

Plant <b>1.0 MTPA ALUMINA REFINERY STREAM-5</b>	Client <b>NALCO</b>	Contract Code <b>NAL</b>	Document ID <b>6695-ELT-G00-EC-0009</b>	Contract No. <b>66-6695</b>	
	<b>TECHNICAL SPECIFICATIONS – LOW VOLTAGE SWITCHGEAR PANELS</b>			 <b>नेशनल एल्युमिनियम कम्पनी लिमिटेड</b> <b>National Aluminium Company Ltd.</b>	
				Rev	<b>02</b>

<p><b>tkIS India / Vendor</b></p> <p><b>Category Codes (Submission Purpose)</b></p> <p><input type="checkbox"/> 1 For Approval</p> <p><input type="checkbox"/> 2 For Review / Comments</p> <p><input type="checkbox"/> 3 For Information</p> <p><input type="checkbox"/> 4 For Engineering</p> <p><input type="checkbox"/> 5 For Enquiry</p> <p><input type="checkbox"/> 6 For Order Placement</p> <p><input type="checkbox"/> 7 Final &amp; Approved</p> <p><input type="checkbox"/> 8 Released for Construction</p> <hr/> <p><b>Acceptance Codes (Approval Codes)</b></p> <p><input type="checkbox"/> 1 Approved</p> <p><input type="checkbox"/> 2 Approved for Manufacturing / Fabrication with Comments as marked</p> <p><input type="checkbox"/> 3 Not Approved / Resubmit</p> <p><input type="checkbox"/> 4 Retained for Information / Records</p> <p><input type="checkbox"/> 5 Reviewed</p> <p><input type="checkbox"/> 6 Reviewed as Noted / Resubmit</p> <p><b>Remarks for AC2 :</b> This marked-up drawings is hereby approved for fabrication / manufacturing and shall be re-submitted after revision. This drawing should be revised only to the extent of tkIS India / Owner / Client comments. Any other changes made by you will not be considered unless clearly highlighted in covering letter asking for approval.</p> <p><b>This approval / review does not absolve the supplier from the full responsibility for design and fabrication.</b></p> <p>Date : ___/___/___      Name : _____</p>	<p><b>tkIS India / Owner / Client</b></p> <p><b>Category Codes (Submission Purpose)</b></p> <p><input type="checkbox"/> 1 For Approval</p> <p><input type="checkbox"/> 2 For Review / Comments</p> <p><input type="checkbox"/> 3 For Information</p> <p><input checked="" type="checkbox"/> 4 For Engineering</p> <p><input type="checkbox"/> 5 For Enquiry</p> <p><input type="checkbox"/> 6 For Order Placement</p> <p><input type="checkbox"/> 7 Final &amp; Approved</p> <p><input type="checkbox"/> 8 Released for Construction</p> <hr/> <p><b>Acceptance Codes (Approval Codes)</b></p> <p><input type="checkbox"/> 1 Approved</p> <p><input type="checkbox"/> 2 Approved for Manufacturing / Fabrication with Comments as marked</p> <p><input type="checkbox"/> 3 Not Approved / Resubmit</p> <p><input type="checkbox"/> 4 Retained for Information / Records</p> <p><input type="checkbox"/> 5 Reviewed</p> <p><input type="checkbox"/> 6 Reviewed as Noted / Resubmit</p> <p>Date : ___/___/___      Name : _____</p>
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02		Revised as per NALCO's comment on make of MF meter and Issued for engineering	11.04.18	PDW	11.04.18	MSD	11.04.18	MSD	
01		Finalized After NALCO'S Review And Issued For Engineering	18.01.18	PDW	18.01.18	MSD	18.01.18	MSD	
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Rev.	Status	Description	Date	Prepared	Date	Checked	Date	Approved	AC
© Copyright 2015 : All rights reserved ThyssenKrupp Industrial Solutions (India) Private Limited				<h1 style="margin: 0;">Barcode</h1>					Category Code: -04

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### INDEX SHEET

The document Cover Sheet indicates revisions made in this document along with the purpose of issue of the revised document. The details of revisions made in the enclosures of this document are listed in the table of *Contents* below and the enclosures listed therein are an integral part of this document.

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Part-IIB	A4	Design Data sheet – Numerical relay	2	0	-
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## 1.0 INTRODUCTION

This specification covers the design, manufacturing, inspection and testing of **Low Voltage Switchgear panels**. Equipment to be supplied shall comply with latest revision of applicable Indian Standards (IS) and specific codes and standards mentioned in clause 'Codes and standards' of Part-II of this specification.

Scope of supply and services covered under this specification shall be as per various parts of this specification. Standard and descriptive requirement is covered in Part-I while specific requirement is covered in Part-II. Requirements for testing at vendor's works are covered in Part-III.

## 2.0 GENERAL REQUIREMENTS

### 2.1 Construction

- a. The low voltage switchgear panels shall be metal clad, totally enclosed CRCA sheet steel cubicles, compartmentalized and as specified in Part-II.
- b. Each vertical section of panel shall be divided into horizontal and vertical bus bar chamber, cable compartments for accommodating incoming and outgoing cables and equipment compartment in modular design for accommodating all components of each outgoing feeder.
- c. The incomer, bus coupler and other distribution feeders shall be with Air Circuit Breakers/ MCCBs/ SFU/ FSU as specified in Part-II.
- d. The Motor starter modules shall be combination of SFU/ FSU + Magnetic contactor or vacuum contactor + Electronic Overload Relay and other components.
- e. Each feeder compartment shall be provided with front access hinged door of adequate strength and padlocking facility with main power switch/ MCCB handle.
- f. Compartment door shall be interlocked mechanically with the switch/ MCCB such that the door cannot be opened unless the switch/ MCCB is in OFF position, also means shall be provided for defeating the interlock at any time.
- g. If louvers are provided, they shall be backed up by fine wire mesh.
- h. Each vertical section of panel and feeder compartment shall be constructed, such that failure of one equipment does not affect the adjacent units. Between bus compartment and breaker compartment & breaker compartment and cable compartment, non perforated flame retardant partitions shall be provided.
- i. The design and construction of each panel shall be such as to allow extension at either end.
- j. Relays, meters and control switches shall be located at height which shall be convenient for monitoring and operating.
- k. Bolted doors shall also be provided to cover front and back of busbar alley. Busbar alley shall be covered with screwed perforated sheet to avoid direct access to the vertical busbars on opening of the busbar alley door. Doors of busbar alley shall be fitted to board frame with special screws/ bolts such that same can be opened with special key only. Vertical cable alley with hinged door covering the entire height shall be provided.

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- l. Power and Control terminals in cable alley for each module shall be covered with bolted type, sloped hylam sheet or FRP sheet which shall be fixed after termination of power cable. Adequate number of slotted cable support arms shall be provided for cleating the cables.
- m. Power and control cable terminations for outgoing feeders (in case of multiple feeders in one vertical section) shall be brought out in the cable alley. It shall be possible to access these cable terminations without opening the individual feeder compartment doors.
- n. Power terminals in the cable alley shall be suitable for 3 phase, 4 wire cable terminations.
- o. The size of cable alley shall be sufficient to accommodate the terminals and the cables- Power, control LCS, Signal (DCS interface). Sufficient space shall be provided to accommodate the bends in the cores of the cables.
- p. The breaker of a given rating shall be prevented from engaging with stationary element of higher rating breaker.
- q. Location of Incomer and Bus Coupler will be decided by LSTK Contractor during approval of drawing. Also location of breaker control switches, indicating lamps, relays, selector switches and meters shall be decided during approval of drawing and these shall be located on respective panels.
- r. Each bus section shall be provided with one Marshalling Panel or MTB per shipping section as specified in part IIA. Number of contacts to be wired up to the Marshalling Panel/ MTB and terminal arrangement in Marshalling Panel/ MTB shall be as indicated in control schematic diagram (To be developed by LSTK Contractor). The interpanel wiring between the shipping sections shall be clearly identified with ferrules.  
  
Terminals in the Marshalling Panel/ MTB shall be arranged in three groups labeled 'XM-SS', 'XM-CS' and 'XM-AS', physically separated from each other. Group 'XM-SS' shall comprise terminals for all Status signals i.e. outgoing potential free contacts from the board (e.g. Run, Trip). Group 'XM-CS' shall comprise terminals for all Control signals i.e. incoming commands/ interlocks from control room (e.g. Interlock, Auto start). Group 'XM-AS' shall comprise terminals for Analog signals i.e. 4-20 mA signals to/ from control room. Separate removable gland plate shall be provided for each Marshalling Panel/ MTB.
- s. All openings, covers and doors shall be provided with neoprene gaskets.
- t. Lifting lugs shall be provided on the top of all shipping sections.
- u. Continuous current rating of various switchgear components/ busbars is in-panel rating at full load condition for design ambient temperature and site conditions. Vendor shall suitably derate the nominal rating to suit above condition.
- v. All hardware shall be zinc-passivated or cadmium plated.

## 2.2 Bus Bars and Bus Taps

- a. Busbars shall be of uniform cross section throughout the length rated for continuous and short time currents and Bus bar material shall be as indicated in Part-II. Bus bars shall be supported on insulators made of non-hygroscopic, non-inflammable, track resistant material.

Wherever joints between dissimilar materials are envisaged, silver paste or bi-metallic strips shall be provided on the surface.

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All busbars and busbar joints shall be easily accessible for periodic inspection without requirement of dismantling any components like CTs etc.

- b. Separate vertical droppers shall be provided for each vertical panel.
- c. Connecting plates with required hardware shall be supplied for joining busbars at the shipping sections.
- d. Vertical bus bars shall be sized for fault current as well as continuous rated current.
- e. Only zinc passivated or cadmium plated high tensile strength steel bolts, nuts and washers shall be used for all bus bar joints and supports.
- f. Separate BUS shall be provided per Bus section for Control Supply. Each bus section shall be provided with 2 nos. (1 working + 1 standby) control transformers with Auto-manual changeover. Each control transformer shall be sized for the respective bus section load. Separate BUS shall be provided per Bus section for Space Heater Power supply.

