





Plant 1.0 MTPA ALUMINA REFINERY STREAM-5	Client NALCO	Contract Code NAL	Document ID 6695-ELT-G00-EC-0009	Contract No. 66-6695	
	TECHNICAL SPECIFICATIONS – LOW VOLTAGE SWITCHGEAR PANELS			 नेशनल एल्युमिनियम कम्पनी लिमिटेड National Aluminium Company Ltd.	
				Rev	02

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02		Revised as per NALCO's comment on make of MF meter and Issued for engineering	11.04.18	PDW	11.04.18	MSD	11.04.18	MSD	
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1.0 INTRODUCTION



This specification covers the design, manufacturing, inspection and testing of **Low Voltage Switchgear panels**. Equipment to be supplied shall comply with latest revision of applicable Indian Standards (IS) and specific codes and standards mentioned in clause 'Codes and standards' of Part-II of this specification.

Scope of supply and services covered under this specification shall be as per various parts of this specification. Standard and descriptive requirement is covered in Part-I while specific requirement is covered in Part-II. Requirements for testing at vendor's works are covered in Part-III.

2.0 GENERAL REQUIREMENTS

2.1 Construction

- The low voltage switchgear panels shall be metal clad, totally enclosed CRCA sheet steel cubicles, compartmentalized and as specified in Part-II.
- Each vertical section of panel shall be divided into horizontal and vertical bus bar chamber, cable compartments for accommodating incoming and outgoing cables and equipment compartment in modular design for accommodating all components of each outgoing feeder.
- The incomer, bus coupler and other distribution feeders shall be with Air Circuit Breakers/ MCCBs/ SFU/ FSU as specified in Part-II.
- The Motor starter modules shall be combination of SFU/ FSU + Magnetic contactor or vacuum contactor + Electronic Overload Relay and other components.
- Each feeder compartment shall be provided with front access hinged door of adequate strength and padlocking facility with main power switch/ MCCB handle.
- Compartment door shall be interlocked mechanically with the switch/ MCCB such that the door cannot be opened unless the switch/ MCCB is in OFF position, also means shall be provided for defeating the interlock at any time.
- If louvers are provided, they shall be backed up by fine wire mesh.
- Each vertical section of panel and feeder compartment shall be constructed, such that failure of one equipment does not affect the adjacent units. Between bus compartment and breaker compartment & breaker compartment and cable compartment, non perforated flame retardant partitions shall be provided.
- The design and construction of each panel shall be such as to allow extension at either end.
- Relays, meters and control switches shall be located at height which shall be convenient for monitoring and operating.
- Bolted doors shall also be provided to cover front and back of busbar alley. Busbar alley shall be covered with screwed perforated sheet to avoid direct access to the vertical busbars on opening of the busbar alley door. Doors of busbar alley shall be fitted to board frame with special screws/ bolts such that same can be opened with special key only. Vertical cable alley with hinged door covering the entire height shall be provided.

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- l. Power and Control terminals in cable alley for each module shall be covered with bolted type, sloped hylam sheet or FRP sheet which shall be fixed after termination of power cable. Adequate number of slotted cable support arms shall be provided for cleating the cables.
- m. Power and control cable terminations for outgoing feeders (in case of multiple feeders in one vertical section) shall be brought out in the cable alley. It shall be possible to access these cable terminations without opening the individual feeder compartment doors.
- n. Power terminals in the cable alley shall be suitable for 3 phase, 4 wire cable terminations.
- o. The size of cable alley shall be sufficient to accommodate the terminals and the cables- Power, control LCS, Signal (DCS interface). Sufficient space shall be provided to accommodate the bends in the cores of the cables.
- p. The breaker of a given rating shall be prevented from engaging with stationary element of higher rating breaker.
- q. Location of Incomer and Bus Coupler will be decided by LSTK Contractor during approval of drawing. Also location of breaker control switches, indicating lamps, relays, selector switches and meters shall be decided during approval of drawing and these shall be located on respective panels.
- r. Each bus section shall be provided with one Marshalling Panel or MTB per shipping section as specified in part IIA. Number of contacts to be wired up to the Marshalling Panel/ MTB and terminal arrangement in Marshalling Panel/ MTB shall be as indicated in control schematic diagram (To be developed by LSTK Contractor). The interpanel wiring between the shipping sections shall be clearly identified with ferrules.

Terminals in the Marshalling Panel/ MTB shall be arranged in three groups labeled 'XM-SS', 'XM-CS' and 'XM-AS', physically separated from each other. Group 'XM-SS' shall comprise terminals for all Status signals i.e. outgoing potential free contacts from the board (e.g. Run, Trip). Group 'XM-CS' shall comprise terminals for all Control signals i.e. incoming commands/ interlocks from control room (e.g. Interlock, Auto start). Group 'XM-AS' shall comprise terminals for Analog signals i.e. 4-20 mA signals to/ from control room. Separate removable gland plate shall be provided for each Marshalling Panel/ MTB.
- s. All openings, covers and doors shall be provided with neoprene gaskets.
- t. Lifting lugs shall be provided on the top of all shipping sections.
- u. Continuous current rating of various switchgear components/ busbars is in-panel rating at full load condition for design ambient temperature and site conditions. Vendor shall suitably derate the nominal rating to suit above condition.
- v. All hardware shall be zinc-passivated or cadmium plated.

2.2 Bus Bars and Bus Taps

- a. Busbars shall be of uniform cross section throughout the length rated for continuous and short time currents and Bus bar material shall be as indicated in Part-II. Bus bars shall be supported on insulators made of non-hygroscopic, non-inflammable, track resistant material.

Wherever joints between dissimilar materials are envisaged, silver paste or bi-metallic strips shall be provided on the surface.

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All busbars and busbar joints shall be easily accessible for periodic inspection without requirement of dismantling any components like CTs etc.

- b. Separate vertical droppers shall be provided for each vertical panel.
- c. Connecting plates with required hardware shall be supplied for joining busbars at the shipping sections.
- d. Vertical bus bars shall be sized for fault current as well as continuous rated current.
- e. Only zinc passivated or cadmium plated high tensile strength steel bolts, nuts and washers shall be used for all bus bar joints and supports.
- f. Separate BUS shall be provided per Bus section for Control Supply. Each bus section shall be provided with 2 nos. (1 working + 1 standby) control transformers with Auto-manual changeover. Each control transformer shall be sized for the respective bus section load. Separate BUS shall be provided per Bus section for Space Heater Power supply.

2.3 Draw-out Starter and Feeder modules:

- a. Draw out Motor starter units/ distribution feeders shall be provided with self-aligning silver or tin-plated plug-in stabs for connection to the vertical bus.
- b. The draw-out motor starter units/ distribution feeders shall be supported on guide rails and latched into place by a racking mechanism. The draw-out units shall have three distinct positions, SERVICE – TEST – ISOLATED.

In SERVICE position, the power and control supply/ circuits shall remain connected.

In TEST position, the power contacts of the module shall be disconnected from the busbars. However, control supply/ circuit connections shall remain connected for checking the functional requirements.



In ISOLATED position, both the Power and Control connections to the module shall be disconnected, however the module shall physically remain inside the Switchgear. It shall be possible to padlock the switch/ MCCB handle in OFF position.

It shall not be possible to rack in/ rack out the starter module or feeder module with the main Switch/ MCCB in ON position.

When the draw-out units are racked into the module compartments, they shall be positively earthed through a “pin” or with scraping earth connection. The earth connection shall make before the main power/ control contacts make and break after the power/ control contacts are disconnected. The earth connection shall remain connected in TEST position.

It shall be possible to close the door of the draw-out modules in all three positions i.e., SERVICE, TEST and ISOLATED positions.

- c. The handle mechanism for operating the switch fuse/ MCCB of the draw-out modules shall be arranged to operate in a vertical plane - up for ON and down for OFF. If the handle mechanism is controlling an MCCB, the positions for ON, OFF and TRIP shall be labeled.
- d. All draw-out modules shall be provided with safety shutters, operated automatically by the movement of draw-out carriage to cover stationary isolated contacts when the carriage is

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withdrawn. Adequate arrangement shall be provided for vermin proofing when starter module is drawn out for maintenance.

- e. All draw-out modules of identical ratings and type shall be physically and electrically interchangeable.

2.4 Earth Bus

Separate earth bus rated to carry maximum fault current for the specified time shall be provided along the full length of each board. Each feeder trolley, base plate, breaker unit etc. shall be earthed directly to this earth bus. Provision shall be made to terminate ground system cable at each end of the switchgear assembly.

Hinged doors shall be earthed through flexible earthing braids. All non-current carrying metal parts shall be effectively bonded to the earth bus.

2.5 Switchgear Components

Make of Switchgear Components shall be as specified in Part II. Technical particulars of switchgear component shall be as per various parts of this specifications and enclosed relevant documents.

2.5.1 Air Circuit Breakers

Circuit breakers shall be of proven design.



Each breaker shall be provided with emergency manual trip device, mechanical 'ON-OFF' indicators, operation counter, spring 'CHARGED-DISCHARGED' indicators, manual spring charging facility with manual 'Close' push button. Manual 'Close' push button shall be accessible after opening the front door.

Each breaker shall have three (3) positions - SERVICE, TEST and DISCONNECTED with mechanical indication. The design of breaker shall be such that it will be possible to close the front access door even when the breaker is pulled out to DISCONNECTED position.

After failure of power supply to the spring charging motor, at least one CLOSE-OPEN operation of the circuit breaker shall be possible.

For safe operation, maintenance and testing of circuit breaker, interlocks shall be provided for the following :

- i. To prevent a closed circuit breaker from being isolated or inserted into the service position.
- ii. To prevent operation of circuit breaker in any intermediate position.
- iii. To ensure earthing of circuit breaker carriage before the main circuit breaker contacts are plugged into the stationary contacts. Positive earthing of the circuit breaker truck shall be maintained in the connected position.
- iv. To prevent compartment door from being opened if the breaker is in closed position. Interlock defeat to be provided.

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Circuit breaker cubicles shall be provided with safety shutters, operated automatically by the movement of draw-out carriage, to cover stationary isolated contacts when the carriage is withdrawn.

2.5.2 Moulded Case Circuit Breaker (MCCB)

MCCBs shall be provided with spring assisted quick make/ break, manually operated with trip free mechanism.

MCCBs shall have magnetic trip, thermal trip or thermal magnetic trip as per requirement specified in Part-II.

MCCBs shall be of Current limiting type and type tested for type-2 coordination as per IS:13947.

MCCBs shall be provided with shunt trip, auxiliary contacts and contact for trip indication/ alarm as per requirement specified in Part-II.

2.5.3 Electronic Thermal Overload Relay

Electronic Thermal overload relay shall be with variable setting range for motor full load current, Single phasing protection, possibility to select trip class, Auto/Manual reset function, Stop/test function with trip indication, three element, positive acting, ambient temperature compensated type.

Setting range of overload relay shall preferably be 60% to 120% of the full load current of motor. Range of overload relay shall be coordinated with fuse/ MCCB, contactor and motor rating for type-2 coordination.

The Overload Relay shall be hand reset type, reset Push Button shall be provided on the front door of the Panel. It shall be possible to reset the relay from the front of the Panel without opening the compartment door.

2.5.4 Current Transformer & Potential Transformer

Accuracy class, VA burden, ratio shall be as required. VA burden of current and potential transformer shall suit the connected load with minimum 20% margin in case same is not specified.

Earthing of CT secondary shall be done through separate earth link on terminal block.



Polarity of CTs shall be indelibly marked on each transformer & at the associated ferrules on terminal block.

2.5.5 Relays & Meters

Make and type of Protection relays and meters shall be as per Part-II, GES and enclosed SLD & schematic drawings. All relays shall be flush/ semi-flush mounted on the front of respective cubicle.

Ammeter for motor feeders shall be provided with suppressed end scale to indicate starting current (6 to 8 times full load current).

Numerical/ Microprocessor based relays & digital meters shall have facility for communication with SCADA as specified in Part-II.

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2.5.6 Control Wiring

Control wiring shall be carried out with flexible heat resistant switchboard wires of minimum size 1.5 sq. mm for control circuits and 2.5 sq. mm for CT circuits. Wires connected to earth shall be of green colour only. HRPVC wires shall be used for potential tapplings from busbar for PT, Voltmeter etc.

Each wire shall be identified at both ends with wire designation in accordance with the wiring diagram developed from approved control schematics. Inter-locking type plastic ferrules of yellow colour with black lettering shall be used for identification.

All wire termination except for Elmex type terminal blocks shall be made with ring/ fork tongue compression type connectors. Wires shall not be tapped in between terminal points. Type of lug shall suit relevant application.

The wiring inside the panel shall be properly laid and fixed in wiring ducts with removable covers. The wiring ducts shall be properly insulated. Wires shall be accessible from the front without removing the component mounting plate. Routing of wires behind the component mounting plate is not acceptable.

Wires forming part of tripping circuit of circuit breaker shall be provided with additional red ferrule marked 'T' or some other acceptable identification mark shall be provided as per manufacturer's standard.

Wiring between different shipping sections shall be carried out through separate set of terminal block. Sufficient length of jumper wires shall be provided with ferrule nos. at both ends. One end of such wires shall be connected to the terminal block. Full details of such wiring shall be furnished by the vendor.

All spare contacts of relays, switches and other components shall be wired up to terminal blocks.

All openings in sheet steel partitions for carrying out inter-panel wiring shall be provided with rubber/ PVC grommets.

Wiring between fixed portion of cubicle and door mounted equipment shall be routed through flexible PVC conduits.

Two wires shall not be terminated in one terminal. Additional terminations if required shall be done on adjacent terminals by suitable shorting.



2.5.7 Control Terminal Block

The terminal block shall be grouped and segregated according to circuit functions and different voltage levels, and shall have 20% spare terminals. Individual terminals in each blocks in each group shall be serially numbered in accordance with the drawings. Such numbering shall be legible, permanent and indelible. Terminal block for CTs shall be provided with drop out facility for testing purposes for shorting and shall be segregated from other terminals.

Sufficient clear space shall be provided between gland plate and terminal blocks.

2.6 Name Plate

Main name plate shall be provided on top of the board, on front and back. Panel number shall also be indicated on a separate label both in front and rear.

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Name plates of approved design shall be provided at the front of each cubicle. Rating plates for each instrument, relay and auxiliary switch, mounted on the face shall also be provided. All internally mounted components shall be identified with painting marks as per approved scheme drawings.

Material for name plates shall be as specified in Part-II, or approved equivalent. Inscription details on name plate shall be as per Owner/LSTK Contractor requirements and details of name plate will be issued after approval of vendor's GA drawing.

2.7 Painting

Vendor to furnish complete details of painting procedure and painting facilities available. Final paint shade shall be as indicated in Part-II.

3.0 FACTORY ACCEPTANCE TEST

LSTK Contractor/Owner/Consultant shall have the option to carry out the stage inspection.

Tests as specified in Part-III shall be carried out during final inspection. Fifteen days advance notice shall be given for carrying out final inspection.

Vendor shall ensure that all meters associated with testing of the equipment shall be calibrated by competent authority and this calibration certificate shall be valid at the time of carrying the testing of equipment.



4.0 GUARANTEED PERFORMANCE

The performance figures quoted in the Technical Particulars sheets shall be guaranteed within the tolerance permitted by relevant standards. In case of failure of the equipment to meet the guarantee, the LSTK Contractor/Owner reserves the right to reject the equipment. However, LSTK Contractor/Owner reserves the right to use the rejected equipment until the new equipment meeting the guarantee requirement is supplied by the vendor. However the vendor will be given an opportunity to rectify his equipment at his own cost. Also Owner / LSTK Contractor reserves the right to use rejected equipment till it is rectified. The period of guarantee of the equipment shall be as per agreed 'Commercial Terms and Conditions' enclosed along with tender.

5.0 SPECIAL REQUIREMENT



LSTK Contractor to note that Software is considered as a special tool. All upgrades from time to time shall be provided to OWNER with the detailed procedure and demonstration at site as part of LSTK Contractor's scope of work. LSTK Contractor shall supply all necessary software and tools to facilitate configuration of supplied electrical equipments.



