^{a)}	≥ 3 ≤ 40	> 40 ≤ 63	> 63 ≤ 100	> 100 ≤ 150	≤ 150	
S235JR	l	26	25	24	22	20	27 ^{b)}
	t	24	23	22	22		
a) For plate, strip and wide flats with widths. ≥600 mm the direction transverse (t) to the rolling direction applies. For all other products the values apply for the direction parallel (l) to the rolling direction.							
b) The impact properties of quality JR products are verified only when specified at the time of the order.							

TABLE 3 – CHEMICAL ANALYSIS												
	<i>Chemical composition of the ladle analysis for flat products of steel grades and qualities with values for impact strenght</i>								<i>Maximum CEV based on the ladle analysis</i>			
	C in % max for nominal thickness (mm)			Si % max	Mn % max	P % max	S % max	N % max	Cu % max	Nominal thickness (mm)		
grade	≤ 16	> 16 ≤ 40	> 40							≤ 30	> 30 ≤ 40	> 40 ≤ 150
S235JR	0,17	0,17	0,20		1,40	0,035	0,035	0,012	0,55	0,35	0,35	0,38
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For anything not specified in tables or for exceptions as established in the reference standards