### 2.3 Draw-out Starter and Feeder modules:

- a. Draw out Motor starter units/ distribution feeders shall be provided with self-aligning silver or tin-plated plug-in stabs for connection to the vertical bus.
- b. The draw-out motor starter units/ distribution feeders shall be supported on guide rails and latched into place by a racking mechanism. The draw-out units shall have three distinct positions, SERVICE – TEST – ISOLATED.

In SERVICE position, the power and control supply/ circuits shall remain connected.

In TEST position, the power contacts of the module shall be disconnected from the busbars. However, control supply/ circuit connections shall remain connected for checking the functional requirements.

In ISOLATED position, both the Power and Control connections to the module shall be disconnected, however the module shall physically remain inside the Switchgear. It shall be possible to padlock the switch/ MCCB handle in OFF position.

It shall not be possible to rack in/ rack out the starter module or feeder module with the main Switch/ MCCB in ON position.

When the draw-out units are racked into the module compartments, they shall be positively earthed through a “pin” or with scraping earth connection. The earth connection shall make before the main power/ control contacts make and break after the power/ control contacts are disconnected. The earth connection shall remain connected in TEST position.

It shall be possible to close the door of the draw-out modules in all three positions i.e., SERVICE, TEST and ISOLATED positions.

- c. The handle mechanism for operating the switch fuse/ MCCB of the draw-out modules shall be arranged to operate in a vertical plane - up for ON and down for OFF. If the handle mechanism is controlling an MCCB, the positions for ON, OFF and TRIP shall be labeled.
- d. All draw-out modules shall be provided with safety shutters, operated automatically by the movement of draw-out carriage to cover stationary isolated contacts when the carriage is

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withdrawn. Adequate arrangement shall be provided for vermin proofing when starter module is drawn out for maintenance.

- e. All draw-out modules of identical ratings and type shall be physically and electrically interchangeable.

## 2.4 Earth Bus

Separate earth bus rated to carry maximum fault current for the specified time shall be provided along the full length of each board. Each feeder trolley, base plate, breaker unit etc. shall be earthed directly to this earth bus. Provision shall be made to terminate ground system cable at each end of the switchgear assembly.

Hinged doors shall be earthed through flexible earthing braids. All non-current carrying metal parts shall be effectively bonded to the earth bus.

## 2.5 Switchgear Components

Make of Switchgear Components shall be as specified in Part II. Technical particulars of switchgear component shall be as per various parts of this specifications and enclosed relevant documents.

### 2.5.1 Air Circuit Breakers

Circuit breakers shall be of proven design.

Each breaker shall be provided with emergency manual trip device, mechanical 'ON-OFF' indicators, operation counter, spring 'CHARGED-DISCHARGED' indicators, manual spring charging facility with manual 'Close' push button. Manual 'Close' push button shall be accessible after opening the front door.

Each breaker shall have three (3) positions - SERVICE, TEST and DISCONNECTED with mechanical indication. The design of breaker shall be such that it will be possible to close the front access door even when the breaker is pulled out to DISCONNECTED position.

After failure of power supply to the spring charging motor, at least one CLOSE-OPEN operation of the circuit breaker shall be possible.

For safe operation, maintenance and testing of circuit breaker, interlocks shall be provided for the following :

- i. To prevent a closed circuit breaker from being isolated or inserted into the service position.
- ii. To prevent operation of circuit breaker in any intermediate position.
- iii. To ensure earthing of circuit breaker carriage before the main circuit breaker contacts are plugged into the stationary contacts. Positive earthing of the circuit breaker truck shall be maintained in the connected position.
- iv. To prevent compartment door from being opened if the breaker is in closed position. Interlock defeat to be provided.

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Circuit breaker cubicles shall be provided with safety shutters, operated automatically by the movement of draw-out carriage, to cover stationary isolated contacts when the carriage is withdrawn.

### 2.5.2 Moulded Case Circuit Breaker (MCCB)

MCCBs shall be provided with spring assisted quick make/ break, manually operated with trip free mechanism.

MCCBs shall have magnetic trip, thermal trip or thermal magnetic trip as per requirement specified in Part-II.

MCCBs shall be of Current limiting type and type tested for type-2 coordination as per IS:13947.

MCCBs shall be provided with shunt trip, auxiliary contacts and contact for trip indication/ alarm as per requirement specified in Part-II.

### 2.5.3 Electronic Thermal Overload Relay

Electronic Thermal overload relay shall be with variable setting range for motor full load current , Single phasing protection, possibility to select trip class, Auto/Manual reset function , Stop/test function with trip indication, three element, positive acting, ambient temperature compensated type.

Setting range of overload relay shall preferably be 60% to 120% of the full load current of motor. Range of overload relay shall be coordinated with fuse/ MCCB, contactor and motor rating for type-2 coordination.

The Overload Relay shall be hand reset type, reset Push Button shall be provided on the front door of the Panel. It shall be possible to reset the relay from the front of the Panel without opening the compartment door.

### 2.5.4 Current Transformer & Potential Transformer

Accuracy class, VA burden, ratio shall be as required. VA burden of current and potential transformer shall suit the connected load with minimum 20% margin in case same is not specified.

Earthing of CT secondary shall be done through separate earth link on terminal block.

Polarity of CTs shall be indelibly marked on each transformer & at the associated ferrules on terminal block.

### 2.5.5 Relays & Meters

Make and type of Protection relays and meters shall be as per Part-II , GES and enclosed SLD & schematic drawings. All relays shall be flush/ semi-flush mounted on the front of respective cubicle.

Ammeter for motor feeders shall be provided with suppressed end scale to indicate starting current (6 to 8 times full load current).

Numerical/ Microprocessor based relays & digital meters shall have facility for communication with SCADA as specified in Part-II.

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### 2.5.6 Control Wiring

Control wiring shall be carried out with flexible heat resistant switchboard wires of minimum size 1.5 sq. mm for control circuits and 2.5 sq. mm for CT circuits. Wires connected to earth shall be of green colour only. HRPVC wires shall be used for potential tapplings from busbar for PT, Voltmeter etc.

Each wire shall be identified at both ends with wire designation in accordance with the wiring diagram developed from approved control schematics. Inter-locking type plastic ferrules of yellow colour with black lettering shall be used for identification.

All wire termination except for Elmex type terminal blocks shall be made with ring/ fork tongue compression type connectors. Wires shall not be tapped in between terminal points. Type of lug shall suit relevant application.

The wiring inside the panel shall be properly laid and fixed in wiring ducts with removable covers. The wiring ducts shall be properly insulated. Wires shall be accessible from the front without removing the component mounting plate. Routing of wires behind the component mounting plate is not acceptable.

Wires forming part of tripping circuit of circuit breaker shall be provided with additional red ferrule marked 'T' or some other acceptable identification mark shall be provided as per manufacturer's standard.

Wiring between different shipping sections shall be carried out through separate set of terminal block. Sufficient length of jumper wires shall be provided with ferrule nos. at both ends. One end of such wires shall be connected to the terminal block. Full details of such wiring shall be furnished by the vendor.

All spare contacts of relays, switches and other components shall be wired up to terminal blocks.

All openings in sheet steel partitions for carrying out inter-panel wiring shall be provided with rubber/ PVC grommets.

Wiring between fixed portion of cubicle and door mounted equipment shall be routed through flexible PVC conduits.

Two wires shall not be terminated in one terminal. Additional terminations if required shall be done on adjacent terminals by suitable shorting.

### 2.5.7 Control Terminal Block

The terminal block shall be grouped and segregated according to circuit functions and different voltage levels, and shall have 20% spare terminals. Individual terminals in each blocks in each group shall be serially numbered in accordance with the drawings. Such numbering shall be legible, permanent and indelible. Terminal block for CTs shall be provided with drop out facility for testing purposes for shorting and shall be segregated from other terminals.

Sufficient clear space shall be provided between gland plate and terminal blocks.

## 2.6 Name Plate

Main name plate shall be provided on top of the board, on front and back. Panel number shall also be indicated on a separate label both in front and rear.

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Name plates of approved design shall be provided at the front of each cubicle. Rating plates for each instrument, relay and auxiliary switch, mounted on the face shall also be provided. All internally mounted components shall be identified with painting marks as per approved scheme drawings.

Material for name plates shall be as specified in Part-II, or approved equivalent. Inscription details on name plate shall be as per Owner/LSTK Contractor requirements and details of name plate will be issued after approval of vendor's GA drawing.

## 2.7 Painting

Vendor to furnish complete details of painting procedure and painting facilities available. Final paint shade shall be as indicated in Part-II.

## 3.0 FACTORY ACCEPTANCE TEST

LSTK Contractor/Owner/Consultant shall have the option to carry out the stage inspection.

Tests as specified in Part-III shall be carried out during final inspection. Fifteen days advance notice shall be given for carrying out final inspection.

Vendor shall ensure that all meters associated with testing of the equipment shall be calibrated by competent authority and this calibration certificate shall be valid at the time of carrying the testing of equipment.

## 4.0 GUARANTEED PERFORMANCE

The performance figures quoted in the Technical Particulars sheets shall be guaranteed within the tolerance permitted by relevant standards. In case of failure of the equipment to meet the guarantee, the LSTK Contractor/Owner reserves the right to reject the equipment. However, LSTK Contractor/Owner reserves the right to use the rejected equipment until the new equipment meeting the guarantee requirement is supplied by the vendor. However the vendor will be given an opportunity to rectify his equipment at his own cost. Also Owner / LSTK Contractor reserves the right to use rejected equipment till it is rectified. The period of guarantee of the equipment shall be as per agreed 'Commercial Terms and Conditions' enclosed along with tender.