Latest version of software applicable to supplied device shall be provided. Parametering and monitoring devices eg. Laptop (1no. common for all LV switchgear), complete with necessary software and safety / access control devices (Dongle, etc.), appropriate cables shall be supplied by the LSTK Contractor.

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LSTK Contractor shall also supply the following tools & tackles. Quantity indicated is per LV Switchboard

- Breaker racking handles – 2nos.
- Manual spring charging handles – 2nos.
- Panel door keys – 2nos.
- Fuse pullers – 2nos.
- Air Circuit Breaker handling Trolleys – 2nos.



<div>नालको </div> <div>नेशनल एल्युमिनियम कंपनी लिमिटेड</div> <div>National Aluminium Company Ltd.</div>			<div>LOW VOLTAGE SWITCHGEAR PANELS</div> <div>PART - II A</div> <div>DESIGN DATA SHEET (GENERAL)</div>			Code		NAL			
						Contract no.		66-6695			
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GENERAL	001		Make : As per Vendor list - Electrical								
	002		Nominal system voltage : 415 V								
	003		Voltage Variation : +/- 10 %								
	004		Highest system voltage : 460 V								
	005		System frequency : 50 Hz								
	006		Frequency Variation : +3 % / - 5 %								
	007		Power System : 3 Phase, 4 Wire								
	008		Neutral Grounding : Solidly grounded								
	009		Individual Panel details : As per Part-IIC (To be developed by LSTK Contractor)								
	010		Control Cable type, Size and max. loop (to and fro) length : MCC to DCS : *								
			MCC to LCS : *								
CODES	011		IEC 61439/ IS 8623 (All parts) - Specification for low voltage switchgear & control gear assemblies								
	012		IS : 11353 - Marking of Insulated Conductors								
	013		IS : 5578 - Marking of Terminals & insulated Conductors								
	014		IS : 13703 - Low Voltage Fuses								
	015		IS : 1248 - Indicating Meters								
	016		IS : 3156 - Potential Transformers								
	017		IS : 2705 - Current Transformers								
	018		IS 191 - Copper Busbars								
	019		IS 5082 - Material data for Aluminium Busbars								
	020		IS 13235,IEC 60865-1 - Calculation of the effects of short circuit currents								
	021		Indian Electricity Act and CEA Regulations								
	022		IS/IEC : 60947 - Low voltage switchgear and control gear								
	023										
RATING	024		Rated Operational Voltage (U_e) : 415 V								
	025		Rated insulation Voltage (U_i) : V *								
	026		Rated Impulse withstand voltage (U_{imp})								
			a) Main Circuit : kV *								
			b) Auxiliary Circuit : kV *								
	027		One minute Power frequency withstand voltage : 2.5 kV								
	028										
CONSTRUCTION	029		Degree of Ingress Protection : IP 42 for MCC panels, IP 4X for ACB panels								
	030		Module Construction : Draw-out								
	031		Front : Single Front								
	032		Cable Entry : Bottom								
	033	01	Busduct Entry : Bottom								
	034		Material of Construction : CRCA, Sheet Steel								
	035		Marshalling panel provided per bus section : YES								
	036										
	037		Thickness of sheet steel								
			a) Frame / Door / Covers : min. 2 mm								
			b) Gland plates : min. 3 mm								
	038		Material for Gland plate								
			a) Multicore cables : 3 mm thick sheet steel								
			b) Single core cables : 4 mm thick aluminium								

<div><div><div><div>नालको</div><div>NALCO</div><div>नेपाल एलुमिनियम कार्पोरेशन लिमिटेड</div><div>National Aluminium Company Ltd.</div></div></div><div><div>thyssenkrupp</div></div></div> <div><div>LOW VOLTAGE SWITCHGEAR PANELS</div><div>PART - II A</div><div>DESIGN DATA SHEET (GENERAL)</div></div> <div><div>Code</div><div>NAL</div></div> <tr><td colspan="2"><div>Contract no.</div><div>66-6695</div></td></tr> <tr><td colspan="2"><div>Doc.</div><div>6695-ELT-G00-EC-0009</div></td></tr> <tr><td><div>Rev.</div><div>02</div></td><td><div>Page</div><div>2 OF 7</div></td></tr>		<div>Contract no.</div> <div>66-6695</div>		<div>Doc.</div> <div>6695-ELT-G00-EC-0009</div>		<div>Rev.</div> <div>02</div>	<div>Page</div> <div>2 OF 7</div>
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PAINTING	039	Type of painting process	: 7 tanks process for surface preparation
	040	Primer	: 2 coats of epoxy based primer, powder coating
	041	Final paint	: 2 coats of epoxy based finish paint, powder coating
	042	Final paint shade	: RAL-7032
	043	Minimum thickness of paint	: 60 Microns
NAMEPLATE	044	Name plate	
		a) Material	: Anodised Aluminium
		b) Thickness	: 2 mm (min.)
BUS BAR	045	Bus bar material	: Aluminium
	046	Grade	: Electrolytic grade
	047	Clearance for busbars & connectors	:
		a) Phase to phase (min. 25 mm)	: mm *
		b) Phase to ground (min. 19 mm)	: mm *
	048	Maximum allowable temperature at rated current	:
		a) Contacts/ Terminals	
		i) Bare copper	: 100 Deg C
		ii) Bare Brass	: 105 Deg C
		iii) Tin coated copper/ brass	: 105 Deg C
		iv) Silver/ nickel coated copper/ brass	: 110 Deg C
		v) Other metals (e.g. aluminium)	: 105 Deg C
		b) Manual operating means	
		i) Metallic	: 55 Deg C
		ii) Non-Metallic	: 65 Deg C
		c) Parts intended to be touched but not hand held	
		i) Metallic	: 70 Deg C
		ii) Non-Metallic	: 80 Deg C
		d) Terminals for connections to external conductors	: 110 Deg C
		e) Parts accessible but need not be touched during normal operation/ Exterior of Enclosures near cable entry	
		i) Metallic	: 80 Deg C
		ii) Non-Metallic	: 90 Deg C
	049	Busbars/ terminals/ joints/ contacts during short circuit conditions	: 200 Deg C
	050	(a) Bus bar to be sleeved	: Yes, Colour coded, Heat shrinkable sleeves
		(b) Rated withstand temperature of sleeves	: °C *
	051	Shrouding of Bus bar joints	: Yes
	052	Material of Shrouds	: SMC/ DMC/ FRP/ Epoxy *
	053	Support Insulators	:
		a) Voltage class	: 1.1 kV
		b) Material of insulator	: Epoxy / SMC / DMC *
		c) Maximum distance between busbar supports	: mm *
		d) Rated cantilever breaking load	: kN *
	054	Earth Bus	:
		01 a) Short circuit withstand capacity	: ____ kA for 1 s *
		b) Material	: Copper
		c) Size	: 50x6 mm minimum
	055		
CONTROL AND AUX. SUPPLY	056	Protection Relays	: 110V DC +10%, -15%
	057	ACB control and spring charging	: 110V DC +10%, -15%
	058	Contact controlled motor starters	: 240V AC +/- 10% through control transformer
	059	Aux. supply for motor/ Panel space heaters	: 240V AC +/- 10%
	060	Aux. supply for digital meters	: 110V DC / 240V AC +/- 10%
	061		

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MCCB	083	Model no. of MCCB and Release	
		a) For Incomers/ Bus Couplers	*
		b) For Motor Feeders	*
		c) For non Motor Feeders	*
	084	Shunt trip required	: Yes
	085	Aux. contacts	: NO + NC **
	086	Trip/ Alarm contacts	: Yes
	087	Rotary operating mechanism with defeat interlock	: Yes
	088	In-panel MCCB rating at design ambient temperature and site operating conditions :	
		63A/ 100A/ 125A (nominal rating)	: / / A *
		160 A/ 200A/ 250A (nominal rating)	: / / A *
		400A/ 630A (nominal rating)	: / A *
089			
SWITCH	090	Make/ Model No.	*
	091	Category of duty & type	
		a) For motor feeders	: AC23
		b) For power supply feeders	: AC23
		c) For off-load isolation	: AC23
		d) Capacitor feeders	: AC6b
	092	Derating for installation inside Panel / feeder module	
	093	at design ambient temp. & site operating conditions	: % *
094			
POWER FUSES	095	Make/ Model No.	*
	096	Type	: High rupturing
	097	Rupturing capacity	: 80 kA
	098	Derating for installation inside Panel / feeder module	
	099	at design ambient temp. & site operating conditions	: % *
	100		
CONTACTORS	101	Power contactor Air break (below 75kW)/ Vacuum(75kW to 200kW & Agitator motors)	
		a) Make/ Model No.	*
		b) Range of operating voltage	: 85 to 110 % of rated Volatge
		c) Minimum drop out voltage	: 75 % rated voltage
		d) Category of duty	
		i) For motor/ power feeders	: AC3
		ii) For capacitor feeders	: AC6b
	102	Auxiliary contactor	
		a) Make/ Model No.	*
		b) Range of operating voltage	: 85 to 110 % of rated Volatge
		c) Minimum drop out voltage	: 75 % rated voltage
		d) Auxiliary contacts	: 3NO + 3NC min.
103	Capacitance effect of long control cable length shall be considered while designing the control circuit. If required special measures like special auxiliary relays, R-C circuits shall be implemented. Actual loop length for each circuit will be informed during detail engineering.		
CT / PT	104	CT Construction	: Cast resin wound / bar primary
	105	PT Construction	: Cast resin
	106	Ratio, accuracy class and VA burden of CT/PT shall as per SLD	
	107		



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RELAYS	108	Overload relay	
		a) Type	: Electronic
		b) Make/ Model No.	: *
		c) Changeover contact required	: Yes
		d) Built-in single phasing protection available	: Yes
	109	Auxiliary relays	
		a) Type	: Electromechanical
		b) Make/ Model No.	: *
	110	Tripping Relays	
		a) Type	: Electromechanical
		b) Make/ Model No.	: *
		c) Tripping Relays shall be high-speed lock-out type with hand reset contact	
	111	Timers	
		a) Type	: Electromechanical / static *
		b) Make/ Model No.	: *
	112	Protection relays	Refer Part-II B
		a) Type	: Numerical
		b) Make/ Model No.	: *
	Note : CBCT operated Earth leakage protection relay shall have minimum sensitivity of 100 mA (line side). Time delay shall be available with range of 1 to 3 seconds		
113	Metering to be included in Numerical Relays	: Yes	
114	Requirement of Numerical Relay Connectivity to SCADA	: Yes (Fully Compliant to IEC61850)	
115	Min. no. of binary inputs and outputs (for numerical relays)	: Incomer/ Buscoupler - As required	
		: Outgoing Feeder - As required	
116	Loading of software and configuration of relay	: By vendor at factory	
	Note: All protection relays shall have minimum 2Nos. of spare terminals for future alarms & indication circuits.		
INDICATING METERS	117	Metering Parameters for Incomers/ Buscoupler/ Outgoing	
	118	feeders	: As per SLD
	119	Accuracy Class of Meters	: As per SLD
	120	Type of Meters	:
		a) Incomers/ Buscoupler	: Digital
		b) Outgoing feeders	: Digital
		c) kWh/ kVArh/ kVAh meter (if applicable)	: Digital
		d) Trivector Meter (if applicable)	: Digital
	121	Analog Meters	
		Type, Scale	: Taut Band, 240 degree
	122	Size of Analogue meters	
		a) Incomers/ Buscoupler	: min. 96 x 96 mm
		b) Outgoing feeders	: min. 72 x 72 mm
		c) Ammeters associated with Motor feeders shall be with Suppressed scale up to eight times	
	123	Make	:
		a) kWh/ kVArh/ kVAh meter (if applicable)	: *
		b) Trivector Meter (if applicable)	: *
		c) Composite Meter (if applicable)	: *
124	Requirement for Connectivity to SCADA	: Yes (MODBUS RTU)	
REMOTE COMMUNICATION	125	Communication protocol	: IEC 61850 (For Relay's) / MODBUS RTU (For Meters)
	126	Communication Port	: RJ45 (For Relays) / RS 485 (For Meters)
	127	Real Time clock	: Yes
	128	Time stamping resolution	: 1 ms
	129	Parameters to be transmitted to SCADA	: As per (I/O List) (6695-ELT-G00-FS-0001)
	130	Ports	: Dual redundant (For Relays) / Single (For Meters)
		Note : Refer SCADA Block diagram (if any) for requirement of additional interface & hardware	



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CONTROL TRANSFORMER	131	Type	: Dry type, Air cooled, vacuum impregnated				
	132	Rating	: Based on load, minimum 100 VA				
	133	Margin in VA capacity on connected load	: 50%				
	134	Secondary voltage	: 240 V AC				
	135	Off Load Tap changer	: +/- 5% in steps of 2.5 %				
	136	Control Supply for Starter / Feeder Modules : Two number Control Transformer per Bus section, fed from					
		corresponding Bus Section busbars along with Auto-manual changeover switch shall be considered					
	137						
INDICATING LAMPS	138	Type	: Clustered LED with min. 8 mm dia.				
	139	ON/ OFF/ Trip	: Red/ Green/ Amber				
	140	Trip circuit supervision	: White				
	141	Spring Charged	: Blue				
	142	DC control supply fail (for each bus-section)	: Blue				
	143						
CONTROL/ SEL SWITCH	144	Type					
		a) For control power supply	: Rotary, stayput				
		b) For breaker control	: Pistol grip, T-N-C Switch, spring return to neutral				
	145						
PUSH BUTTONS	146	Type					
		a) Start	: Spring return				
		b) Reset	: Spring return				
		c) Stop	: Stay put type, Mushroom head, turn to release				
SPACE HEATER	147	Type of control	: Thermostat with MCB				
	148	Location	: Cable chamber / Bus bar chamber				
	149	Rating	: As per space heating requirement				*
MAKES OF	150	Electro mechanical relays	: Alstom/ ABB				*
	151	Numerical/ Microprocessor based relays	: ABB/ Alstom/ Siemens				*
	152	Auxiliary relays	: Schneider/ ABB/ Easun Reyrolle				*
	153	Timer Relays	: Alstom/ ABB/ Easun Reyrolle				*
	154	Power fuses	: Siemens / L&T / ABB / Schneider / Mersen (Ferraz)				*
	155	Instrument transformers	: AE/ Indcoil/ Precise/ Kappa/ ABB/ Pragati/ Siemens				*
	156	Bus bar support insulator	: Dolf/ Fibrochem/ Glassfibro/ Baroda Insulators/ Vinayak				*
	157	kWh meter	: Areva/ SIMCO				*
	158 02	Digital / Composite / Multi function meter	: Conserv/ Secure/ Siemens/ HPL/ L&T/ Satec/Socomec				*
	159	Analog meters	: Automatic Electric(AE)/ SIMCO/ IMP/ Rishabh/ MECO				*
	160	Air circuit breaker	: L&T/ Siemens/ ABB/ Schneider				*
	161	Moulded case circuit breaker	: ABB/ L&T/ Schneider/ Siemens				*
	162	Miniature circuit breaker	: L&T/ Siemens/ ABB/ Schneider/ Havells/ MDS				*
	163	Switch	: Kaycee/ Siemens/ L&T/ Areva/ Schneider/ ABB				*
	164	Contactors	: Siemens/ L&T/ ABB/ Schneider				*
	165	Breaker control switch	: Kaycee/ Areva/ Recom/ Vaishno/ Gem Telergon				*
	166	Control selector switch	: Kaycee/ Siemens/ L&T/ Recom/ Vaishno/ Gem Telergon				*
	167	Terminal block	: Elmex/ Connectwell/ Allen Bradley/ Fuji				*
	168	Internal wiring	: BIS compliant				*
	169	Lugs	: Dowells/ Jainson				*
	170	Push Buttons	: Siemens/ L&T/Teknik/ Hensel/ Vaishno				*
	171	Indication lamps	: Teknik/ L&T/ Siemens/Schneider/ Altos				*
	172	Thermister Relay	: Minilec				*
	173	Annunciator	: Chhabi/ Minilec/ IIC/ Viashno/ AE				*
	174	Electronic Overload relays	: Siemens / ABB / Schneider / GE / L&T				
	175	Transducers	: Minilec/ ABB				

