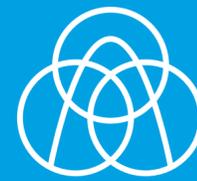


Occupational Safety and Health Policy



thyssenkrupp



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We give top priority to health and safety at work.

We focus on people. Every employee should be able to perform their work well at our company and return home safe and sound.

Our objective is therefore to avoid accidents, work-related illnesses, as well as physical and psychological stresses at work.

We empower all employees who work for us to act in a safe and healthy way.

We jointly pursue a forward-looking safety and health culture.

We promote a culture in which we assume responsibility for each other. Everyone contributes to this.

Managers create the general conditions. They serve as a role model through their actions and perform their duties responsibly. Occupational safety & health and health promotion are management tasks.

Employees assume responsibility and play an active role.

The employee representatives play an active role in developing the occupational safety and health culture.

The areas of occupational safety, health and human resources provide effective support to managers, employees and employee representatives in the realization of their duties.

The development of occupational safety and health expertise is an integral part of human resources development.

We work systematically to achieve continuous improvement.

We comply with applicable laws and the obligations we have imposed on ourselves as a matter of course. We apply appropriate consequences in the event of violations.

The same standards apply to partner companies and third parties as for us. This is taken into account in selecting and working with partner companies.

Our actions are focused on achieving continuous improvements in occupational safety and health management and our results.

Occupational safety & health and health promotion are an integral part of all our processes and are included from the outset – starting in the planning phase – in all technical, organizational, economic and social considerations.

Where possible, we avoid accident and health risks and give priority to technical measures over organizational and personal measures.

Essen, October 21, 2014

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and Chief Executive Officer (CEO)
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