## 5.0 SPECIAL REQUIREMENT

LSTK Contractor to note that Software is considered as a special tool. All upgrades from time to time shall be provided to OWNER with the detailed procedure and demonstration at site as part of LSTK Contractor's scope of work. LSTK Contractor shall supply all necessary software and tools to facilitate configuration of supplied electrical equipments.

Latest version of software applicable to supplied device shall be provided. Parametering and monitoring devices eg. Laptop (1no. common for all LV switchgear), complete with necessary software and safety / access control devices (Dongle, etc.), appropriate cables shall be supplied by the LSTK Contractor.

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LSTK Contractor shall also supply the following tools & tackles. Quantity indicated is per LV Switchboard

- Breaker racking handles – 2nos.
- Manual spring charging handles – 2nos.
- Panel door keys – 2nos.
- Fuse pullers – 2nos.
- Air Circuit Breaker handling Trolleys – 2nos.

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 thyssenkrupp		<b>PART - II A</b> <b>DESIGN DATA SHEET (GENERAL)</b>		Doc.		6695-ELT-G00-EC-0009	
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<b>GENERAL</b>	001	Make	: As per Vendor list - Electrical				
	002	Nominal system voltage	: 415 V				
	003	Voltage Variation	: +/- 10 %				
	004	Highest system voltage	: 460 V				
	005	System frequency	: 50 Hz				
	006	Frequency Variation	: +3 % / - 5 %				
	007	Power System	: 3 Phase, 4 Wire				
	008	Neutral Grounding	: Solidly grounded				
	009	Individual Panel details	: As per Part-IIC (To be developed by LSTK Contractor)				
	010	Control Cable type, Size and max. loop (to and fro) length	: MCC to DCS :			*	
		: MCC to LCS :			*		
<b>CODES</b>	011	IEC 61439/ IS 8623 (All parts) - Specification for low voltage switchgear & control gear assemblies					
	012	IS : 11353 - Marking of Insulated Conductors					
	013	IS : 5578 - Marking of Terminals & insulated Conductors					
	014	IS : 13703 - Low Voltage Fuses					
	015	IS : 1248 - Indicating Meters					
	016	IS : 3156 - Potential Transformers					
	017	IS : 2705 - Current Transformers					
	018	IS 191 - Copper Busbars					
	019	IS 5082 - Material data for Aluminium Busbars					
	020	IS 13235, IEC 60865-1 - Calculation of the effects of short circuit currents					
	021	Indian Electricity Act and CEA Regulations					
	022	IS/IEC : 60947 - Low voltage switchgear and control gear					
	023						
<b>RATING</b>	024	Rated Operational Voltage ( $U_e$ )	: 415 V				
	025	Rated insulation Voltage ( $U_i$ )	: V				
	026	Rated Impulse withstand voltage ( $U_{imp}$ )					
		a) Main Circuit	: kV		*		
		b) Auxiliary Circuit	: kV		*		
	027	One minute Power frequency withstand voltage	: 2.5 kV				
028							
<b>CONSTRUCTION</b>	029	Degree of Ingress Protection	: IP 42 for MCC panels, IP 4X for ACB panels				
	030	Module Construction	: Draw-out				
	031	Front	: Single Front				
	032	Cable Entry	: Bottom				
	033	01 Busduct Entry	: Bottom				
	034	Material of Construction	: CRCA, Sheet Steel				
	035	Marshalling panel provided per bus section	: YES				
	036						
	037	<b>Thickness of sheet steel</b>					
		a) Frame / Door / Covers	: min.		2 mm		
		b) Gland plates	: min.		3 mm		
	038	<b>Material for Gland plate</b>					
		a) Multicore cables	: 3 mm		thick sheet steel		
		b) Single core cables	: 4 mm		thick aluminium		

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				Contract no.		66-6695	
		<b>PART - II A</b> <b>DESIGN DATA SHEET (GENERAL)</b>		Doc.		6695-ELT-G00-EC-0009	
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<b>PAINTING</b>	039	Type of painting process	: 7 tanks process for surface preparation				
	040	Primer	: 2 coats of epoxy based primer, powder coating				
	041	Final paint	: 2 coats of epoxy based finish paint, powder coating				
	042	Final paint shade	: RAL-7032				
	043	Minimum thickness of paint	: 60 Microns				
<b>NAMEPLATE</b>	044	<b>Name plate</b>					
		a) Material	: Anodised Aluminium				
		b) Thickness	: 2 mm (min.)				
<b>BUS BAR</b>	045	Bus bar material	: Aluminium				
	046	Grade	: Electrolytic grade				
	047	<b>Clearance for busbars &amp; connectors</b>	:				
		a) Phase to phase (min. 25 mm)	:	mm	*		
		b) Phase to ground (min. 19 mm)	:	mm	*		
	048	<b>Maximum allowable temperature at rated current</b>	:				
		<b>a) Contacts/ Terminals</b>					
		i) Bare copper	:	100	Deg C		
		ii) Bare Brass	:	105	Deg C		
		iii) Tin coated copper/ brass	:	105	Deg C		
		iv) Silver/ nickel coated copper/ brass	:	110	Deg C		
		v) Other metals (e.g. aluminium)	:	105	Deg C		
		<b>b) Manual operating means</b>					
		i) Metallic	:	55	Deg C		
		ii) Non-Metallic	:	65	Deg C		
		<b>c) Parts intended to be touched but not hand held</b>					
		i) Metallic	:	70	Deg C		
		ii) Non-Metallic	:	80	Deg C		
		<b>d) Terminals for connections to external conductors</b>	:	110	Deg C		
		<b>e) Parts accessible but need not be touched during normal operation/ Exterior of Enclosures near cable entry</b>					
		i) Metallic	:	80	Deg C		
		ii) Non-Metallic	:	90	Deg C		
	049	<b>Busbars/ terminals/ joints/ contacts during short circuit conditions</b>	:	200	Deg C		
	050	(a) Bus bar to be sleeved	:	Yes, Colour coded, Heat shrinkable sleeves			
		(b) Rated withstand temperature of sleeves	:	°C		*	
051	Shrouding of Bus bar joints	:	Yes				
052	Material of Shrouds	:	SMC/ DMC/ FRP/ Epoxy				
053	<b>Support Insulators</b>	:					
	a) Voltage class	:	1.1	kV			
	b) Material of insulator	:	Epoxy / SMC / DMC				
	c) Maximum distance between busbar supports	:	mm				
	d) Rated cantilever breaking load	:	kN				
054	<b>Earth Bus</b>	:					
	01 a) Short circuit withstand capacity	:	___	kA for 1 s		*	
	b) Material	:	Copper				
	c) Size	:	50x6 mm minimum				
055							
<b>CONTROL AND AUX. SUPPLY</b>	056	Protection Relays	: 110V DC +10%, -15%				
	057	ACB control and spring charging	: 110V DC +10%, -15%				
	058	Contact controlled motor starters	: 240V AC +/- 10% through control transformer				
	059	Aux. supply for motor/ Panel space heaters	: 240V AC +/- 10%				
	060	Aux. supply for digital meters	: 110V DC / 240V AC +/- 10%				
	061						

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 thyssenkrupp		<b>PART - II A</b>		Contract no.		66-6695		
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<b>AIR CIRCUIT BREAKER</b>	062	Type	: Drawout Air Circuit Breaker					
	063	Make/ Model No.	:					*
	064	<b>Short circuit rating</b>	:					
	01	a) Rated Short time withstand current (Icw)	: _____ kA for 1 Sec					*
	01	b) Rated ultimate short circuit current (Icu)	: _____ kA (Same as Icw)					*
		c) Rated service short circuit current (Ics)	: 100 %Icu					
	01	d) Rated short circuit making current (Icm)	: 2.2 times breaking capacity					*
	065	<b>Interrupting time of breakers at rated current</b>	:					
		a) Opening time	: ms					*
		b) Closing time	: ms					*
	066	Operating duty	: 0 - 3 min.- CO - 3 min. - CO					
	067	<b>Permissible no. of operation without inspection of contact at</b>	:					
		a) Rated current	: Nos.					*
		b) 50% rated breaking current	: Nos.					*
	c) 100% rated breaking current	: Nos.					*	
068	<b>Operating mechanism type</b>	: Stored energy spring charged						
069	<b>Spring charging motor</b>	:						
	a) Type	:					*	
	b) Rating	: watts					*	
070	Spring charging time	: seconds					*	
071	<b>Allowable range of control voltage variation</b>	:						
	a) Closing	: + % to - %.					*	
	b) Tripping	: + % to - %.					*	
072	<b>Power required by</b>	:						
	a) Closing coil	: W					*	
	b) Tripping coil	: W					*	
073	Auxiliary contacts	: 4NO +4NC (Minimum)					*	
074	<b>Make &amp; continuous rating of auxiliary contacts at</b>	:						
	a) 240V AC	: A					*	
	b) 220 V DC (Inductive breaking)	: A					*	
	c) 110 V DC (Inductive breaking)	: A					*	
075	Integral releases to be provided for ACBs	: No						
076	Type and model no. of Integral Release (if provided)	: Not Applicable						
077	<b>In-panel breaker rating at design ambient temperature and site operating conditions :</b>	:						
	630 A/ 1250A/ 1600A (nominal rating)	: / / A					*	
	2000 A/ 2500A/ 3150A (nominal rating)	: / / A					*	
	4000A/ 6000A (nominal rating)	: / / A					*	
	All breaker contacts shall be silver plated.							
<b>MCCB</b>	078	Make	:					*
	079	Rated ultimate short circuit current (Icu)	: 50 kA					**
	080	Rated service short circuit current (Ics)	: 100 % Icu for all applications including motor starters					
	081	Rated short circuit making current (Icm)	: kA					*
	082	<b>Type of Release/ Protections to be covered by release</b>	:					
		a) For Incomers/ Bus Couplers	: As per SLD encl. in Part-IV					
	b) For Motor Feeders	: As per SLD encl. in Part-IV						
	c) For non Motor Feeders	: As per SLD encl. in Part-IV						