[illegible]



 		NUMERICAL RELAY PART - IIB DESIGN DATA SHEET		Code		NAL	
				Contract no.		66-6695	
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GENERAL	001	Relay make	:	*			
	002	Relay model no.	:	*			
	003	Relay family	:	*			
	004	Ordering code no.	:	*			
	005	Typical application	:	As per GES & SLD			
	006	Region specific default setting	:	50Hz, IEC Standard, English language *			
	007	Protection functions	:	As per GES & SLD			
	008	Protection characteristics (Standard)	:	IEC			
	009	Number of user defined characteristics	:	*			
	010	Reset characteristics	:	*			
	011	Command to control Circuit breaker	:	*			
	012						
ENCLOSURE & HARDWARE DESIGN	013	Housing	:	Flush mounting			
	014	Connection terminals	:	Screw type / plug-in type *			
	015	Dimensions	:	*			
	016	Weight	:	*			
	017	IP rating for housing	:	*			
	018	Human Machine Interface (HMI)					
		a. Type of display	:	Graphic Display (For Incomers & buscouplers) / Alphanumeric Display(For other feeders)			
		b. Mimic required	:	Yes			
		c. HMI Language	:	English			
	019	LED Indications					
		a. No. of LEDs	:	*			
		b. Programmable LEDs required	:	Yes			
		c. No. of programmable LEDs available	:	*			
	020	Conformal coating required	:	Yes			
	021						
	022						
INPUT / OUTPUT	023	System frequency for measuring inputs	:	50 HZ			
	024	Current inputs					
		a. No. of CT inputs	:	*			
		b. Rating of CT inputs	:	1/5 A (Refer GES)			
	025	Voltage inputs					
		a. No. of VT inputs	:	*			
		b. Rating of VT inputs	:	63.5V AC			
		c. Auxiliary supply voltage	:	110V DC			
	026	Binary inputs/outputs					
		a. No. of binary inputs required	:	As Required			
		b. No. of binary inputs available	:	*			
		c. Voltage threshold for binary inputs	:	*			
		d. No. of binary outputs required	:	As Required			
		e. No. of binary outputs available	:	*			
		f. Expandability of binary input/output	:	*			
		g. Spare DI/DO per relay	:	2 DI / 2 DO (min.)			
	027	Analogue input to relay	:	4 - 20 mA			
	028	Analogue output from relay	:	4 - 20 mA			
	029	RTD input to relay					
		a. Type of RTD	:	PT-100			
		b. No. of RTD inputs	:	8 nos.			



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USER PROGRAMMABLE LOGIC	031	Max. number of logical equations programmable	:				*
	032	Max. number of standard logic functions (AND/OR/NOT gates & timers) in each logic equation	:				*
	033	Allows user to implement own functions for switchgear automation ^{See Note-1}	:	Yes			
	034	Language for logic programming	:				*
	035						
	036						
	037						
	038						
	039	Note-1 : User shall be able to map the binary inputs, protection elements, LEDs and binary outputs together in a logical scheme					
DATA STORAGE, EVENT RECORDING	040	Fault recording / event recording					
		a. Number of faults recorded	:				*
		b. Number of event recorded	:				*
		c. User settable event for recording value exceeding specified value	:	Yes			
	041	Oscillographic fault recording					
		a. Number of oscillographic fault records available	:				*
		b. Number of cycles of pre-trigger data	:				*
		c. Number of cycles of post-trigger data	:				*
		d. Sampling rate	:	samples per cycle			*
		e. Buffer battery provided	:	Yes			
	042	Time stamping					
		a. Real time clock provided	:	Yes			
		b. Resolution for event log	:	msec			*
	043						
	044						
COMMUNICATION INTERFACES	045	Time synchronizing interface	:	IRIG-B			
	046	Service interface port (Front)	:	USB serial interface			
	047	Communication interface port (Rear)	:	RJ45 (2No. of copper ports)			
	048	Communication protocol	:	IEC61850			
	049	Communication port redundancy	:	Yes			
	050	Network redundancy protocol	:	Parallel Redundancy Protocol (PRP)			
	051	Number of communication ports	:	2Nos.			
	052	Fiber Optic ports					
		a. Mode	:	Multi mode			
		b. Optical wavelength	:	850nm			
		c. Type of FO connectors	:	ST			
	053	Parameters to be transmitted to/from SCADA/PMS/EMS	:	As per SCADA I/O List			
	054						
PROGRAMMING SOFTWARE	055	Software version for logic programming	:				*
	056	Software version for relay parameterization	:				*
	057	Software version for IEC 61850 configuration	:				*
	058	Software version for fault record analysis	:				*
	059	Software for graphic visualization	:				*
	060	Note:-					
		a) For items marked " * " thus, data to be furnished / confirmed by LSTK Contractor during detail engineering					
		b) Data sheet shall be submitted by vendor for each Numerical Relay model type.					

 		LOW VOLTAGE SWITCHGEAR PANELS PART - II C DESIGN DATA SHEET (SPECIFIC PCC/ MCC WISE)		Code		NAL	
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GENERAL	001	Panel designation : *					
	002	Incoming terminal suitable for termination of : As per SLD					
		cable/ busduct					
	003	Protection and Metering : As per SLD & GES					
	004	CT and PT Specification : As per SLD & GES					
	005	Reference SLD no. : 6695-ELT-G00-FA-0001 & 6695-ELT-G00-FA-0003 (LSTK Contractor to further develop detail SLDs for each switchgear)					
	006	Heat Load : watts *					
007	Location : Indoor						
BUS BAR	008	Main Busbar					
	009	Continuous current rating (In-panel rating at : *					
		design ambient temperature and site conditions)					
	010	Size and no. of bus bars for					
		a) Per phase : *					
		b) Neutral : *					
	011	Vertical Busbar					
	012	Continuous current rating (In-panel rating at : *					
		design ambient temperature and site conditions)					
	013	Size and no. of bus bars for					
		a) Per phase : *					
		b) Neutral : *					
	014	01	Rated short time current withstand capacity : _____ kA for 1 s *				
	015	01	Rated peak current withstand capacity : _____ kA (peak) 2.2*Rated short circuit current *				
DIMENSIONS/ CLEARANCES	016	Overall Dimensions (L x B x H mm) : *					
	017	Recommended clearances for maintenance					
		a) Front : *					
		b) Rear : *					
		c) Sides : *					
	018						
LOADING & DIMENSIONAL DETAILS			Description		Static weight (kg)	Dynamic wt. (kg)	Dimensions (mm) (lxbxh)
	019		Breaker panel complete with meters, switches & relays		*	*	*
	020		One vertical panel complete with maximum no. of outgoing feeders		*	*	*
	021						
			Width of Panel in mm				
					Single front	Double front	
	022		Vertical section with breaker		*	- N.A. -	
	023		Vertical section with maximum number of feeders		*	- N.A. -	
	024		Cable alley vertical section (min. 300 mm)		*	- N.A. -	
	025		Busbar alley vertical section		*	- N.A. -	
	026						
			Notes:				
		a) For items marked " * " thus, data to be furnished by LSTK Contractor during detail engineering					

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 thyssenkrupp										Doc.		6695-ELT-G00-EC-0009	
										Rev.		01	
027		Panel Designation : PCC / MCC (Indicate feeder summary Bus-wise)											
OUTGOING FEEDER DETAILS			Rating (kW / A)	ACB (A)	Switch (A)*	Fuse (A)*	MCCB (A)*	Contactor (A)*	Feeder type	Cable size	Quantity		
											FDR Qty	Spare Qty	Total Qty
	028												
	029												
	030												
	031												
	032												
	033												
	034												
	035												
	036												
	037												
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064													

LSTK Contractor to
prepare this list
buswise for each
panel

 नालको NALCO नेपाल एलुमिनियम कम्पनी लिमिटेड National Aluminium Company Ltd.		LOW VOLTAGE SWITCHGEAR PANELS PART - III INSPECTION TEST PLAN		Code		NAL	
Contract no.				66-6695			
Doc.				6695-ELT-G00-EC-0009			
Rev.				00	Page	1 OF 1	
 thyssenkrupp				Scope of Inspection			
Sr. No.	Tests	Reference Documents	Sample size	Vendor	Owner / Consultant / LSTK Contractor	Remarks	
A	Type Tests						
i	Temperature rise test	IS 8623, IEC 61439		P _{PROTO}	R	See note 2	
ii	Dielectric Properties	-do-		P _{PROTO}	R		
iii	Short Circuit withstand capacity	-do-		P _{PROTO}	R	See note 3	
iv	Short circuit making & breaking capacities	-do-		P _{PROTO}	R		
v	Verification of IP protection	-do-		P _{PROTO}	R		
B	Routine Tests						
i	Visual check including layout, tag plates, paint shade, bus marking & sleeving, joint shrouding, identification of location of components etc.	GA drawings	100%	P	W		
ii	Dimensional check including operational height, bus size, Clearances, creepage distances, bus duct flange dimensions etc.	GA drawings		P	W		
iii	Verification of busbar support arrangement with respect to type tested panel drawings	GA Drawings.		P	W		
iv	Bill of material / Make of component Check	-		P	W		
vi	Interchangeability of circuit breakers & outgoing feeder modules of similar rating and type.	-		P	W		
vi	Mechanical operation of circuit breakers, outgoing feeder modules, auxiliary switches, manual devices, etc.	-		P	W		
vii	Operation checks for all control functions and safety interlocks. Check operation of feeders from Marshalling panel and Input/ output signals to Marshalling Panel.	Approved vendor drgs.		P	W		
viii	Operation of circuit breaker for minimum allowable control voltage.	-		P	R		
ix	Closing & opening time of circuit breaker at rated and min. control voltage	-		P	R		
x	Relay operation check through secondary injection	Approved vendor drgs.		P	W		
xi	Checking of meters through secondary injection	Approved vendor drgs.	Min. 10% and one of each type	P	W		
xii	CT Polarity tests	-	100%	P	R		
xiii	Checking protection circuit & electrical continuity of protection circuit	IS 8623		P	W		
xiv	Functional tests	IS 8623, IS/IEC 60947		P	W		
xv	High Voltage Test (Dielectric test)	-do-		P	W		
xvi	Insulation resistance of Main, auxiliary & control circuits before & after HV test	-do-		P	W		
C	Test Certificates						
i	Test Certificates for bought out items like breakers, MCCB, CT, PT, meters, relays, switches, contactors	GA drawings		P	R		
	Notes:						
	1) W = Witness, R = Review, P = Perform on project equipment, P _{PROTO} = Perform on prototype.						
	2) Temperature rise test shall be performed at rated current with diversity factor = 1. One breaker panel (preferably bus coupler) shall be included in the test and the breaker shall carry the full test current.						
	3) Short circuit withstand capacity report shall be available for offered sizes of horizontal and vertical busbars.						



Plant 1.0 MTPA ALUMINA REFINERY STREAM-5	Client NALCO	Contract Code NAL	Document ID 6695-ELT-G00-EC-0009	Contract No. 66-6695		
 thyssenkrupp	LOW VOLTAGE SWITCHGEAR PANELS Annexure – I Type-2 Coordination Chart for Switch-Fuse-Contactor- Electronic Overload Relay			 नेशनल एल्युमिनियम कम्पनी लिमिटेड National Aluminium Company Ltd.		
				Rev	00	Page

**TYPE-2 COORDINATION CHART FOR DOL MOTOR FEEDERS WITH
SWITCH-FUSE-CONTACTOR-ELECTRONIC OVERLOAD RELAY**

MOTOR RATING (kW)	MOTOR FULL LOAD CURRENT (A)	SDF In (A)	HRC FUSE In (A)	CONTACTOR In (A)	ELECTRONIC OVERLOAD RELAY RANGE (A)
0.37	1	32	4	12	60-120% of full load current
0.55	1.3	32	4	12	
0.75	1.9	32	6	12	
1.1	2.6	32	6	12	
1.5	3.7	32	10	12	
2.2	4.8	32	16	12	
3.7	7.8	32	20	12	
5.5	11.2	32	25	16	
7.5	15	32	32	18	
9.3	19	50	50	25	
11	20.8	50	50	25	
15	28	63	63	38	
18.5	34	63	63	40	
22	40	100	80	50	
30	53	100	100	65	
37	65	125	125	80	
45	78	125	125	95	
55	96	160	160	115	
75	131	200	200	170	
90	156	250	250	185	
110	189	250	250	225	
132	227	315	315	300	
160	271	400	400	325	
200	339	630	500	400	
250	398	630	500	500	

NOTES:

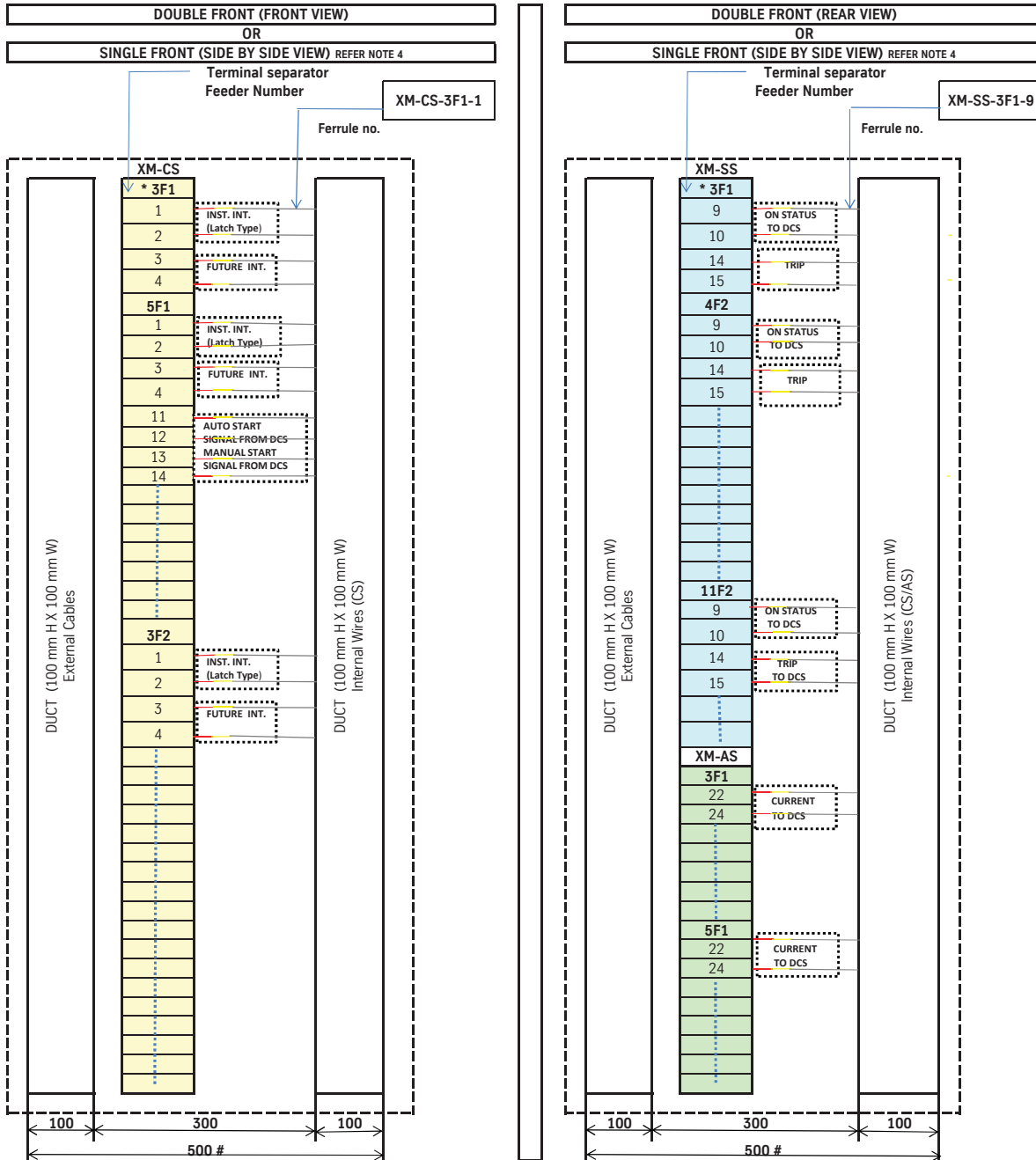
1. The switch and contactor ratings shown are the minimum required ratings. In case, components of higher rating are required as per manufacturer's recommendation to meet Type 2 Coordination requirements then the same shall be considered.
2. The range of the electronic overload relays shall be within the range specified above.
3. The fuse rating shall be followed as per the above chart. In case of L & T fuses, 63 A rating shall be considered for 11 kW and 80 A rating shall be considered for the 18.5 kW feeder.

