



Werks-Nr. Works-No. No de l'usine	<b>A08</b> <b>4908250</b>	Zeugnis-Nr. Certificate-No. No de certificat	<b>A03</b> <b>7362859001</b>	Sendungs-Nr. Shipment-No. No de envoi		Seite-Nr. Page-No. Page-No.	<b>1</b>	
thyssenkrupp Steel Europe AG · 47161 Duisburg <b>A01</b>				<b>BESCHEINIGUNG ÜBER MATERIALPRÜFUNGEN</b> <b>DOCUMENT ON MATERIAL TESTS</b> <b>DOCUMENT DE CONTROL DES MATERIAUX</b>		<b>EN 10204</b> <b>EN 10204</b> <b>EN 10204</b>		
<b>A06</b>  THYSSENKRUPP MATERIALS (UK) LTD.  38/40 WATCHMOOR POINT-WATCHMOOR ROA GB GU15 3AD CAMBERLEY/SURREY				<b>A02</b> INSPECTION CERTIFICATE 3.1				
Bestell-Nr. Order-No. No de commande	6190602  4791/01D	<b>A07.1-A07.5</b>		 07.07.2020  abnahme_zeugnisse.stahl@thyssenkrupp.com	2d			
Werkstoff ; Quality ; Matériau / Lieferbedingungen ; Specification ; Conditions de livraison				<b>B02/B03</b>				
DX51D+Z / DIN EN 10346 - 07.2009								
Kennzeichnung: MATERIAL, HEAT-NO., MANUFACTURING/SAMPLE-NO. Marking: Marque: <b>B06</b>				Zeichen des Lieferwerkes: <b>TKS</b> Supplier's mark: Marque d'usine: <b>A04</b>				
NOMINAL VALUES ITEM4: (G/QM) TS 140 (NOM)								
<b>B01</b>								
<b>TYPE OF PRODUCT / SURFACE</b>								
STRIP; HOT-DIP GALVANIZED (Z); CUT EDGE; UNOILED / SURFACE QUALITY: A; SURFACE TREATMENT: CHEMICALLY PASSIVATED; SPANGLE: MINIMIZED (M)								
ITEM	<b>B09</b> x	<b>B10</b> x	<b>B11</b>	<b>B08</b>	<b>B13</b>	<b>B13</b>		
	DIMENSIONS			NUMBER	WEIGHT	WEIGHT		
				PIECES	NET	GROSS		
004	0,67 x 1500,0 [mm]			*	1	10.510	10.575	
				**	1	10.510	10.575	
<b>LIST OF MATERIAL IDENTIS</b>								
ITEM	<b>B07</b>	<b>C00</b>	<b>B07</b>	<b>B08</b>	<b>B13</b>	<b>B13</b>		
	BUNDLE	SAMPLE	HEAT	NUMBER	WEIGHT	WEIGHT		
		NO.	NO.	PIECES	NET	GROSS		
004	8603601	86036	562294	1	10.510	10.575		
<b>CHEMICAL COMPOSITION OF THE HEAT IN %</b>				<b>C71-C99</b>				
<b>B07</b>	HEAT NO.	C	SI	MN	P	S	AL	TI
	562294	0,002	0,005	0,150	0,010	0,0100	0,037	0,073
<b>C70</b>	HEAT PROCESS		OXYGEN STEEL					

**T E N S I L E T E S T (DIN EN ISO 6892-1)**

<b>B07</b> HEAT- NO.	<b>C00</b> SAMPLE NO.	<b>C02</b> POSIT	<b>C03</b> TEST TEMP °C	<b>C10</b> TYPE	<b>C11</b> R MPa	R Art	<b>C12</b> Rm MPa	Lo mm	<b>C13</b> A %
562294	86036	Q	20	D	205	RP02	318	80	39

**M E T A L L I C C O A T I N G**

<b>B07</b> HEAT- NO.	<b>C00</b> SAMPLE NO.	UPPER SIDE g/m <sup>2</sup> M	LOWER SIDE g/m <sup>2</sup> M
562294	8603601	78	71

**L E G E N D S**

TYPE TENSILE TEST                                  POSIT  
 D = FLAT TENSILE TEST (DIN EN ISO-FORM 2 Tab. B.1)      Q = TRANS.

RESULT OF -ADHESION TEST METALLIC COATING- : WITHOUT CLAIM

**Z02**

ABNAHMEBEAUFTRAGTER DES HERSTELLERS  
 THE MANUFACTURER'S AUTHORIZED INSPECTION REPRESENTATIVE  
 LE REPRÉSENTANT AUTORISÉ DU CONTRÔLEUR DU PRODUCTEUR

**Z03** Delhaes (Leiter Abnahme)

**Z03** Schmidt (Fachkoordinator Abnahme)