NOT APPLICABLE

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 thyssenKrupp		<b>PART - II A</b>		Contract no.		66-6695		
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MCCB	083	<b>Model no. of MCCB and Release</b>						
		a) For Incomers/ Bus Couplers	:				*	
		b) For Motor Feeders	:				*	
		c) For non Motor Feeders	:				*	
		084	Shunt trip required	:	Yes			
		085	Aux. contacts	:	NO + NC		**	
		086	Trip/ Alarm contacts	:	Yes			
		087	Rotary operating mechanism with defeat interlock	:	Yes			
		088	<b>In-panel MCCB rating at design ambient temperature and site operating conditions :</b>					
			63A/ 100A/ 125A (nominal rating)	:	/	/	A	*
			160 A/ 200A/ 250A (nominal rating)	:	/	/	A	*
			400A/ 630A (nominal rating)	:	/		A	*
	089							
SWITCH	090	Make/ Model No.	:				*	
	091	<b>Category of duty &amp; type</b>						
		a) For motor feeders	:	AC23				
		b) For power supply feeders	:	AC23				
		c) For off-load isolation	:	AC23				
		d) Capacitor feeders	:	AC6b				
		092	Derating for installation inside Panel / feeder module					
	093	at design ambient temp. & site operating conditions	:	%			*	
	094							
POWER FUSES	095	Make/ Model No.	:				*	
	096	Type	:	High rupturing				
	097	Rupturing capacity	:	80 kA				
	098	Derating for installation inside Panel / feeder module						
	099	at design ambient temp. & site operating conditions	:	%			*	
	100							
CONTACTORS	101	<b>Power contactor Air break (below 75kW)/ Vacuum(75kW to 200kW &amp; Agitator motors)</b>						
		a) Make/ Model No.	:				*	
		b) Range of operating voltage	:	85 to 110 % of rated Volatge				
		c) Minimum drop out voltage	:	75 % rated voltage				
		d) Category of duty						
		i) For motor/ power feeders	:	AC3				
		ii) For capacitor feeders	:	AC6b				
		102	<b>Auxiliary contactor</b>					
		a) Make/ Model No.	:				*	
		b) Range of operating voltage	:	85 to 110 % of rated Volatge				
	c) Minimum drop out voltage	:	75 % rated voltage					
	d) Auxiliary contacts	:	3NO + 3NC min.					
	103	Capacitance effect of long control cable length shall be considered while designing the control circuit. If required special measures like special auxiliary relays, R-C circuits shall be implemented. Actual loop length for each circuit will be informed during detail engineering.						
CT / PT	104	CT Construction	:	Cast resin wound / bar primary				
	105	PT Construction	:	Cast resin				
	106	Ratio, accuracy class and VA burden of CT/PT shall as per SLD						
	107							

NOT APPLICABLE

 नालको नेशनल एल्युमिनियम कंपनी लिमिटेड National Aluminium Company Ltd.		<b>LOW VOLTAGE SWITCHGEAR PANELS</b>  <b>PART - II A</b> <b>DESIGN DATA SHEET (GENERAL)</b>		Code	NAL			
				Contract no.	66-6695			
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RELAYS	108	<b>Overload relay</b>						
		a) Type	:	Electronic				
		b) Make/ Model No.	:				*	
		c) Changeover contact required	:	Yes				
		d) Built-in single phasing protection available	:	Yes				
	109	<b>Auxiliary relays</b>						
		a) Type	:	Electromechanical				
		b) Make/ Model No.	:				*	
	110	<b>Tripping Relays</b>						
		a) Type	:	Electromechanical				
		b) Make/ Model No.	:				*	
		c) Tripping Relays shall be high-speed lock-out type with hand reset contact						
	111	<b>Timers</b>						
		a) Type	:	Electromechanical / static			*	
		b) Make/ Model No.	:				*	
	112	<b>Protection relays</b>		<b>Refer Part-IIB</b>				
	a) Type	:	Numerical					
	b) Make/ Model No.	:				*		
	Note : CBCT operated Earth leakage protection relay shall have minimum sensitivity of 100 mA (line side). Time delay shall be available with range of 1 to 3 seconds							
113	Metering to be included in Numerical Relays	:	Yes					
114	Requirement of Numerical Relay Connectivity to SCADA	:	Yes (Fully Compliant to IEC61850)					
115	Min. no. of binary inputs and outputs (for numerical relays)	:	Incomer/ Buscoupler - As required					
			Outgoing Feeder - As required					
116	Loading of software and configuration of relay	:	By vendor at factory					
	Note: All protection relays shall have minimum 2Nos. of spare terminals for future alarms & indication circuits.							
INDICATING METERS	117	Metering Parameters for Incomers/ Buscoupler/ Outgoing						
	118	feeders	:	As per SLD				
	119	Accuracy Class of Meters	:	As per SLD				
	120	<b>Type of Meters</b>	:					
		a) Incomers/ Buscoupler	:	Digital				
		b) Outgoing feeders	:	Digital				
		c) kWh/ kVArh/ kVAh meter (if applicable)	:	Digital				
		d) Trivector Meter (if applicable)	:	Digital				
	121	<b>Analog Meters</b>						
		Type, Scale	:	Taut Band, 240 degree				
	122	<b>Size of Analogue meters</b>						
		a) Incomers/ Buscoupler	:	min. 96 x 96 mm				
		b) Outgoing feeders	:	min. 72 x 72 mm				
		c) Ammeters associated with Motor feeders shall be with Suppressed scale up to eight times						
123	<b>Make</b>	:						
	a) kWh/ kVArh/ kVAh meter (if applicable)	:				*		
	b) Trivector Meter (if applicable)	:				*		
	c) Composite Meter (if applicable)	:				*		
124	Requirement for Connectivity to SCADA	:	Yes (MODBUS RTU)					
REMOTE COMMUNICATION	125	Communication protocol	:	IEC 61850 (For Relay's) / MODBUS RTU ( For Meters)				
	126	Communication Port	:	RJ45 (For Relays) / RS 485 (For Meters)				
	127	Real Time clock	:	Yes				
	128	Time stamping resolution	:	1 ms				
	129	Parameters to be transmitted to SCADA	:	As per (I/O List) (6695-ELT-G00-FS-0001)				
	130	Ports	:	Dual redundant (For Relays) / Single (For Meters)				
		Note : Refer SCADA Block diagram (if any) for requirement of additional interface & hardware						

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				Contract no.		66-6695	
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<b>CONTROL TRANSFORMER</b>	131	Type	: Dry type, Air cooled, vacuum impregnated				
	132	Rating	: Based on load, minimum 100 VA				
	133	Margin in VA capacity on connected load	: 50%				
	134	Secondary voltage	: 240 V AC				
	135	Off Load Tap changer	: +/- 5% in steps of 2.5 %				
	136	Control Supply for Starter / Feeder Modules : Two number Control Transformer per Bus section, fed from corresponding Bus Section busbars along with Auto-manual changeover switch shall be considered					
	137						
<b>INDICATING LAMPS</b>	138	Type	: Clustered LED with min. 8 mm dia.				
	139	ON/ OFF/ Trip	: Red/ Green/ Amber				
	140	Trip circuit supervision	: White				
	141	Spring Charged	: Blue				
	142	DC control supply fail (for each bus-section)	: Blue				
	143						
<b>CONTROL/ SEL SWITCH</b>	144	<b>Type</b>					
		a) For control power supply	: Rotary, stayput				
		b) For breaker control	: Pistol grip, T-N-C Switch, spring return to neutral				
145							
<b>PUSH BUTTONS</b>	146	<b>Type</b>					
		a) Start	: Spring return				
		b) Reset	: Spring return				
	c) Stop	: Stay put type, Mushroom head, turn to release					
<b>SPACE HEATER</b>	147	Type of control	: Thermostat with MCB				
	148	Location	: Cable chamber / Bus bar chamber				
	149	Rating	: As per space heating requirement *				
<b>MAKES OF</b>	150	Electro mechanical relays	: Alstom/ ABB *				
	151	Numerical/ Microprocessor based relays	: ABB/ Alstom/ Siemens *				
	152	Auxiliary relays	: Schneider/ ABB/ Easun Reyrolle *				
	153	Timer Relays	: Alstom/ ABB/ Easun Reyrolle *				
	154	Power fuses	: Siemens / L&T / ABB / Schneider / Mersen (Ferraz) *				
	155	Instrument transformers	: AE/ Indcoil/ Precise/ Kappa/ ABB/ Pragati/ Siemens *				
	156	Bus bar support insulator	: Dolf/ Fibrochem/ Glassfibro/ Baroda Insulators/ Vinayak *				
	157	kWh meter	: Areva/ SIMCO *				
	158	02 Digital / Composite / Multi function meter	: Conserv/ Secure/ Siemens/ HPL/ L&T/ Satec/Socomec *				
	159	Analog meters	: Automatic Electric(AE)/ SIMCO/ IMP/ Rishabh/ MECO *				
	160	Air circuit breaker	: L&T/ Siemens/ ABB/ Schneider *				
	161	Moulded case circuit breaker	: ABB/ L&T/ Schneider/ Siemens *				
	162	Miniature circuit breaker	: L&T/ Siemens/ ABB/ Schneider/ Havells/ MDS *				
	163	Switch	: Kaycee/ Siemens/ L&T/ Areva/ Schneider/ ABB *				
	164	Contactors	: Siemens/ L&T/ ABB/ Schneider *				
	165	Breaker control switch	: Kaycee/ Areva/ Recom/ Vaishno/ Gem Telergon *				
	166	Control selector switch	: Kaycee/ Siemens/ L&T/ Recom/ Vaishno/ Gem Telergon *				
	167	Terminal block	: Elmex/ Connectwell/ Allen Bradley/ Fuji *				
	168	Internal wiring	: BIS compliant *				
	169	Lugs	: Dowells/ Jainson *				
	170	Push Buttons	: Siemens/ L&T/Teknik/ Hensel/ Vaishno *				
	171	Indication lamps	: Teknik/ L&T/ Siemens/Schneider/ Altos *				
	172	Thermister Relay	: Minilec *				
	173	Annunciator	: Chhabi/ Minilec/ IIC/ Viashno/ AE *				
174	Electronic Overload relays	: Siemens / ABB / Schneider / GE / L&T					
175	Transducers	: Minilec/ ABB					