Plant 1.0 MTPA ALUMINA REFINERY STREAM-5	Client NALCO	Contract Code NAL	Document ID 6695-ELT-G00-EC-0009	Contract No. 66-6695		
 thyssenkrupp	LOW VOLTAGE SWITCHGEAR PANELS Annexure – I Type-2 Coordination Chart for Switch-Fuse-Contactor- Electronic Overload Relay			 NALCO नेशनल एल्युमिनियम कम्पनी लिमिटेड National Aluminium Company Ltd.		
				Rev	00	Page

4. Selection is for normal starting conditions with starting time less than or equal to 5 seconds.
5. Air Break Contactor - Below 75 kW (Contactor rating shall be one size higher than that recommended by the Type 2 Coordination of switchgear vendor).
6. Vacuum Contactor - 75 kW to 200 kW & Agitator motor.

Signals to DCS are located in separate panels

TYPICAL LAYOUT OF MARSHALLING PANEL DIAGRAM

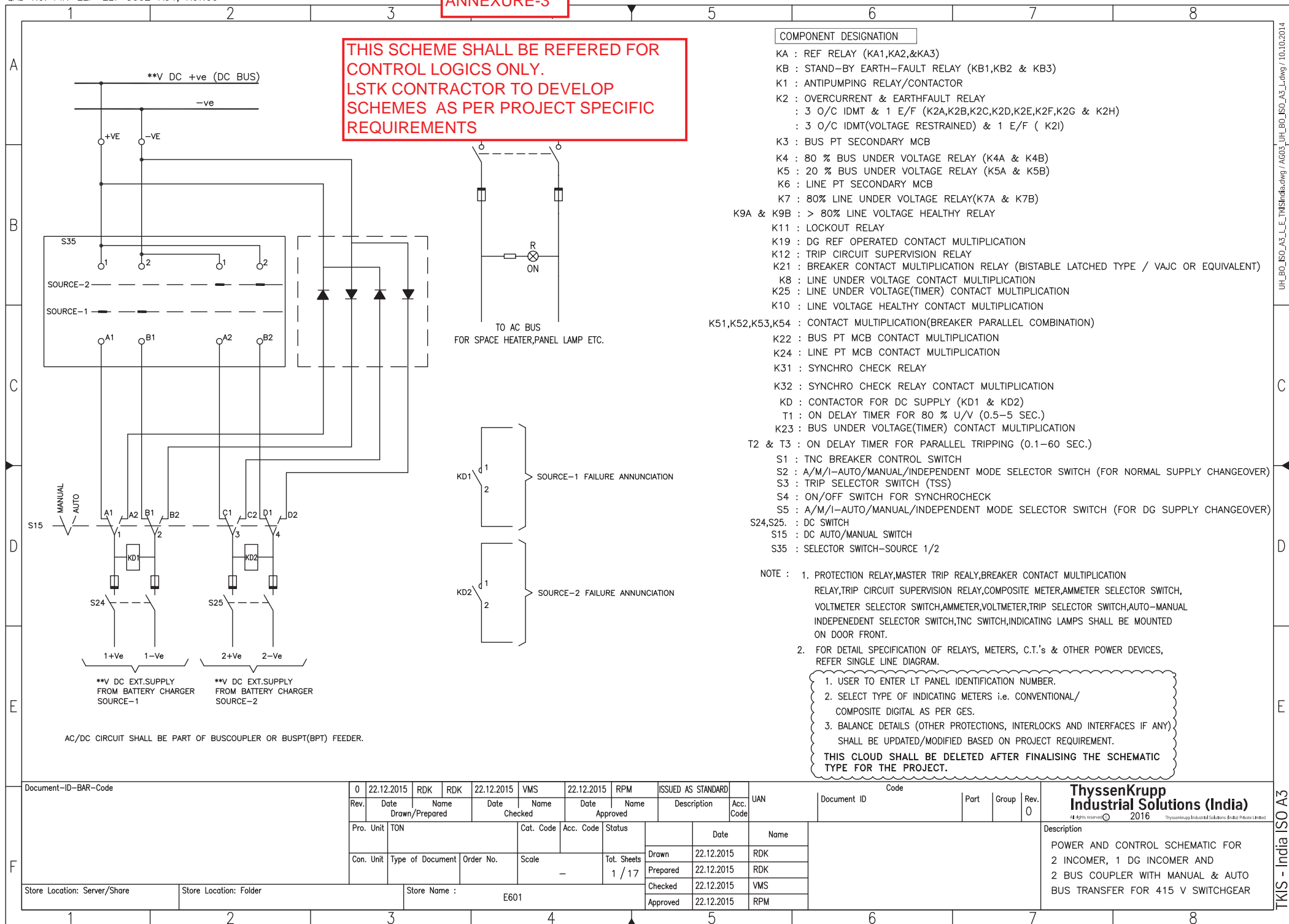


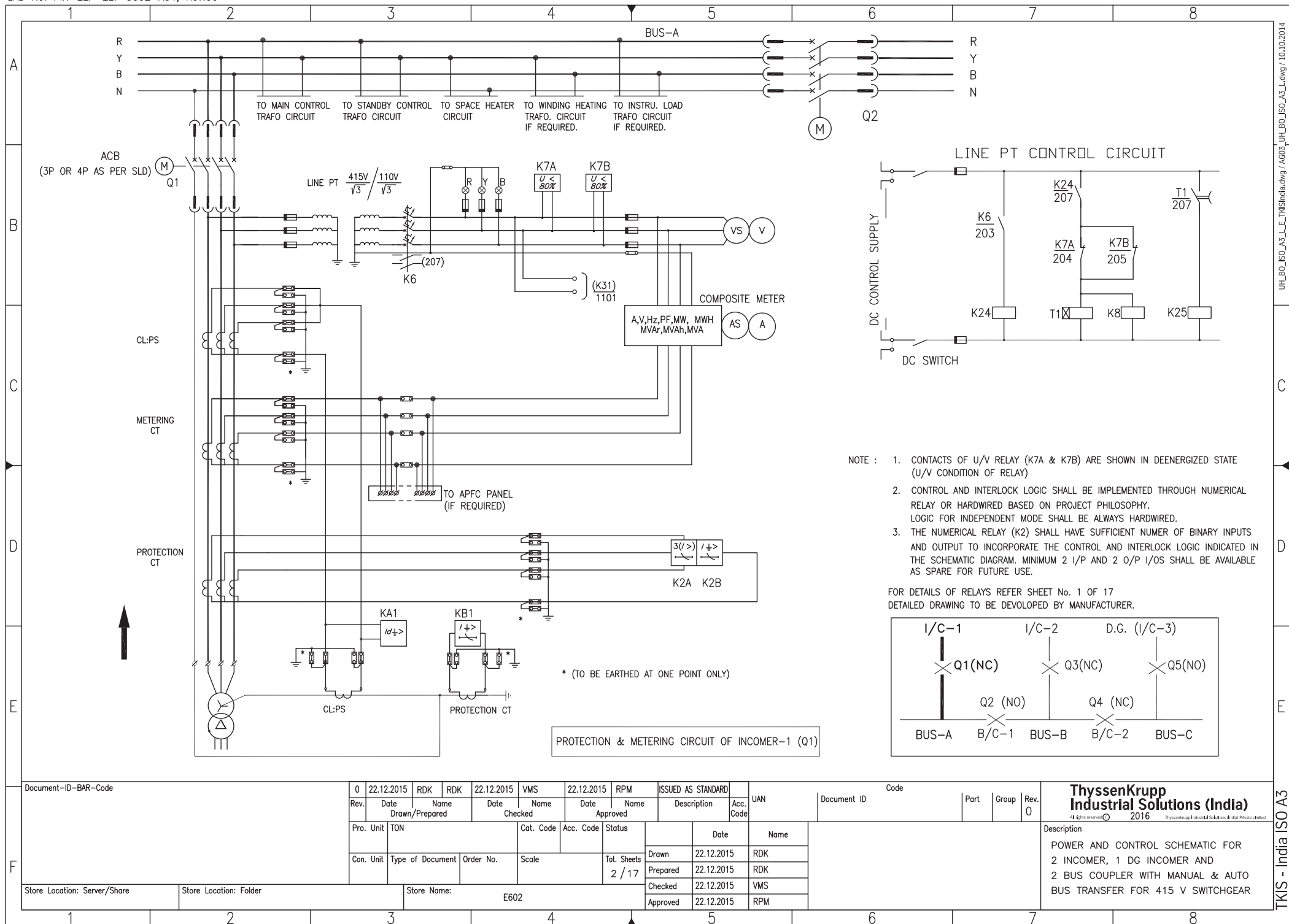
Notes:

- "#" Dimensions are tentative to be finalized by Switchgear Vendor.
- Philosophy of termination of spare cores of cable and the percentage of spare terminals to be provided to be finalized after consultation with Instrumentation (INS).
- "**". The sequence of feeder shall be given by Instrumentation. Unique terminal number for each type of signal can be standardised for the project by Electrical and Instrumentation during detail.
- In case of single front panels there could be one panel for XM-CS, XM-SS and XM-AS are segregated and arranged vertically one below the other OR separate panels as indicated above.
- Marshalling panel shall always be located at bottom of the panel.

Abbreviation:

- XM-CS: Terminal strip for control signals (e.g.: Interlock, L/R/, A/M)
- XM-SS: Terminal strip for status signals (e.g.: Run, Trip)
- XM-AS: Terminal strip for Analog signals (e.g.: Current, Power)





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0 22.12.2015 RDK RDK 22.12.2015 VMS 22.12.2015 RPM ISSUED AS STANDARD

Rev. Date Drawn/Prepared Name Date Checked Name Date Approved Name Description Acc. Code UAN

