

Materials Services  
Materials Processing Europe

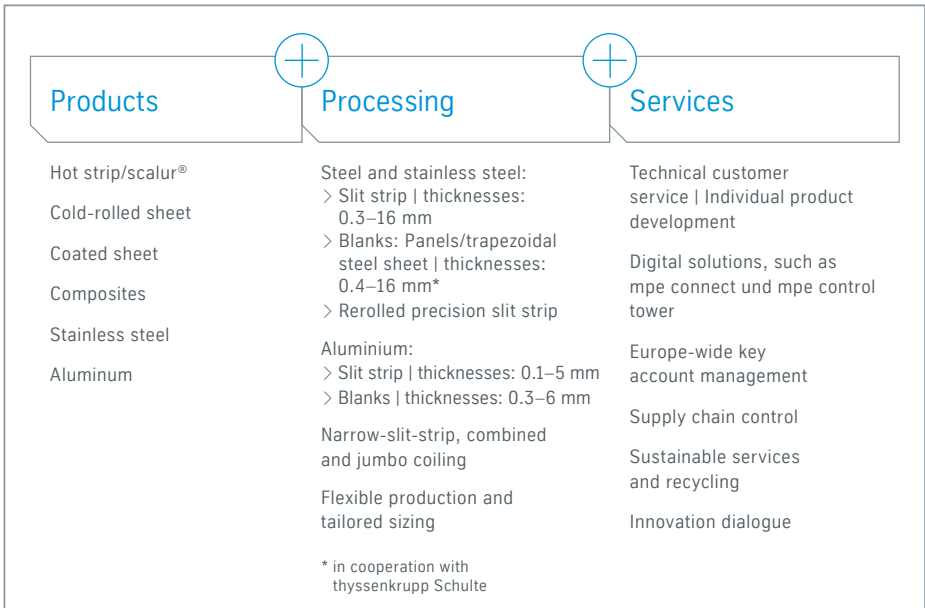
# Our blanking line



thyssenkrupp

# Our formula.

Our formula to help you succeed has three key components: top-class flat materials, custom-tailored processing and services all backed by global one-stop customer support.



# Our benchmarks.

With our blanking line we can offer you, besides the premium slit strip in the quality you've come to expect, another downstream processing option in which a variety of very small blanks can be produced to match your individual requirements.

Thicknesses: 0.4 to 3 mm

Widths: 80 to 650 mm

Lengths: 200 to 2,500 mm

Package height: max. 650 mm (incl. pallet)

Max. package weight: 2.5 t / net

Input coil weight: max. 12 t

Tolerance, width:  
depending on pre-slit product

Tolerance, length:  
> from 200 to 1,000 mm  $\pm 0.15$  mm  
> from 1,001 to 2,000 mm  $\pm 0.20$  mm  
> from 2,001 to 2,500 mm  $\pm 0.30$  mm

Diagonal differences:

- > from a length of 200 to 1,000 mm | max. 0.5 mm
  - > from a length of 1,001 to 2,500 mm | max. 0.7 mm
- Closer tolerances on request

Exit coil (RID): 508/610 mm  
either side possible

Unit tolerance:  
Less than  $\frac{1}{2}$  DIN EN ISO 9445-2

We process tensile strengths  
of up to 1,200 N/mm<sup>2</sup>

Specialties:

- > Individual packaging such as automatic multi-stacking/palletizing
- > Re-usable packaging on request

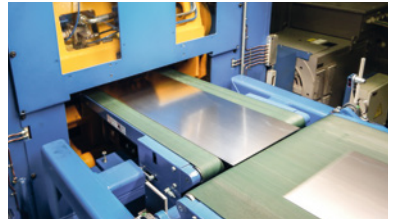


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# Your advantages.

## > precise

Blanks custom-tailored to very close tolerances, neat cut, maximum edge quality, and best-possible corner squareness



## > fast

Save time and set-up costs through one-stop combined slitting, leveling, and cutting to length



## > varied

A wide selection of materials: stainless steel, hot-strip, cold-rolled, and coated sheet



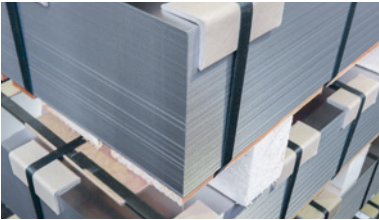
## > individual

Simplify your logistics with individual packaging options



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# Your options.



## > flexible

Flexibly meeting your highest technical requirements



## > continuous

Continuous process monitoring with digital precision instrumentation



## > wherever you are

High flexibility with our proven production and logistic chains throughout Europe



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