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				Contract no.		66-6695		
 thyssenkrupp				Doc.		6695-ELT-G00-EC-0009		
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GENERAL	001	Relay make	:				*	
	002	Relay model no.	:				*	
	003	Relay family	:				*	
	004	Ordering code no.	:				*	
	005	Typical application	:	As per GES & SLD				
	006	Region specific default setting	:	50Hz, IEC Standard, English language			*	
	007	Protection functions	:	As per GES & SLD				
	008	Protection characteristics (Standard)	:	IEC				
	009	Number of user defined characteristics	:				*	
	010	Reset characteristics	:				*	
	011	Command to control Circuit breaker	:				*	
	012							
ENCLOSURE & HARDWARE DESIGN	013	Housing	:	Flush mounting				
	014	Connection terminals	:	Screw type / plug-in type			*	
	015	Dimensions	:				*	
	016	Weight	:				*	
	017	IP rating for housing	:				*	
	018	<b>Human Machine Interface (HMI)</b>						
		a. Type of display	:	Graphic Display (For Incomers & buscouplers) / Alphanumeric Display(For other feeders)				
		b. Mimic required	:	Yes				
		c. HMI Language	:	English				
	019	<b>LED Indications</b>						
		a. No. of LEDs	:					*
		b. Programmable LEDs required	:	Yes				
		c. No. of programmable LEDs available	:					*
	020	Conformal coating required	:	Yes				
021								
022								
INPUT / OUTPUT	023	System frequency for measuring inputs	:	50 HZ				
	024	<b>Current inputs</b>						
		a. No. of CT inputs	:					*
		b. Rating of CT inputs	:	1/5 A (Refer GES)				
	025	<b>Voltage inputs</b>						
		a. No. of VT inputs	:					*
		b. Rating of VT inputs	:	63.5V AC				
		c. Auxiliary supply voltage	:	110V DC				
	026	<b>Binary inputs/outputs</b>						
		a. No. of binary inputs required	:	As Required				
		b. No. of binary inputs available	:					*
		c. Voltage threshold for binary inputs	:					*
		d. No. of binary outputs required	:	As Required				
		e. No. of binary outputs available	:					*
		f. Expandability of binary input/output	:					*
		g. Spare DI/DO per relay	:	2 DI / 2 DO (min.)				
	027	Analogue input to relay	:	4 - 20 mA				
028	Analogue output from relay	:	4 - 20 mA					
029	<b>RTD input to relay</b>							
	a. Type of RTD	:	PT-100					
	b. No. of RTD inputs	:	8 nos.					

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				Contract no.		66-6695		
				Doc.		6695-ELT-G00-EC-0009		
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<b>USER PROGRAMMABLE LOGIC</b>	031	Max. number of logical equations programmable	:				*	
	032	Max. number of standard logic functions (AND/OR/NOT gates & timers) in each logic equation	:				*	
	033	Allows user to implement own functions for switchgear automation <small>See Note-1</small>	:	Yes				
	034	Language for logic programming	:				*	
	035							
	036							
	037							
	038							
	039	Note-1 : User shall be able to map the binary inputs, protection elements, LEDs and binary outputs together in a logical scheme						
<b>DATA STORAGE, EVENT RECORDING</b>	040	<b>Fault recording / event recording</b>						
		a. Number of faults recorded	:				*	
		b. Number of event recorded	:				*	
		c. User settable event for recording value exceeding specified value	:	Yes				
	041	<b>Oscillographic fault recording</b>						
		a. Number of oscillographic fault records available	:				*	
		b. Number of cycles of pre-trigger data	:				*	
		c. Number of cycles of post-trigger data	:				*	
		d. Sampling rate	:	samples per cycle			*	
		e. Buffer battery provided	:	Yes				
	042	<b>Time stamping</b>						
		a. Real time clock provided	:	Yes				
		b. Resolution for event log	:	msec			*	
	043							
044								
<b>COMMUNICATION INTERFACES</b>	045	Time synchronizing interface	:	IRIG-B				
	046	Service interface port (Front)	:	USB serial interface				
	047	Communication interface port (Rear)	:	RJ45 (2No. of copper ports)				
	048	Communication protocol	:	IEC61850				
	049	Communication port redundancy	:	Yes				
	050	Network redundancy protocol	:	Parallel Redundancy Protocol (PRP)				
	051	Number of communication ports	:	2Nos.				
	052	<b>Fiber Optic ports</b>						
		a. Mode	:	Multi mode				
		b. Optical wavelength	:	850nm				
		c. Type of FO connectors	:	ST				
	053	Parameters to be transmitted to/from SCADA/PMS/EMS	:	As per SCADA I/O List				
	054							
	<b>PROGRAMMING SOFTWARE</b>	055	Software version for logic programming	:				*
056		Software version for relay parameterization	:				*	
057		Software version for IEC 61850 configuration	:				*	
058		Software version for fault record analysis	:				*	
059		Software for graphic visualization	:				*	
060		<b>Note:-</b>						
		a) For items marked " *" thus, data to be furnished / confirmed by LSTK Contractor during detail engineering						
		b) Data sheet shall be submitted by vendor for each Numerical Relay model type.						

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		<b>PART - II C</b>		Contract no.	66-6695	
		<b>DESIGN DATA SHEET (SPECIFIC PCC/ MCC WISE)</b>		Doc.	6695-ELT-G00-EC-0009	
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<b>GENERAL</b>	001	Panel designation	:	*		
	002	Incoming terminal suitable for termination of cable/ busduct	:	As per SLD		
	003	Protection and Metering	:	As per SLD & GES		
	004	CT and PT Specification	:	As per SLD & GES		
	005	Reference SLD no.	:	6695-ELT-G00-FA-0001 & 6695-ELT-G00-FA-0003 (LSTK Contractor to further develop detail SLDs for each switchgear)		
	006	Heat Load	:	watts	*	
	007	Location	:	Indoor		
<b>BUS BAR</b>	008	<b>Main Busbar</b>				
	009	Continuous current rating (In-panel rating at design ambient temperature and site conditions)	:	*		
	010	Size and no. of bus bars for				
		a) Per phase	:	*		
		b) Neutral	:	*		
	011	<b>Vertical Busbar</b>				
	012	Continuous current rating (In-panel rating at design ambient temperature and site conditions)	:	*		
	013	Size and no. of bus bars for				
		a) Per phase	:	*		
		b) Neutral	:	*		
014	01	Rated short time current withstand capacity	:	_____ kA	for 1 s	*
015	01	Rated peak current withstand capacity	:	_____ kA (peak)	2.2*Rated short circuit current	*
<b>DIMENSIONS/ CLEARANCES</b>	016	Overall Dimensions (L x B x H mm)	:	*		
	017	<b>Recommended clearances for maintenance</b>				
		a) Front	:	*		
		b) Rear	:	*		
		c) Sides	:	*		
018						
<b>LOADING &amp; DIMENSIONAL DETAILS</b>		<b>Description</b>		<b>Static weight (kg)</b>	<b>Dynamic wt. (kg)</b>	<b>Dimensions (mm) (lxbxh)</b>
	019	Breaker panel complete with meters, switches & relays		*	*	*
	020	One vertical panel complete with maximum no. of outgoing feeders		*	*	*
	021					
				<b>Width of Panel in mm</b>		
				<b>Single front</b>	<b>Double front</b>	
	022	Vertical section with breaker		*	- N.A. -	
	023	Vertical section with maximum number of feeders		*	- N.A. -	
	024	Cable alley vertical section (min. 300 mm)		*	- N.A. -	
	025	Busbar alley vertical section		*	- N.A. -	
026						
		<b>Notes:</b>				
		a) For items marked " * " thus, data to be furnished by LSTK Contractor during detail engineering				





Plant <b>1.0 MTPA ALUMINA REFINERY STREAM-5</b>	Client <b>NALCO</b>	Contract Code <b>NAL</b>	Document ID <b>6695-ELT-G00-EC-0009</b>	Contract No. <b>66-6695</b>
	<b>LOW VOLTAGE SWITCHGEAR PANELS</b> <b>Annexure – I</b> <b>Type-2 Coordination Chart for Switch-Fuse-Contactor-</b> <b>Electronic Overload Relay</b>			 <b>नेशनल एल्युमिनियम कम्पनी लिमिटेड</b> <b>National Aluminium Company Ltd.</b>
	Rev	<b>00</b>	Page	<b>1</b> of <b>2</b>

**TYPE-2 COORDINATION CHART FOR DOL MOTOR FEEDERS WITH  
SWITCH-FUSE-CONTACTOR-ELECTRONIC OVERLOAD RELAY**

MOTOR RATING (kW)	MOTOR FULL LOAD CURRENT (A)	SDF In (A)	HRC FUSE In (A)	CONTACTOR In (A)	ELECTRONIC OVERLOAD RELAY RANGE (A)
0.37	1	32	4	12	60-120% of full load current
0.55	1.3	32	4	12	
0.75	1.9	32	6	12	
1.1	2.6	32	6	12	
1.5	3.7	32	10	12	
2.2	4.8	32	16	12	
3.7	7.8	32	20	12	
5.5	11.2	32	25	16	
7.5	15	32	32	18	
9.3	19	50	50	25	
11	20.8	50	50	25	
15	28	63	63	38	
18.5	34	63	63	40	
22	40	100	80	50	
30	53	100	100	65	
37	65	125	125	80	
45	78	125	125	95	
55	96	160	160	115	
75	131	200	200	170	
90	156	250	250	185	
110	189	250	250	225	
132	227	315	315	300	
160	271	400	400	325	
200	339	630	500	400	
250	398	630	500	500	