Pro. Unit TON Cat. Code Acc. Code Status

Con. Unit Type of Document Order No. Scale Tot. Sheets 2 / 17

Drawn 22.12.2015 RDK

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E602

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Document ID

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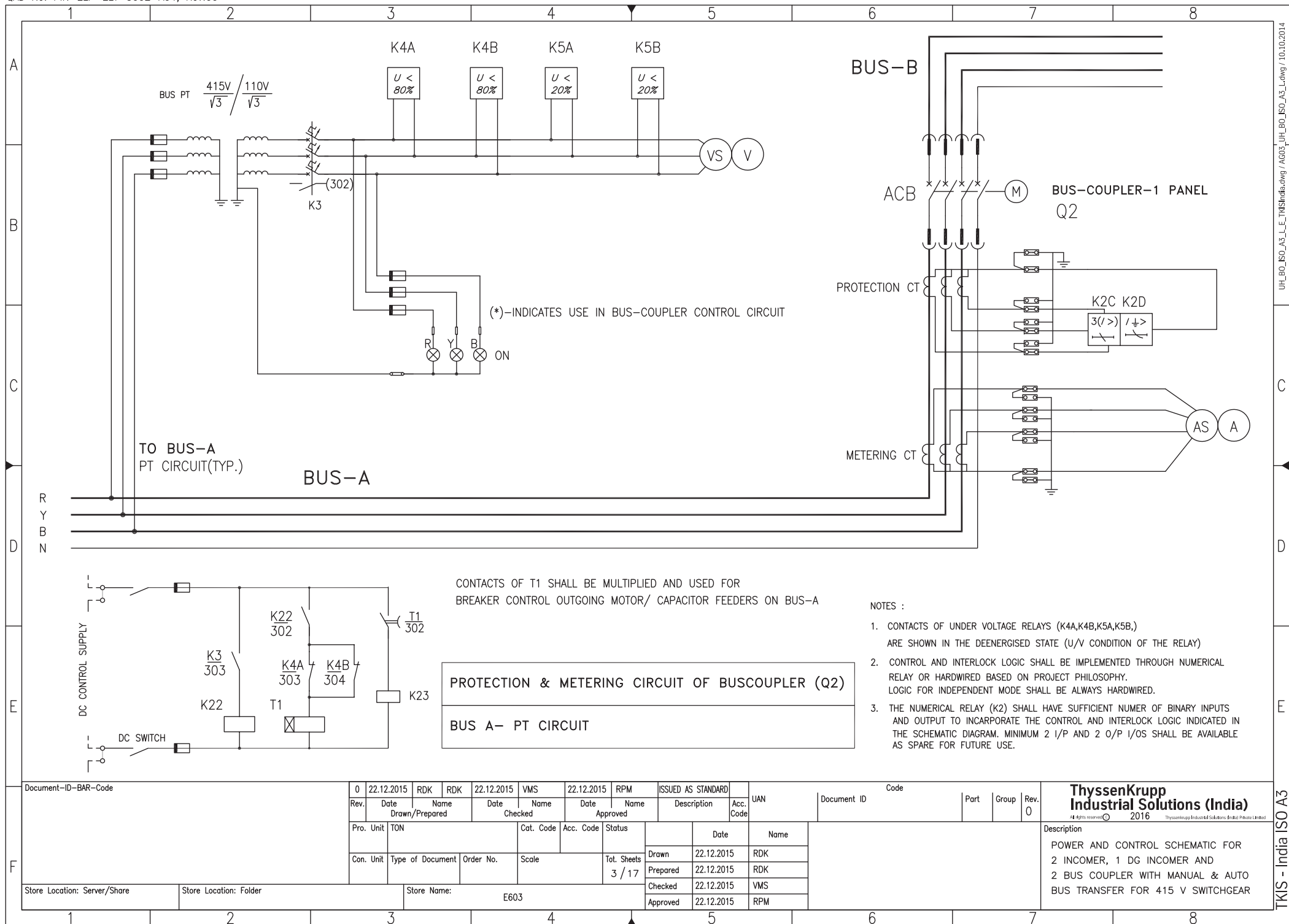
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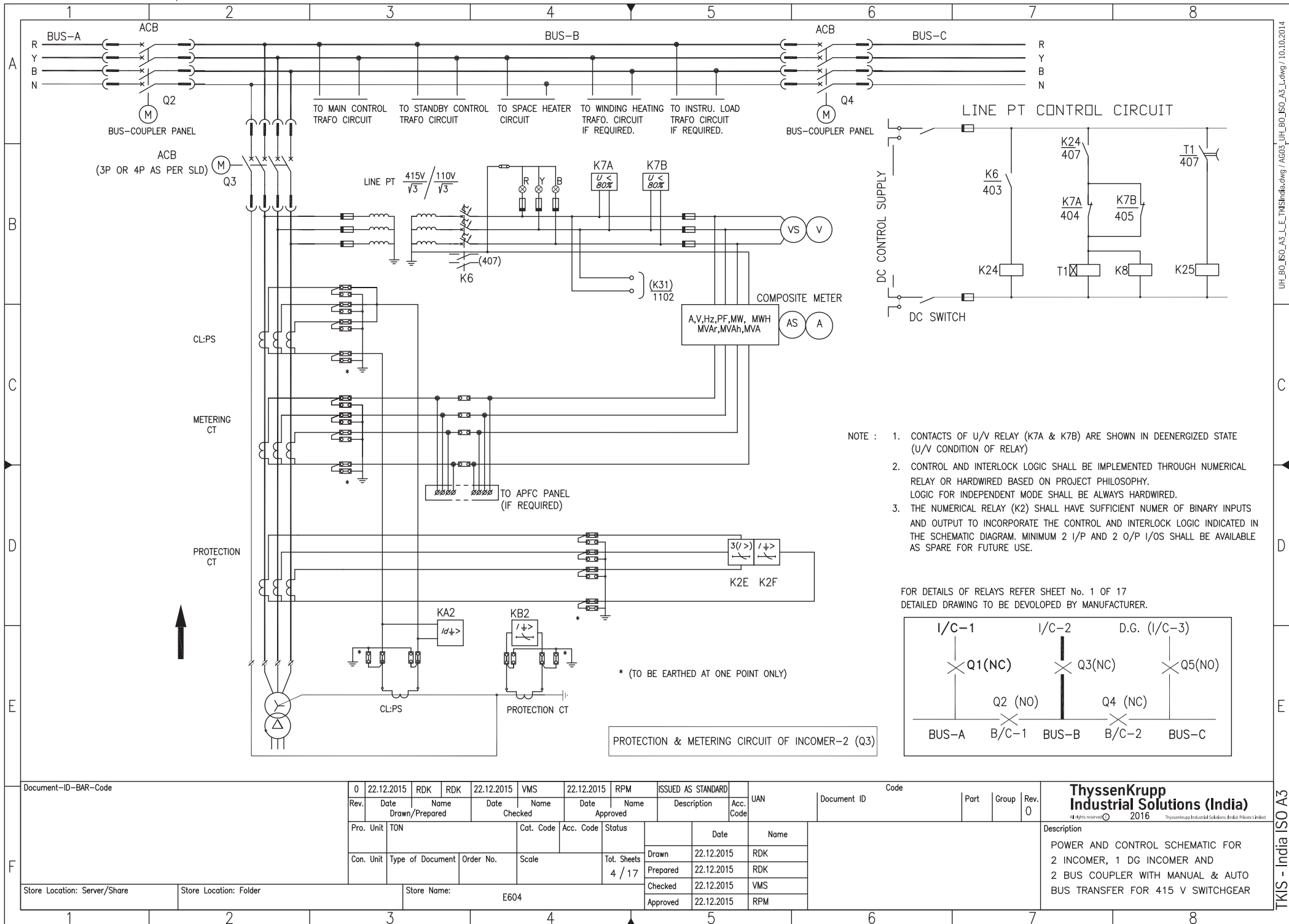
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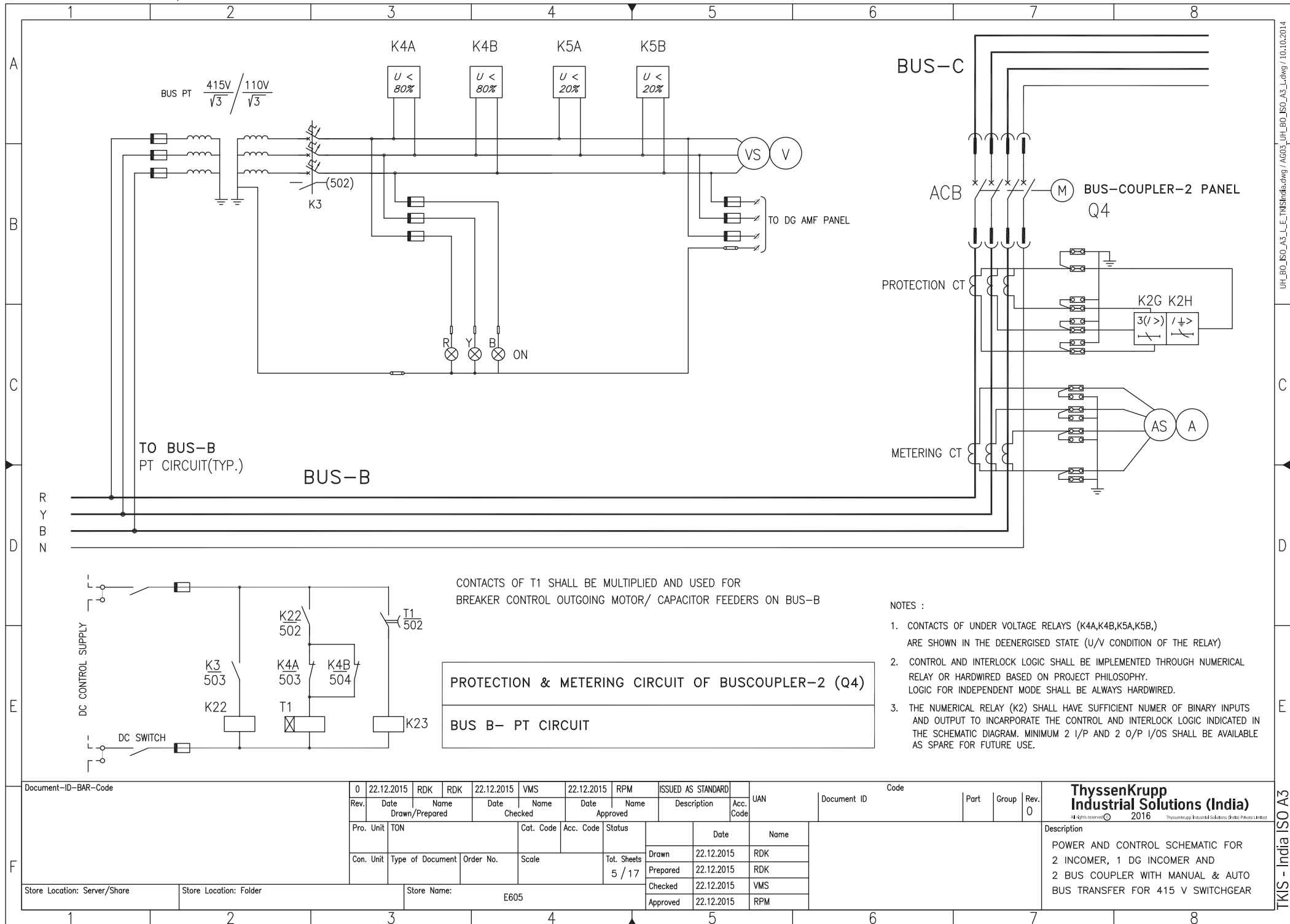
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Description

POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR







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Rev.	Date	Drawn/Prepared	Name	Date	Checked	Name	Date	Approved	Name	Description	Acc. Code	UAN	Document ID	Code	Part	Group	Rev.	0
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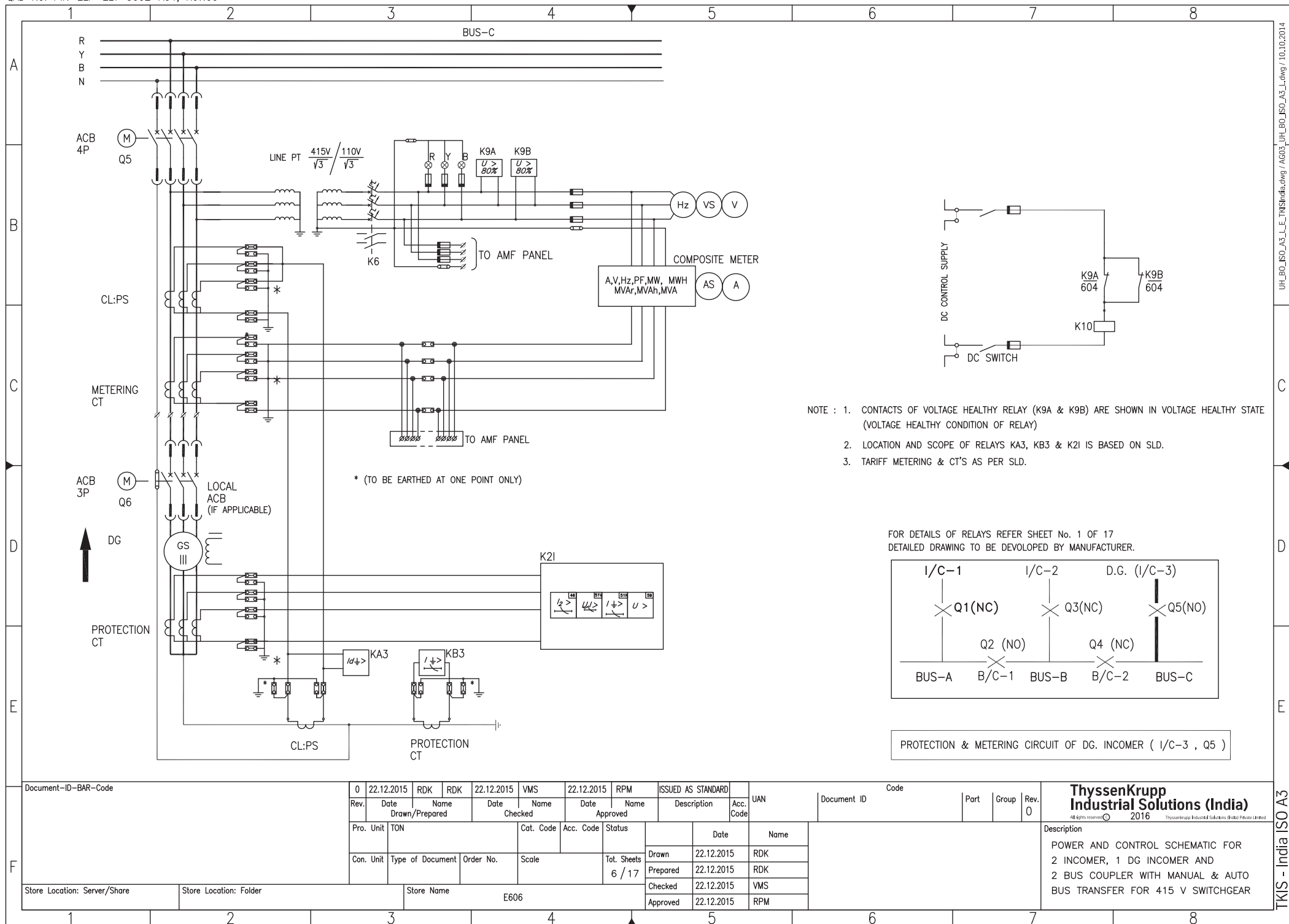
Store Location: Folder

Store Name:

E605

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Description
POWER AND CONTROL SCHEMATIC FOR
2 INCOMER, 1 DG INCOMER AND
2 BUS COUPLER WITH MANUAL & AUTO
BUS TRANSFER FOR 415 V SWITCHGEAR



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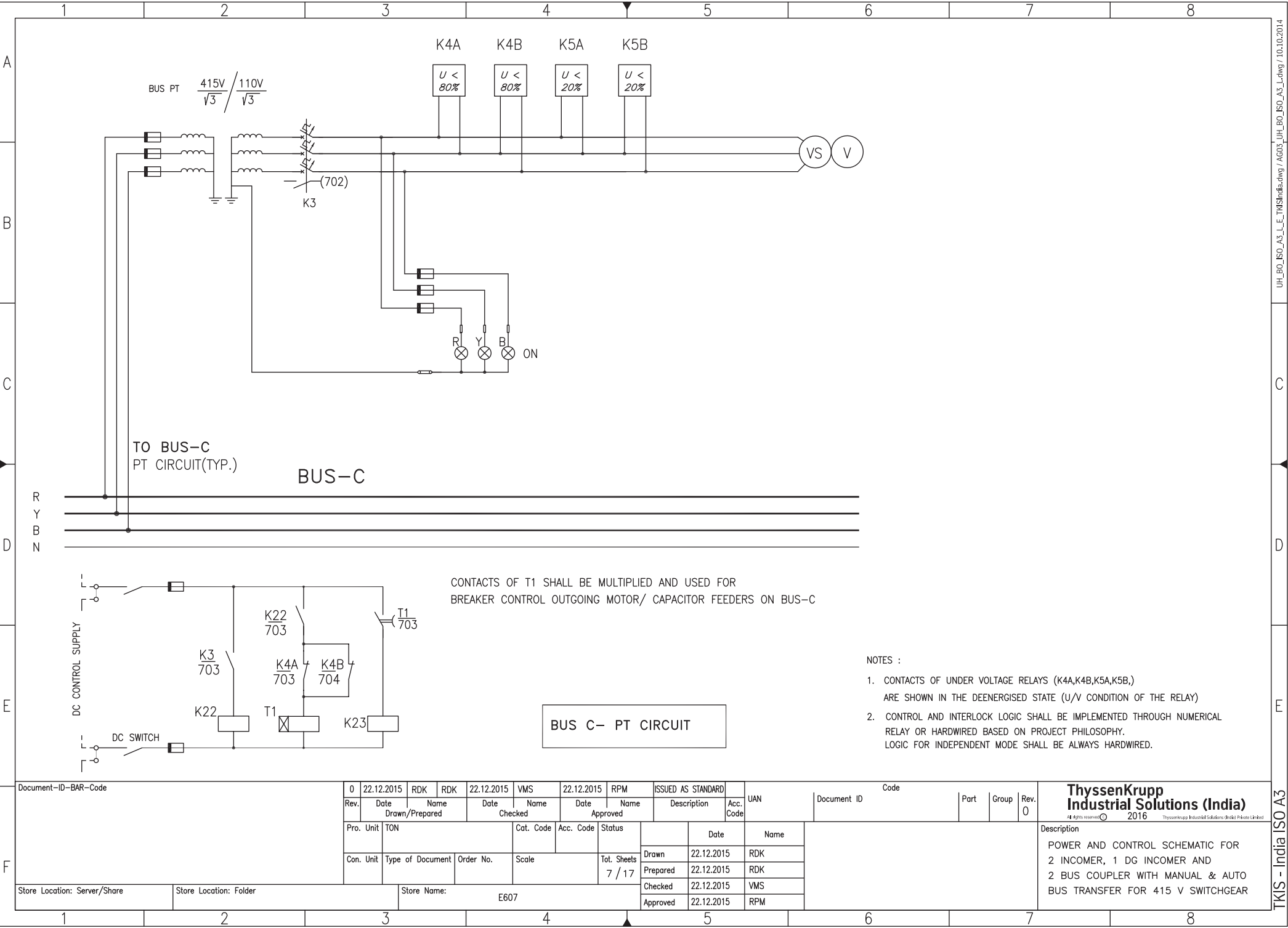
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Description
 POWER AND CONTROL SCHEMATIC FOR
 2 INCOMER, 1 DG INCOMER AND
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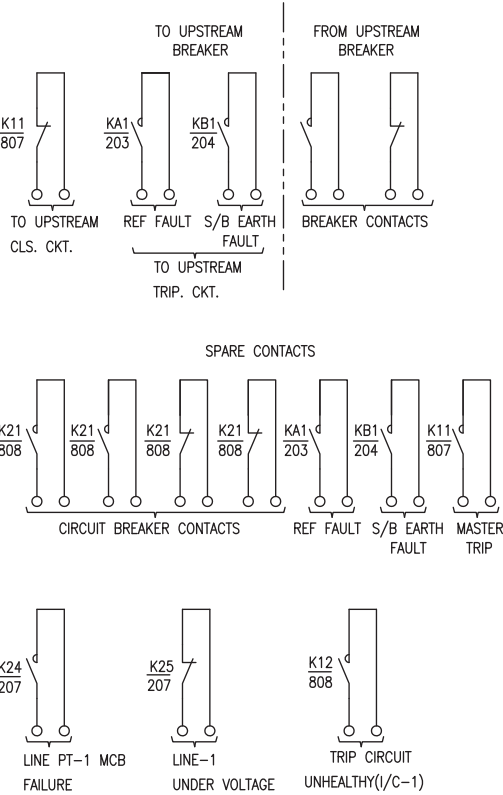
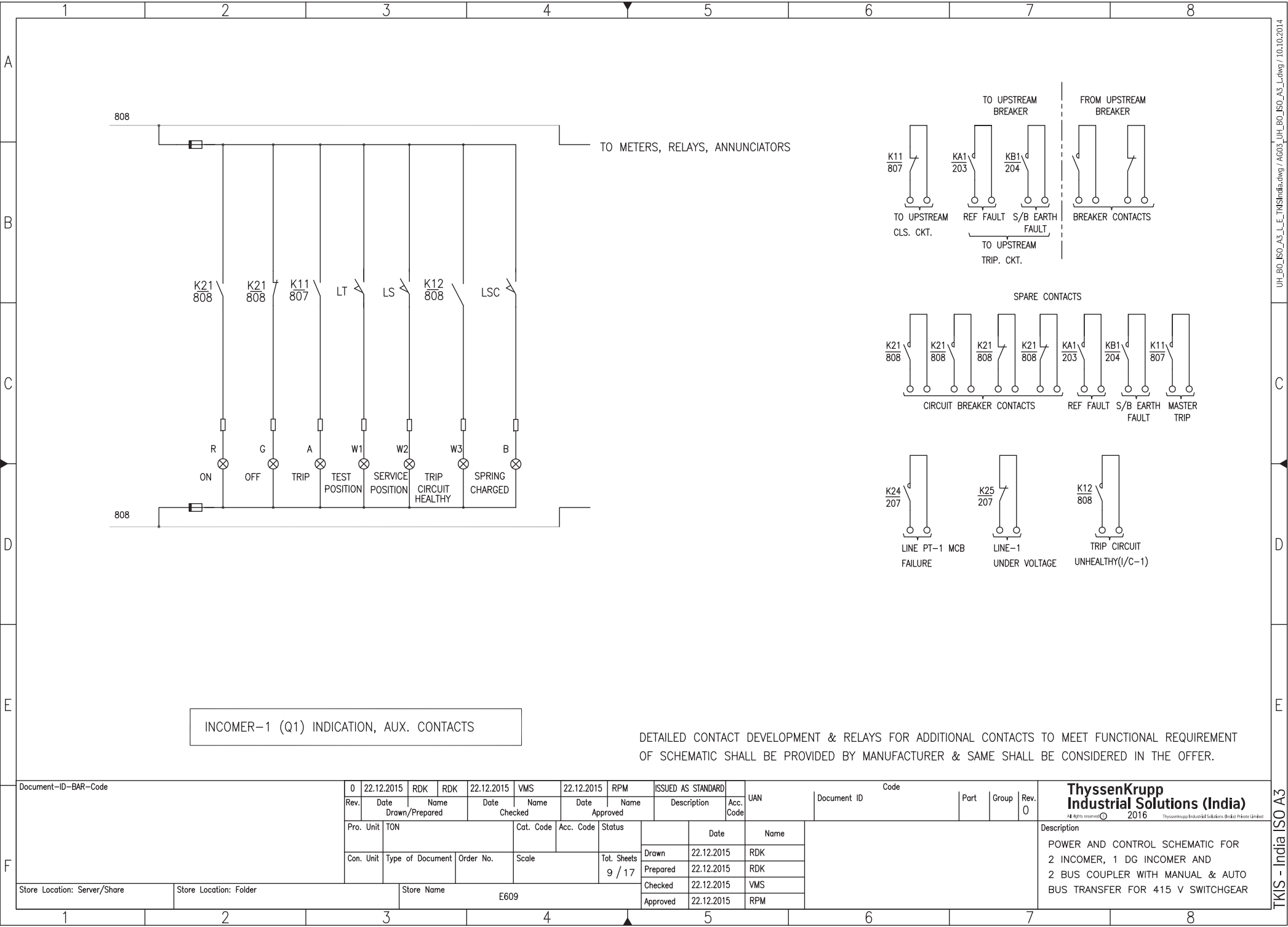
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NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF INCOMER-1 (Q1)