NOTES:

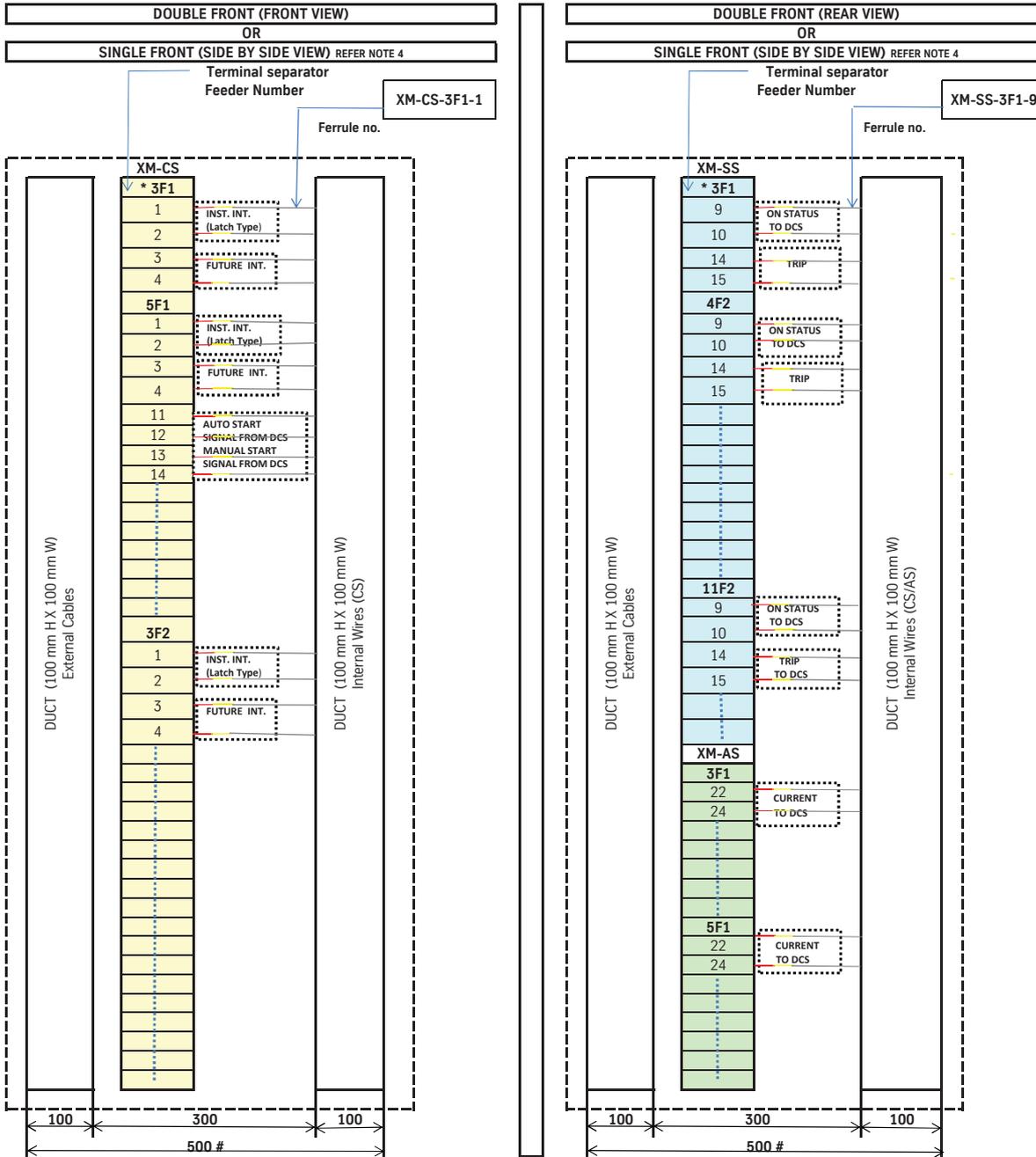
1. The switch and contactor ratings shown are the minimum required ratings. In case, components of higher rating are required as per manufacturer's recommendation to meet Type 2 Coordination requirements then the same shall be considered.
2. The range of the electronic overload relays shall be within the range specified above.
3. The fuse rating shall be followed as per the above chart. In case of L & T fuses, 63 A rating shall be considered for 11 kW and 80 A rating shall be considered for the 18.5 kW feeder.

Plant <b>1.0 MTPA ALUMINA REFINERY STREAM-5</b>	Client <b>NALCO</b>	Contract Code <b>NAL</b>	Document ID <b>6695-ELT-G00-EC-0009</b>	Contract No. <b>66-6695</b>	
	<b>LOW VOLTAGE SWITCHGEAR PANELS</b> <b>Annexure – I</b> <b>Type-2 Coordination Chart for Switch-Fuse-Contactor- Electronic Overload Relay</b>			 <b>नेशनल एल्युमिनियम कम्पनी लिमिटेड</b> <b>National Aluminium Company Ltd.</b>	
				Rev	<b>00</b>

4. Selection is for normal starting conditions with starting time less than or equal to 5 seconds.
5. Air Break Contactor - Below 75 kW (Contactor rating shall be one size higher than that recommended by the Type 2 Coordination of switchgear vendor).
6. Vacuum Contactor - 75 kW to 200 kW & Agitator motor.

Signals to DCS are located in separate panels

TYPICAL LAYOUT OF MARSHALLING PANEL DIAGRAM



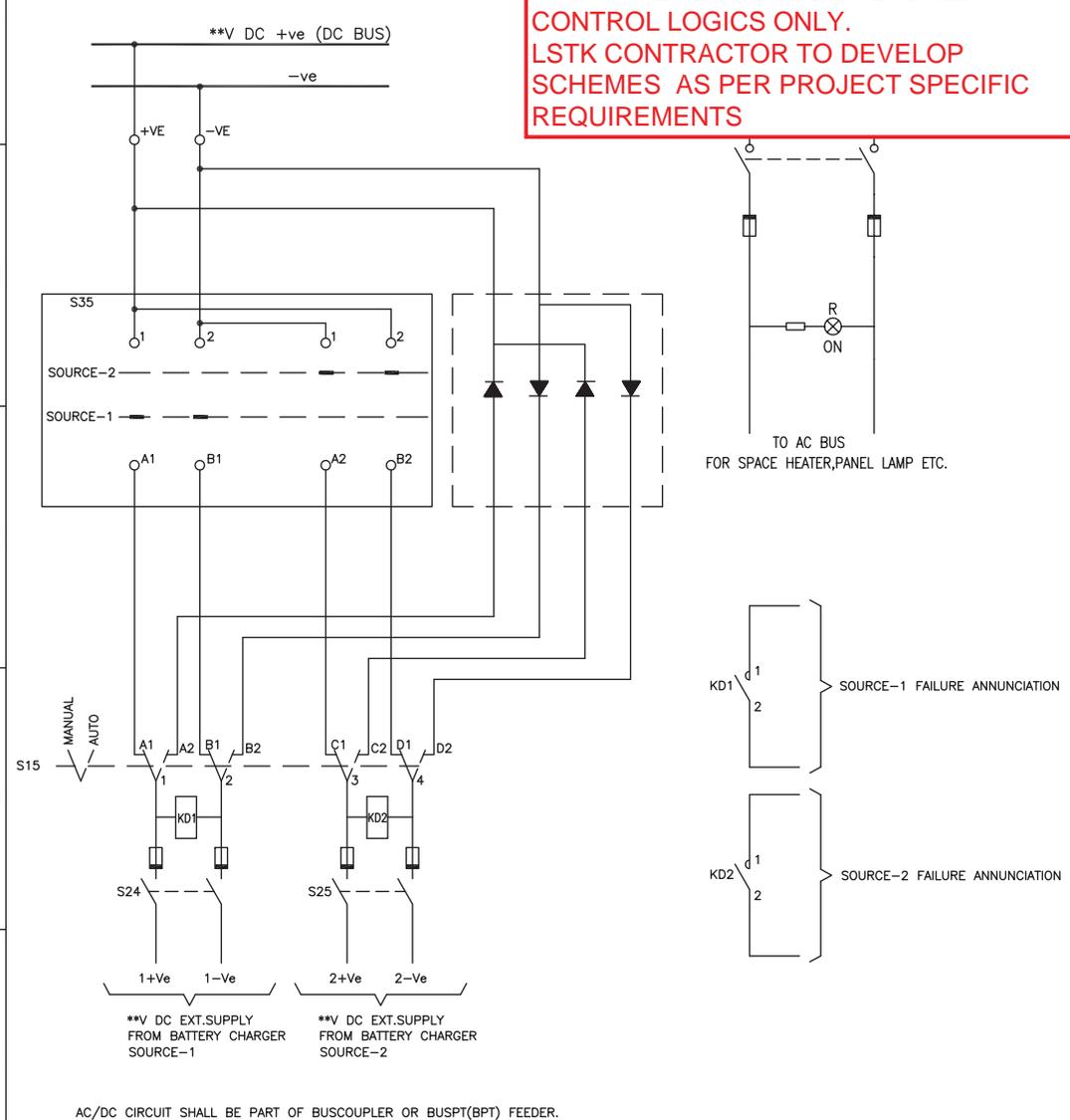
Notes:

1. "#" Dimensions are tentative to be finalized by Switchgear Vendor.
2. Philosophy of termination of spare cores of cable and the percentage of spare terminals to be provided to be finalized after consultation with Instrumentation (INS).
3. "\*" The sequence of feeder shall be given by Instrumentation. Unique terminal number for each type of signal can be standardised for the project by Electrical and Instrumentation during detail.
4. In case of single front panels there could be one panel for XM-CS, XM-SS and XM-AS are segregated and arranged vertically one below the other OR separate panels as indicated above.
5. Marshalling panel shall always be located at bottom of the panel.

Abbreviation:

- XM-CS: Terminal strip for control signals (e.g.: Interlock, L/R/, A/M)
- XM-SS: Terminal strip for status signals (e.g.: Run, Trip)
- XM-AS: Terminal strip for Analog signals (e.g.: Current, Power)

**THIS SCHEME SHALL BE REFERRED FOR CONTROL LOGICS ONLY. LSTK CONTRACTOR TO DEVELOP SCHEMES AS PER PROJECT SPECIFIC REQUIREMENTS**



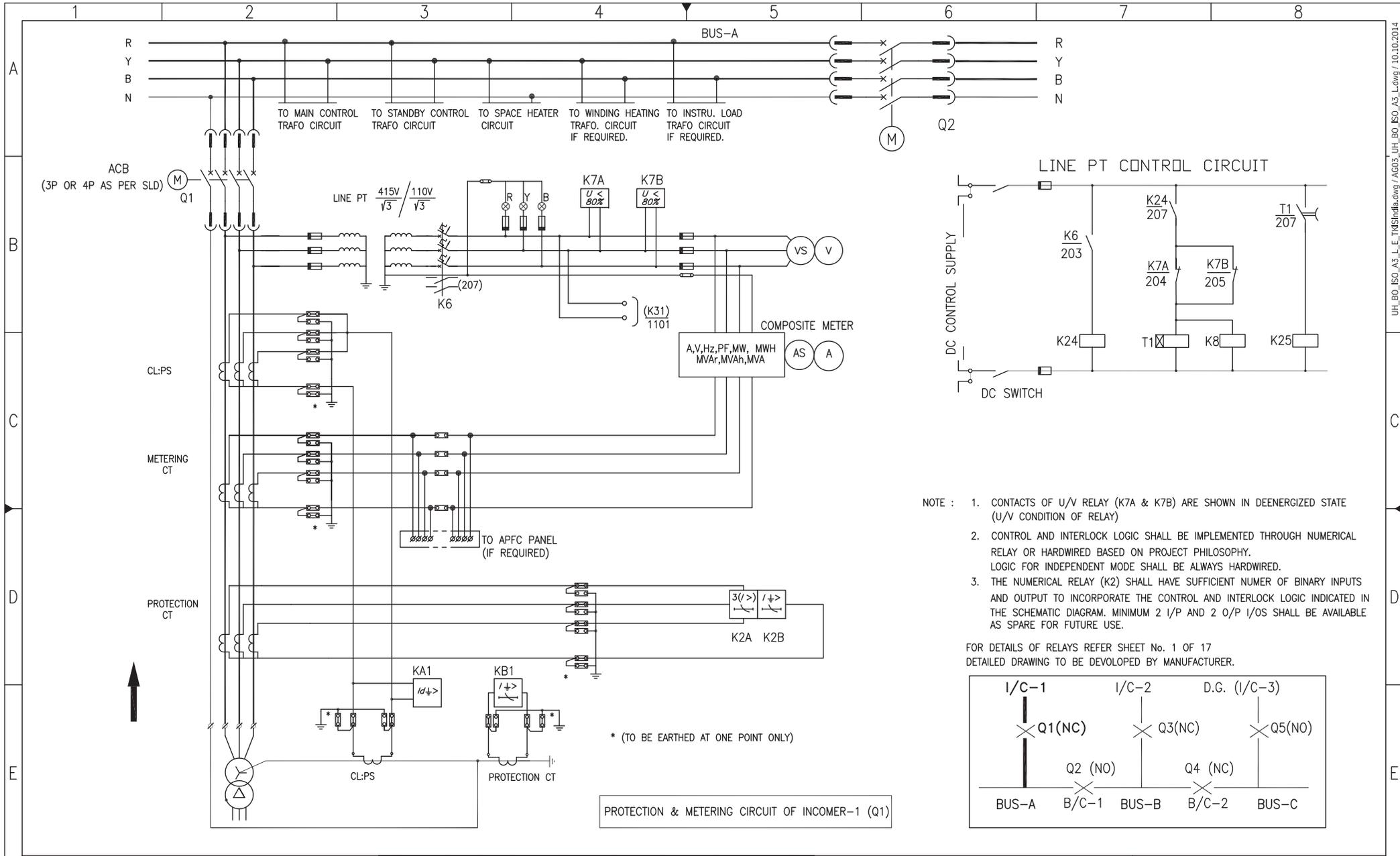
- COMPONENT DESIGNATION**
- KA : REF RELAY (KA1,KA2,&KA3)
  - KB : STAND-BY EARTH-FAULT RELAY (KB1,KB2 & KB3)
  - K1 : ANTIPUMPING RELAY/CONTACTOR
  - K2 : OVERCURRENT & EARTHFAULT RELAY
    - : 3 O/C IDMT & 1 E/F (K2A,K2B,K2C,K2D,K2E,K2F,K2G & K2H)
    - : 3 O/C IDMT(VOLTAGE RESTRAINED) & 1 E/F ( K2I)
  - K3 : BUS PT SECONDARY MCB
  - K4 : 80 % BUS UNDER VOLTAGE RELAY (K4A & K4B)
  - K5 : 20 % BUS UNDER VOLTAGE RELAY (K5A & K5B)
  - K6 : LINE PT SECONDARY MCB
  - K7 : 80% LINE UNDER VOLTAGE RELAY(K7A & K7B)
  - K9A & K9B : > 80% LINE VOLTAGE HEALTHY RELAY
  - K11 : LOCKOUT RELAY
  - K19 : DG REF OPERATED CONTACT MULTIPLICATION
  - K12 : TRIP CIRCUIT SUPERVISION RELAY
  - K21 : BREAKER CONTACT MULTIPLICATION RELAY (BISTABLE LATCHED TYPE / VAJC OR EQUIVALENT)
  - KB : LINE UNDER VOLTAGE CONTACT MULTIPLICATION
  - K25 : LINE UNDER VOLTAGE(TIMER) CONTACT MULTIPLICATION
  - K10 : LINE VOLTAGE HEALTHY CONTACT MULTIPLICATION
  - K51,K52,K53,K54 : CONTACT MULTIPLICATION(BREAKER PARALLEL COMBINATION)
  - K22 : BUS PT MCB CONTACT MULTIPLICATION
  - K24 : LINE PT MCB CONTACT MULTIPLICATION
  - K31 : SYNCHRO CHECK RELAY
  - K32 : SYNCHRO CHECK RELAY CONTACT MULTIPLICATION
  - KD : CONTACTOR FOR DC SUPPLY (KD1 & KD2)
  - T1 : ON DELAY TIMER FOR 80 % U/V (0.5-5 SEC.)
  - K23 : BUS UNDER VOLTAGE(TIMER) CONTACT MULTIPLICATION
  - T2 & T3 : ON DELAY TIMER FOR PARALLEL TRIPPING (0.1-60 SEC.)
  - S1 : TNC BREAKER CONTROL SWITCH
  - S2 : A/M/I-AUTO/MANUAL/INDEPENDENT MODE SELECTOR SWITCH (FOR NORMAL SUPPLY CHANGEOVER)
  - S3 : TRIP SELECTOR SWITCH (TSS)
  - S4 : ON/OFF SWITCH FOR SYNCHROCHECK
  - S5 : A/M/I-AUTO/MANUAL/INDEPENDENT MODE SELECTOR SWITCH (FOR DG SUPPLY CHANGEOVER)
  - S24,S25 : DC SWITCH
  - S15 : DC AUTO/MANUAL SWITCH
  - S35 : SELECTOR SWITCH-SOURCE 1/2

- NOTE :**
1. PROTECTION RELAY,MASTER TRIP RELAY,BREAKER CONTACT MULTIPLICATION RELAY,TRIP CIRCUIT SUPERVISION RELAY,COMPOSITE METER,AMMETER SELECTOR SWITCH, VOLTMETER SELECTOR SWITCH,AMMETER,VOLTMETER,TRIP SELECTOR SWITCH,AUTO-MANUAL INDEPENDENT SELECTOR SWITCH,TNC SWITCH,INDICATING LAMPS SHALL BE MOUNTED ON DOOR FRONT.
  2. FOR DETAIL SPECIFICATION OF RELAYS, METERS, C.T.'s & OTHER POWER DEVICES, REFER SINGLE LINE DIAGRAM.

1. USER TO ENTER LT PANEL IDENTIFICATION NUMBER.  
 2. SELECT TYPE OF INDICATING METERS i.e. CONVENTIONAL/ COMPOSITE DIGITAL AS PER GES.  
 3. BALANCE DETAILS (OTHER PROTECTIONS, INTERLOCKS AND INTERFACES IF ANY) SHALL BE UPDATED/MODIFIED BASED ON PROJECT REQUIREMENT.  
**THIS CLOUD SHALL BE DELETED AFTER FINALISING THE SCHEMATIC TYPE FOR THE PROJECT.**

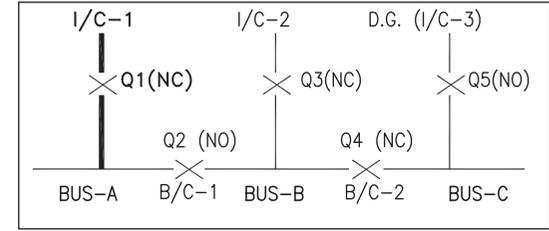
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Rev.	Date	Drawn/Prepared	Name	Date	Name	Checked	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description								
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	1 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR							
Store Location: Server/Share		Store Location: Folder		Store Name :		E601	Prepared	22.12.2015	RDK	2 INCOMER, 1 DG INCOMER AND						
							Checked	22.12.2015	VMS	2 BUS COUPLER WITH MANUAL & AUTO						
							Approved	22.12.2015	RPM	BUS TRANSFER FOR 415 V SWITCHGEAR						

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- NOTE :
- CONTACTS OF U/V RELAY (K7A & K7B) ARE SHOWN IN DEENERGIZED STATE (U/V CONDITION OF RELAY)
  - CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.
  - THE NUMERICAL RELAY (K2) SHALL HAVE SUFFICIENT NUMER OF BINARY INPUTS AND OUTPUT TO INCORPORATE THE CONTROL AND INTERLOCK LOGIC INDICATED IN THE SCHEMATIC DIAGRAM. MINIMUM 2 I/P AND 2 O/P I/Os SHALL BE AVAILABLE AS SPARE FOR FUTURE USE.