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POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR																											

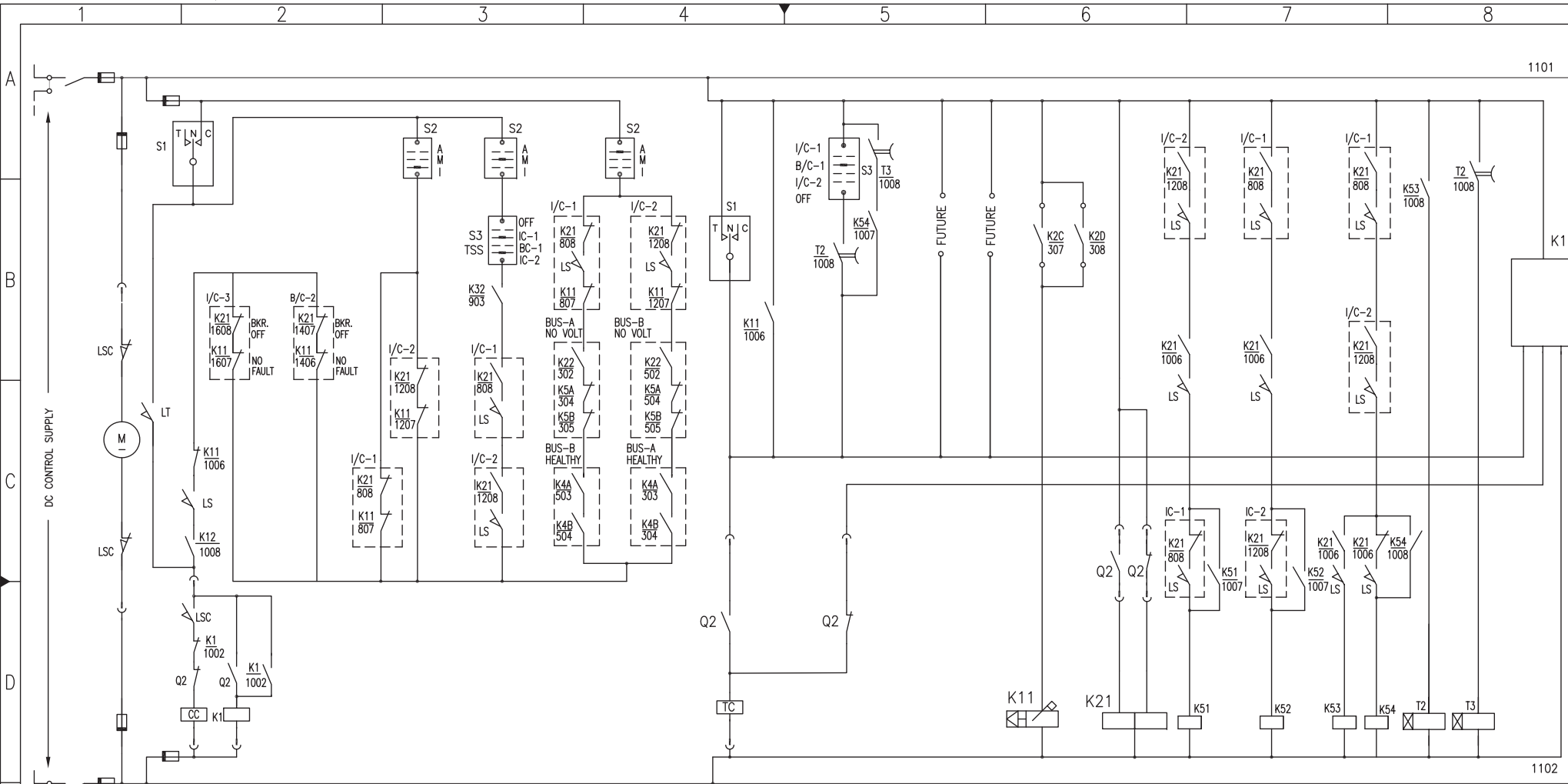
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INCOMER-1 (Q1) INDICATION, AUX. CONTACTS

DETAILED CONTACT DEVELOPMENT & RELAYS FOR ADDITIONAL CONTACTS TO MEET FUNCTIONAL REQUIREMENT OF SCHEMATIC SHALL BE PROVIDED BY MANUFACTURER & SAME SHALL BE CONSIDERED IN THE OFFER.

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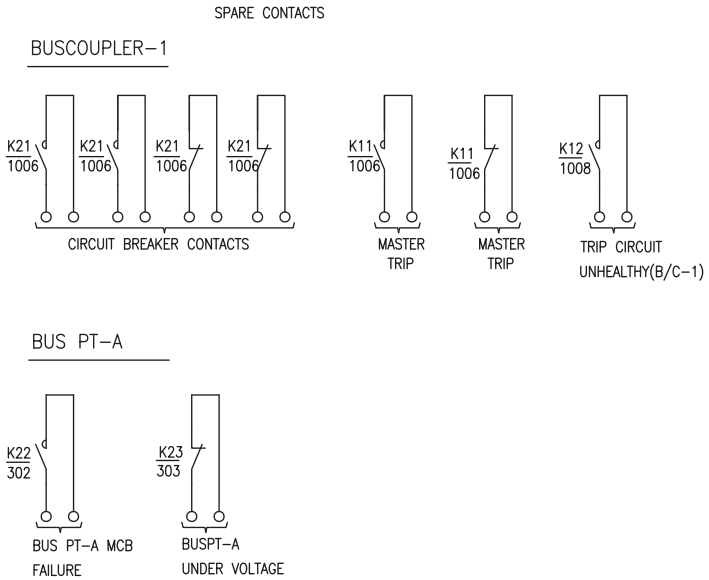
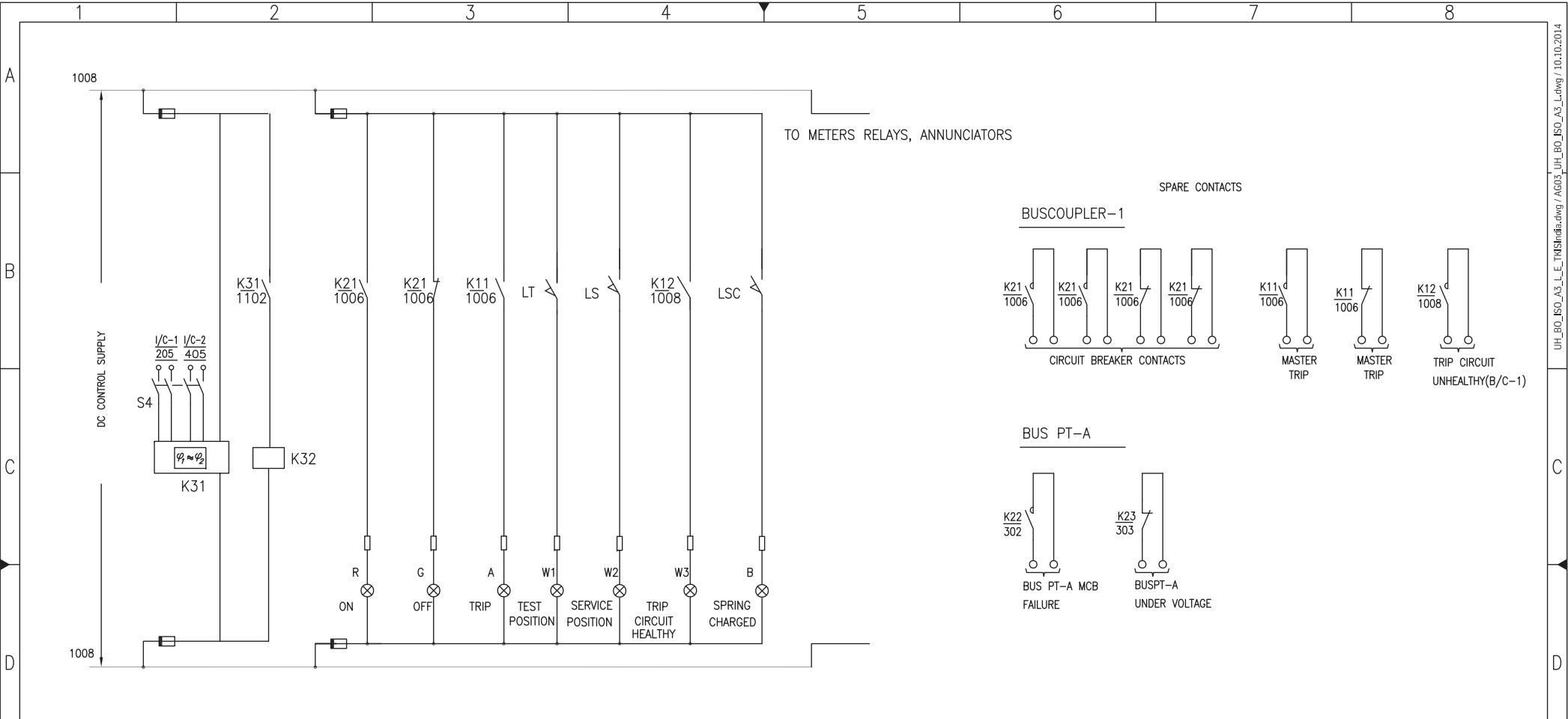
CLOSING & TRIPPING CIRCUIT OF BUSCOUPLER-1 (Q2)

LAST BREAKER
CLOSED(I/C-1) LAST BREAKER
CLOSED(I/C-2)

Q1, Q2, Q3, Q4, Q5, Q6 ARE BREAKER CONTACTS.
LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.
CC: CLOSING COIL TC: TRIP COIL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF
TRIPPING CIRCUIT AS INDICATED.

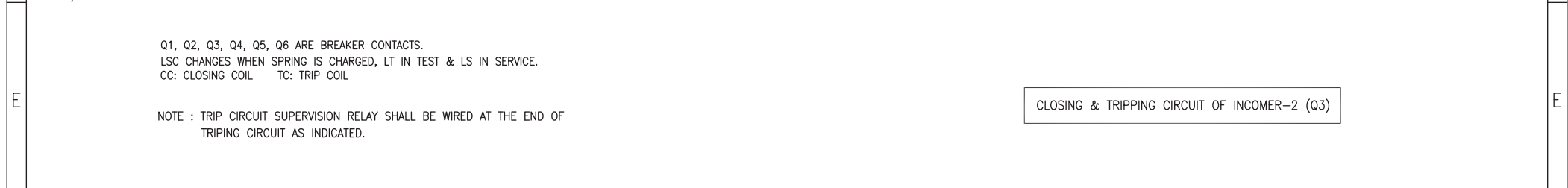
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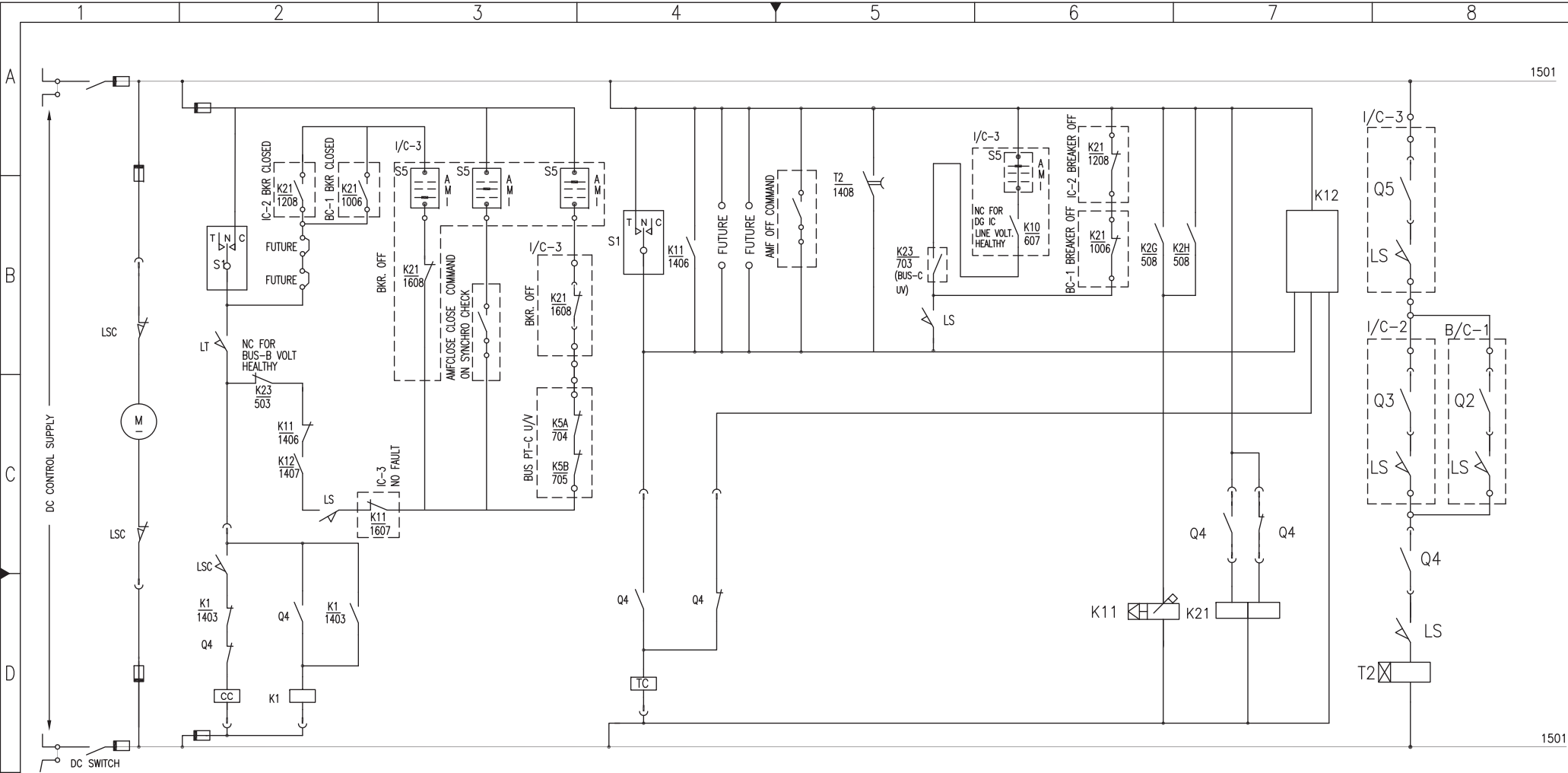
DETAILED CONTACT DEVELOPMENT & RELAYS FOR ADDITIONAL CONTACTS TO MEET FUNCTIONAL REQUIREMENT OF SCHEMATIC SHALL BE PROVIDED BY MANUFACTURER & SAME SHALL BE CONSIDERED IN THE OFFER.

BUSCOUPLER-1 (Q2) INDICATION, AUX. CONTACTS

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NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPING CIRCUIT AS INDICATED.

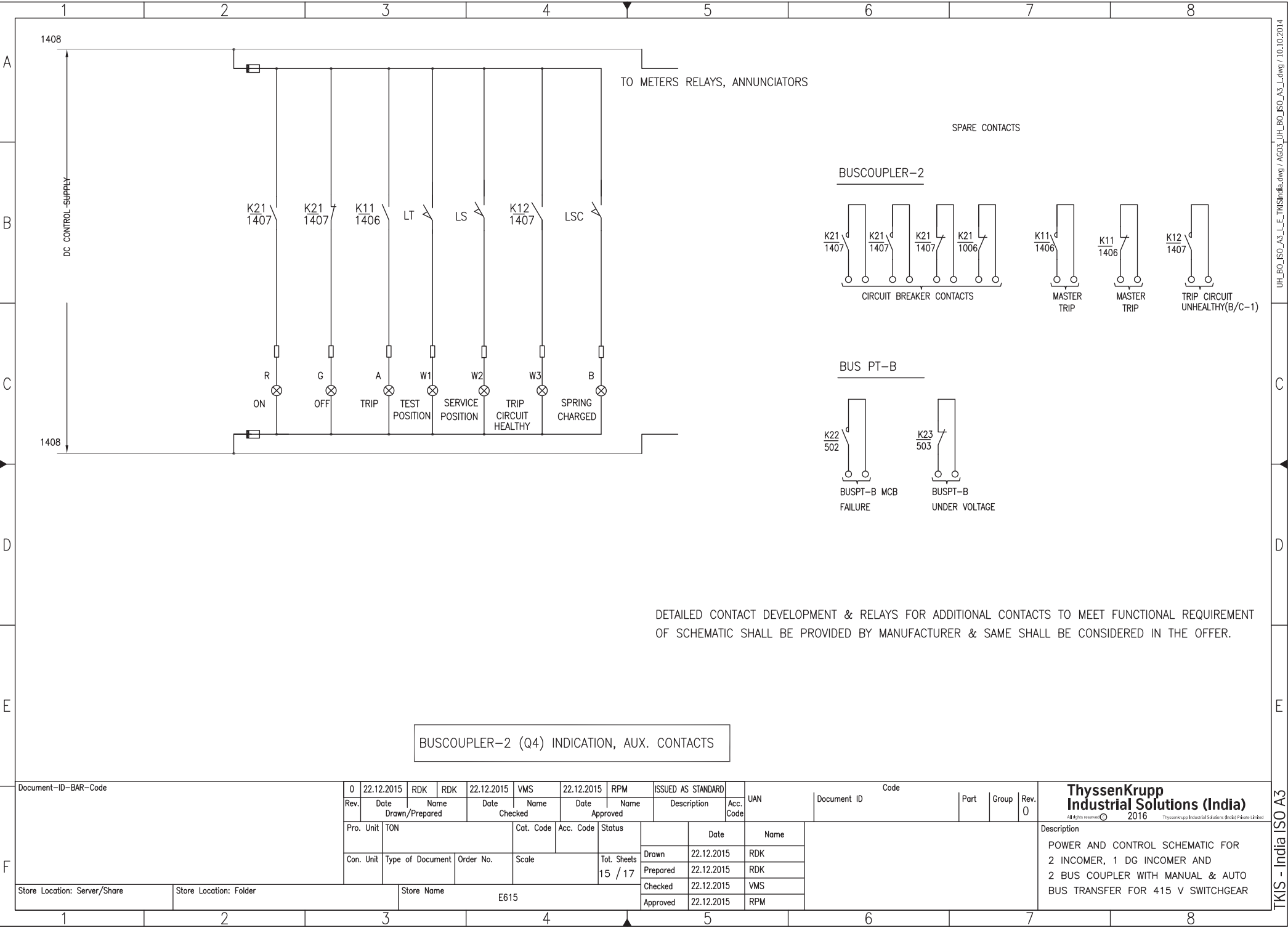


Q1, Q2, Q3, Q4, Q5, Q6 ARE BREAKER CONTACTS.
LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.
CC: CLOSING COIL TC: TRIP COIL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF BUSCOUPLER-2 (Q4)

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DETAILED CONTACT DEVELOPMENT & RELAYS FOR ADDITIONAL CONTACTS TO MEET FUNCTIONAL REQUIREMENT OF SCHEMATIC SHALL BE PROVIDED BY MANUFACTURER & SAME SHALL BE CONSIDERED IN THE OFFER.

BUSCOUPLER-2 (Q4) INDICATION, AUX. CONTACTS

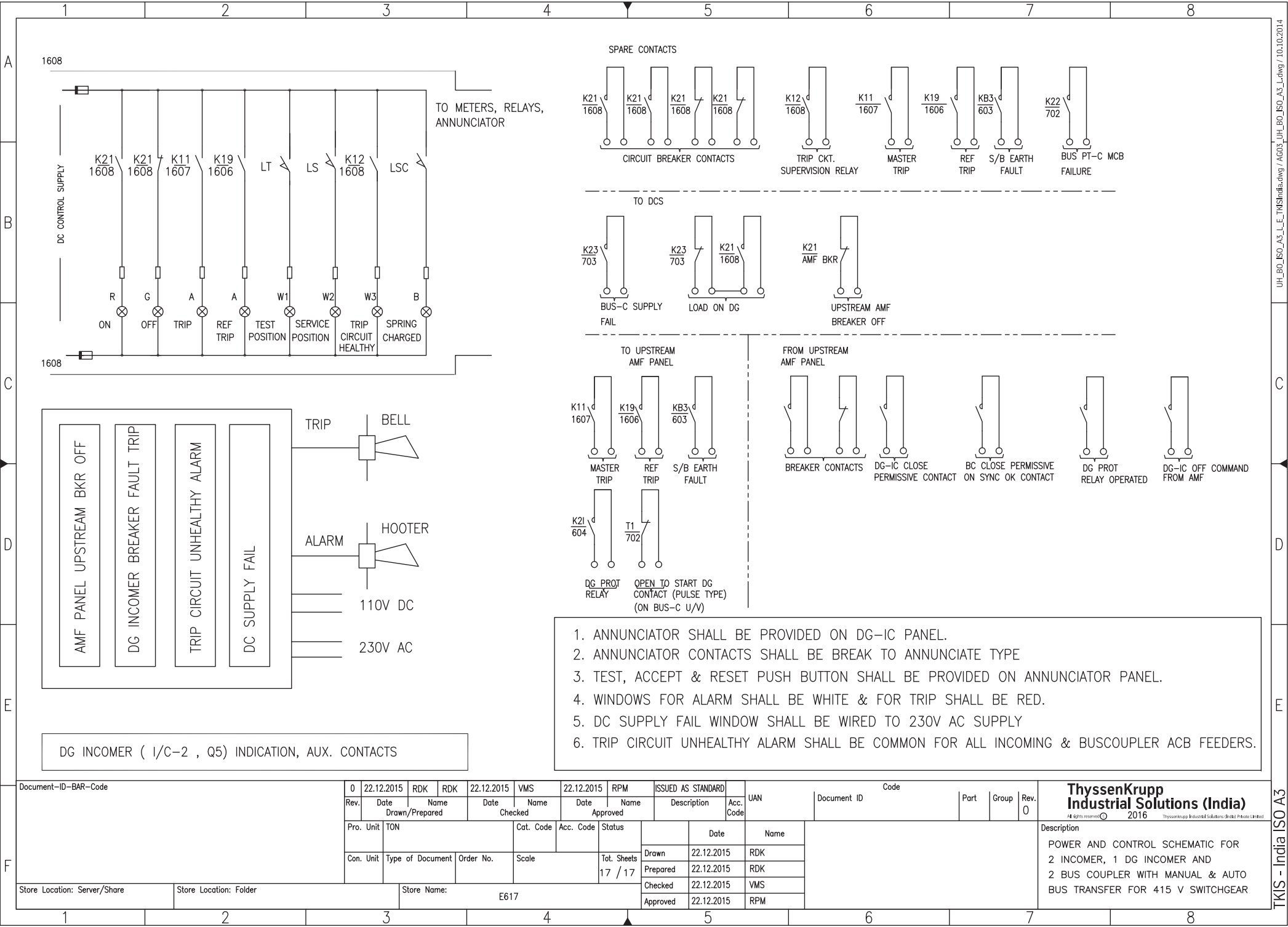
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NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPING CIRCUIT AS INDICATED.

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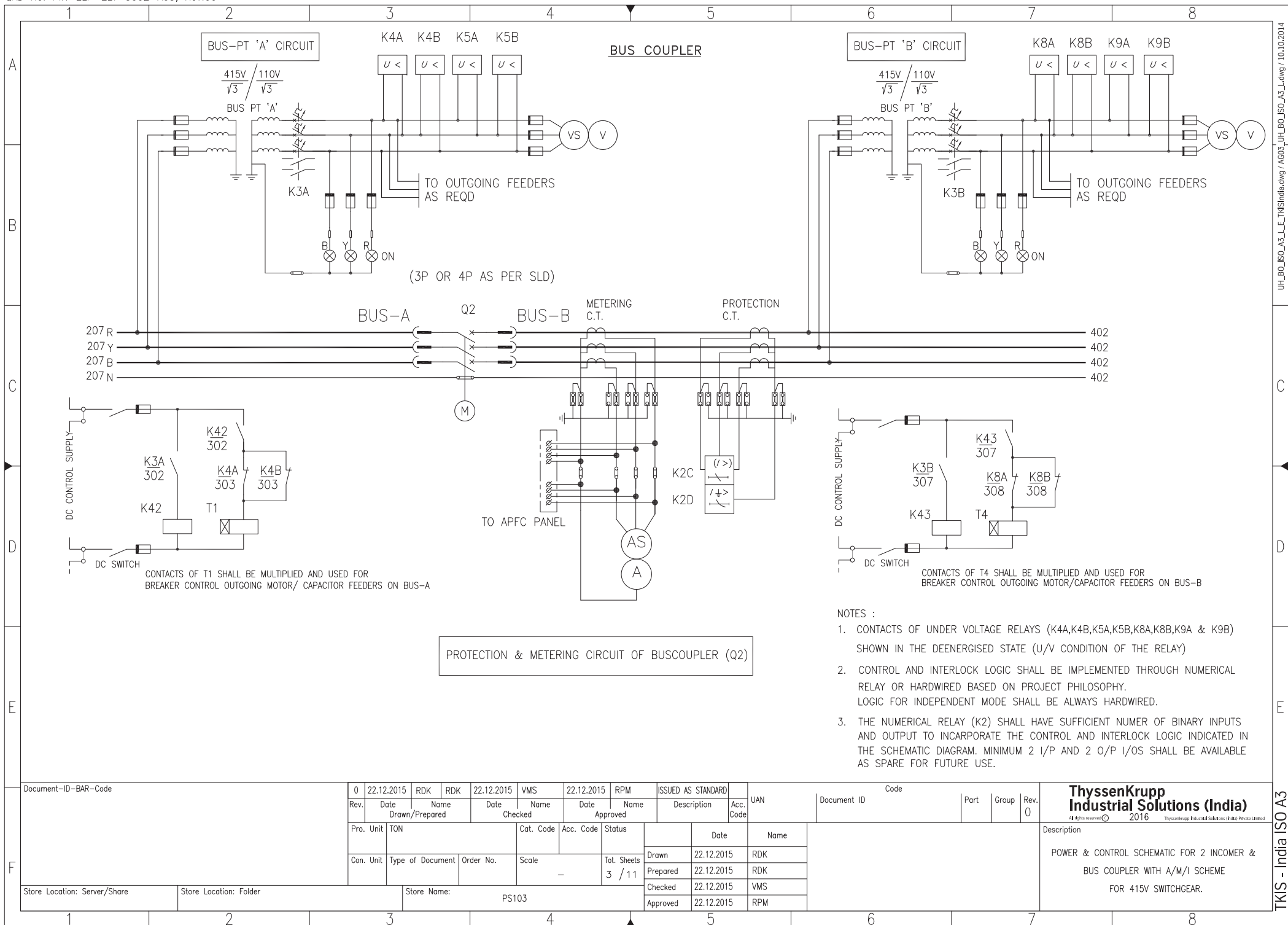
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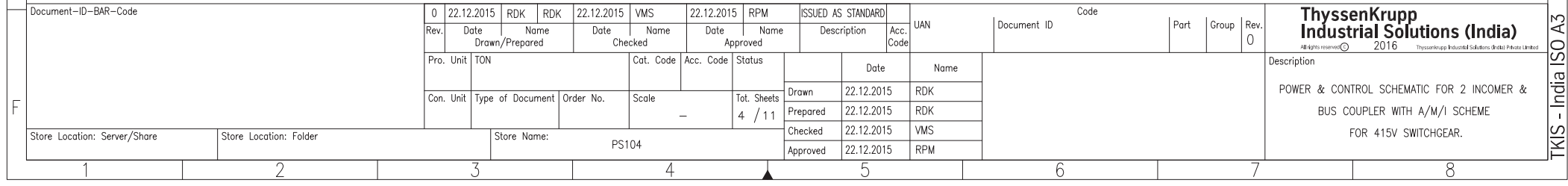
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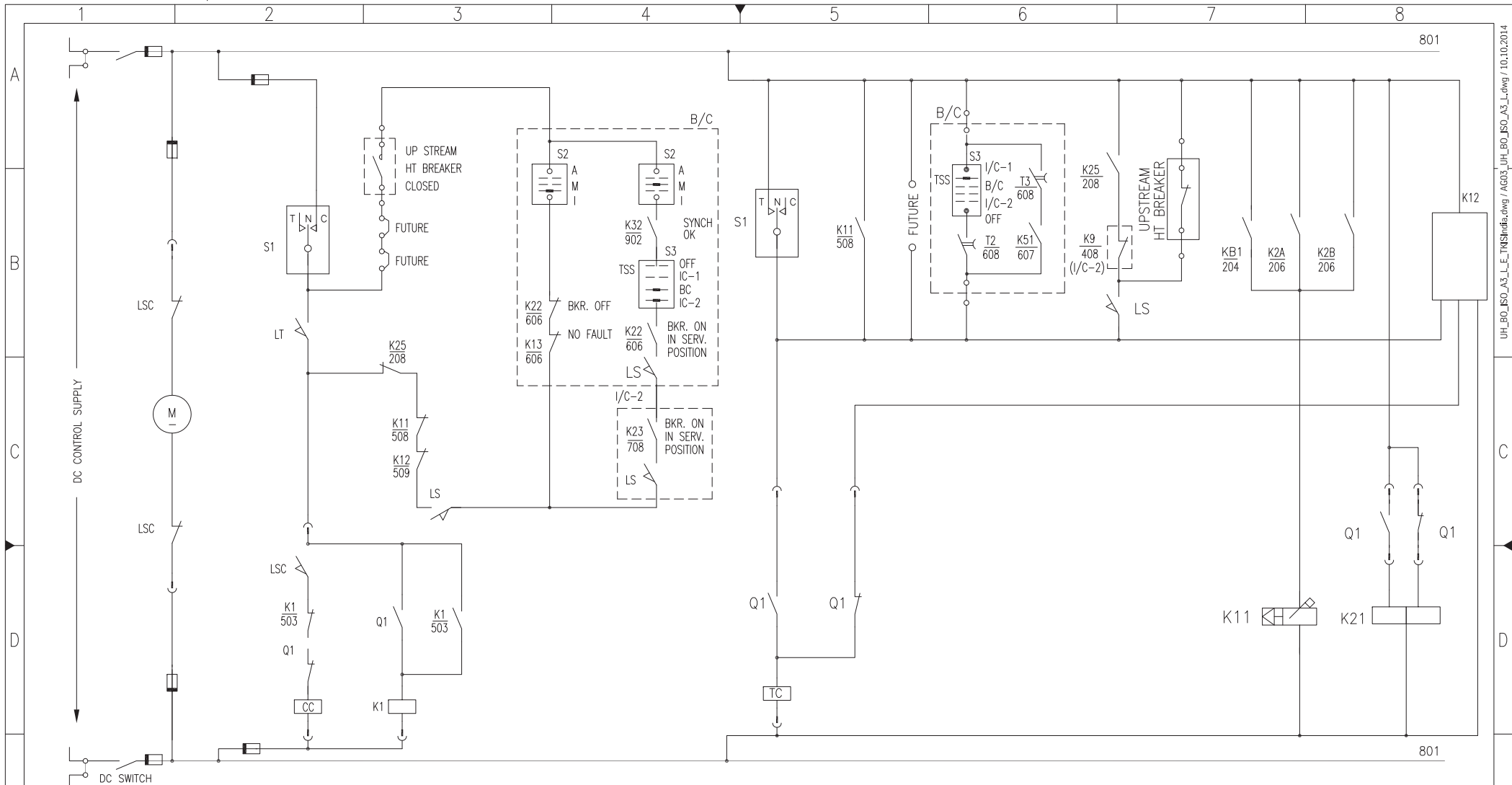
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K1, T5 RELAYS MAY BE MOUNTED INSIDE PANEL
 Q1, Q2, Q3 ARE BREAKER CONTACTS.
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.
 CC: CLOSING COIL TC: TRIP COIL

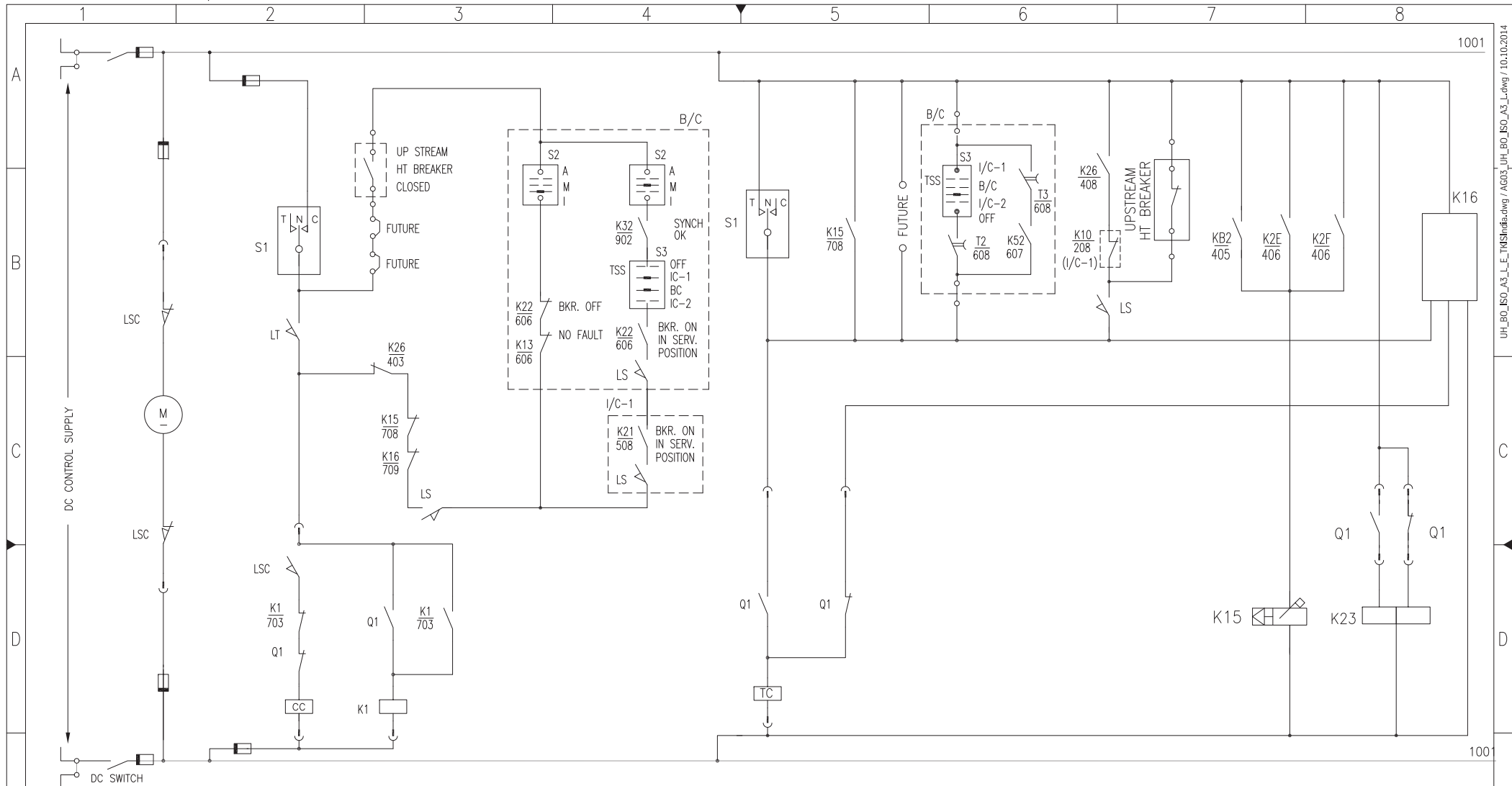
NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF
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CLOSING & TRIPPING CIRCUIT OF INCOMER-1 (Q1)

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POWER & CONTROL SCHEMATIC FOR 2 INCOMER &
 BUS COUPLER WITH A/M/I SCHEME
 FOR 415V SWITCHGEAR.



K1, T6 RELAYS MAY BE MOUNTED INSIDE PANEL
Q1, Q2, Q3 ARE BREAKER CONTACTS.
LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF
TRIPPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF INCOMER-2 (Q3)

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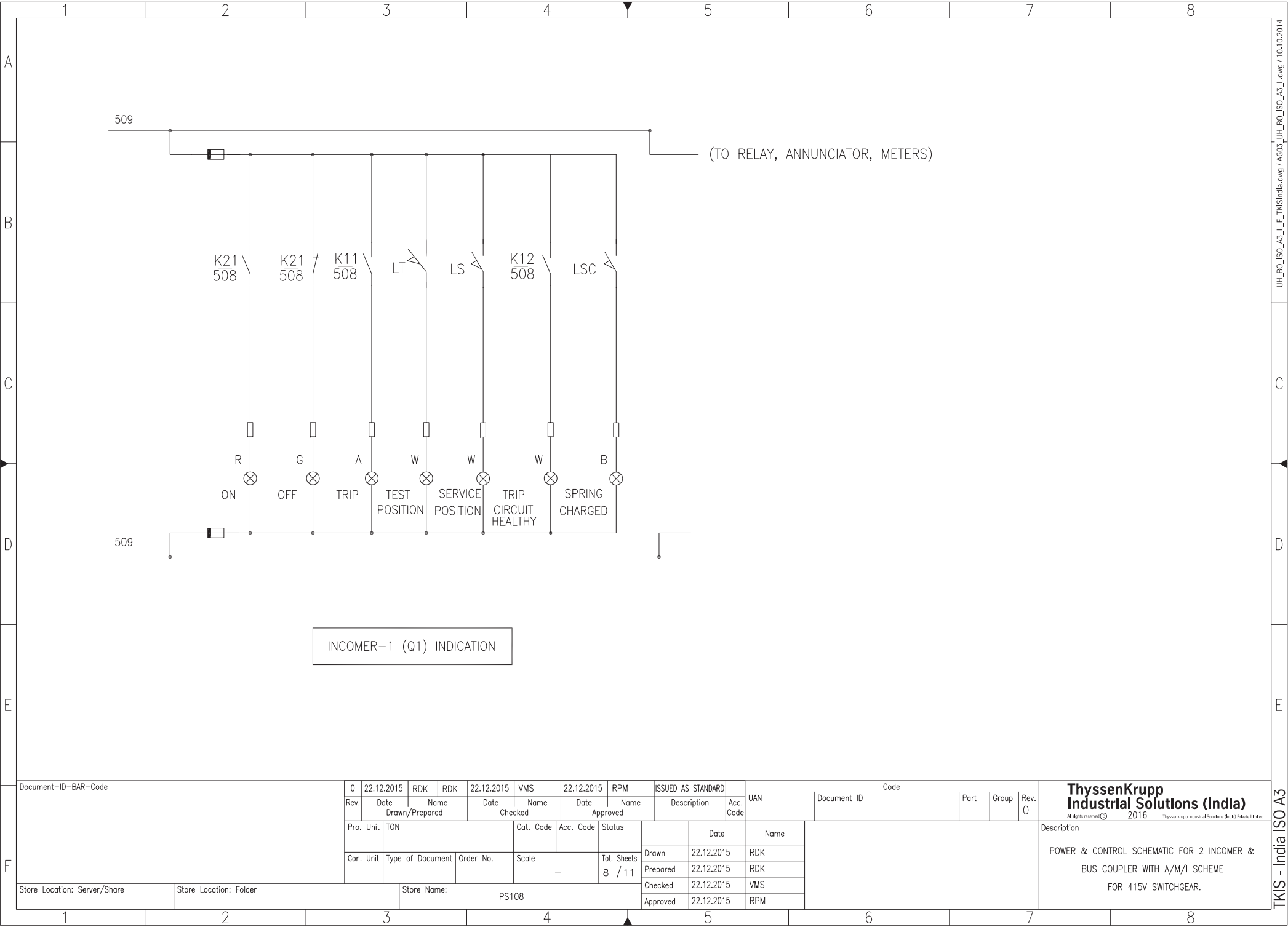
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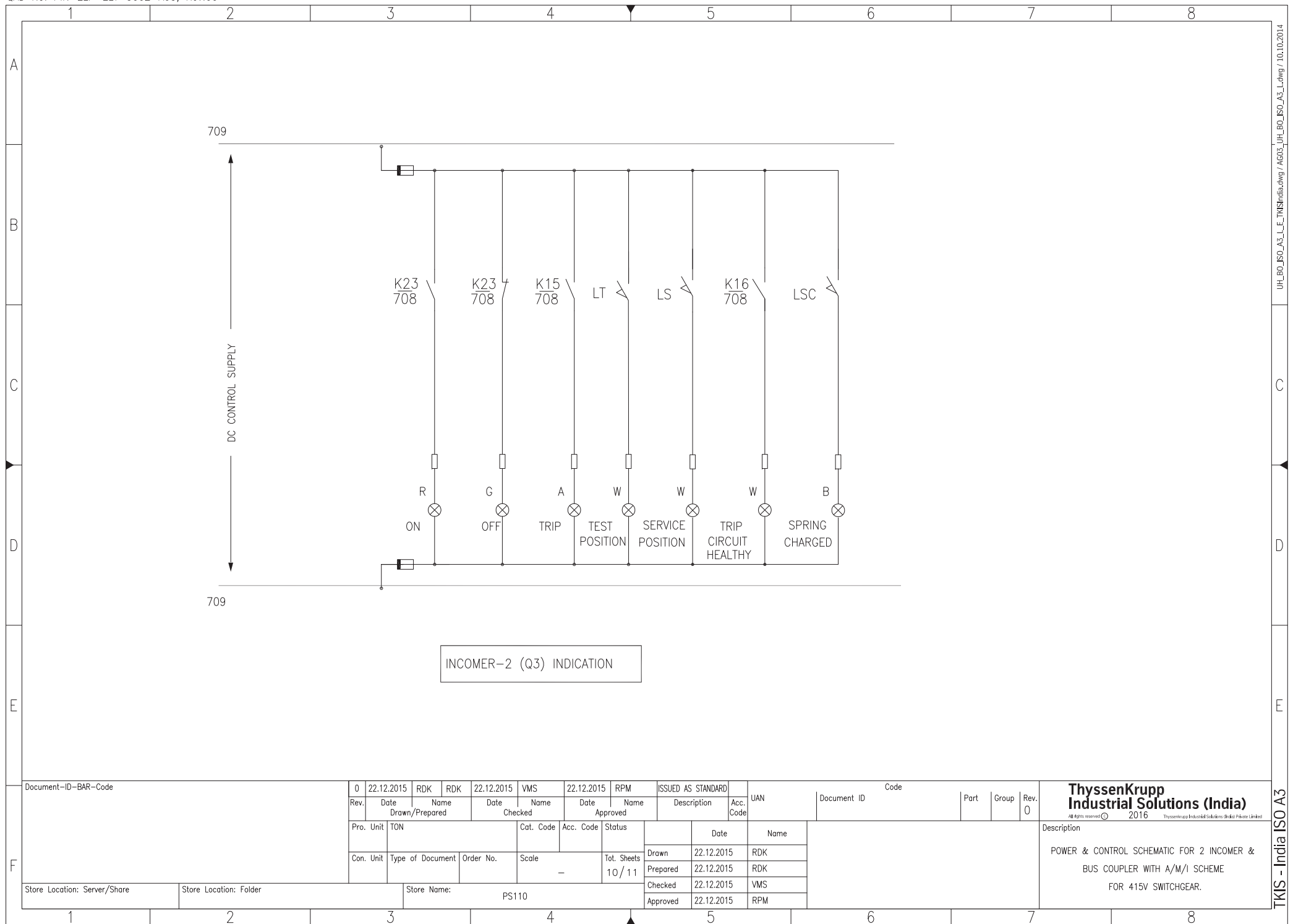
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Description
POWER & CONTROL SCHEMATIC FOR 2 INCOMER &
BUS COUPLER WITH A/M/I SCHEME
FOR 415V SWITCHGEAR.





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Description
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