FOR DETAILS OF RELAYS REFER SHEET No. 1 OF 17 DETAILED DRAWING TO BE DEVELOPED BY MANUFACTURER.

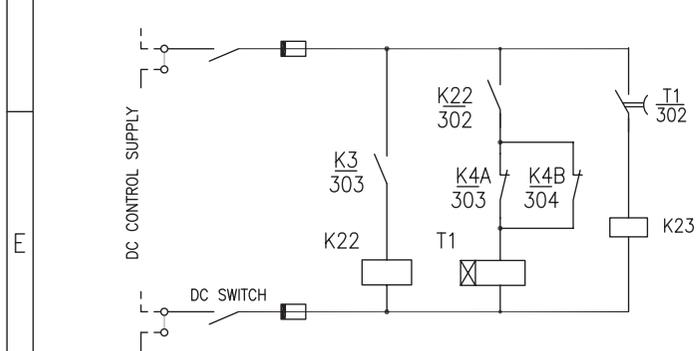
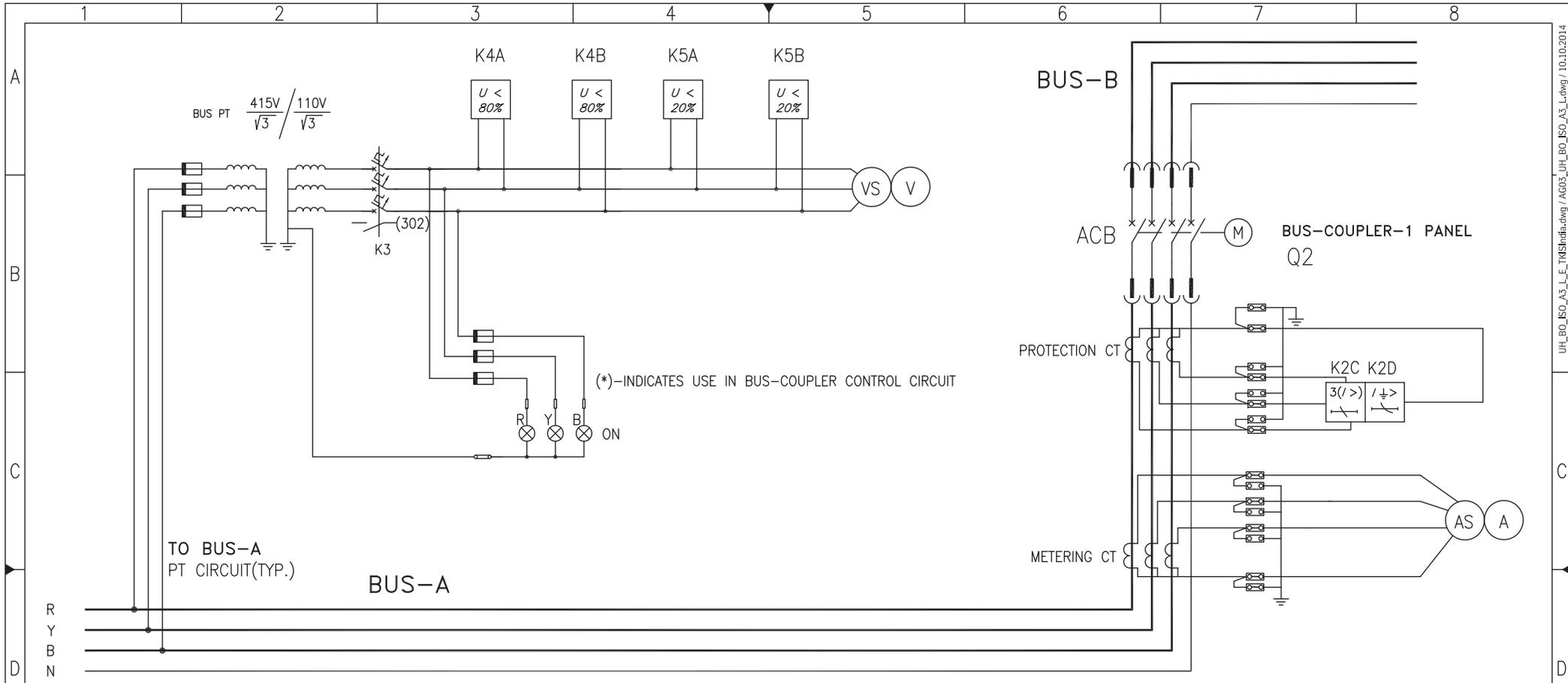


\* (TO BE EARTHED AT ONE POINT ONLY)

PROTECTION & METERING CIRCUIT OF INCOMER-1 (Q1)

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)					
Rev.	Date	Drawn/Prepared	Name	Date	Checked	Name	Date	Approved	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0	2016	
Pro. Unit	TON	Cat. Code		Acc. Code	Status	Date	Name	Description										
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	2 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR									
Store Location: Server/Share		Store Location: Folder		Store Name:		E602		Prepared	22.12.2015	RDK	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM		

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CONTACTS OF T1 SHALL BE MULTIPLIED AND USED FOR BREAKER CONTROL OUTGOING MOTOR/ CAPACITOR FEEDERS ON BUS-A

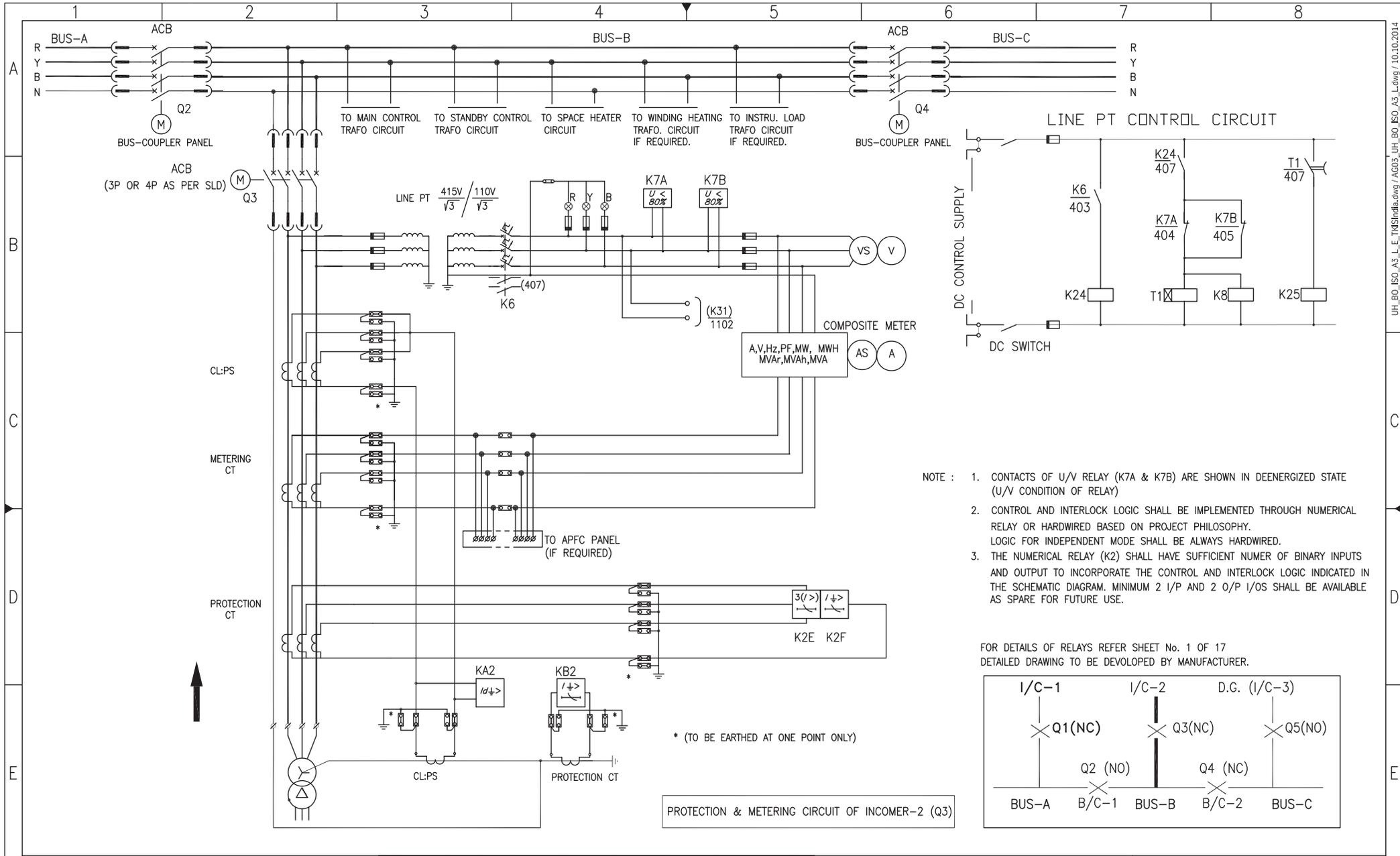
**PROTECTION & METERING CIRCUIT OF BUSCOUPLER (Q2)**  
**BUS A- PT CIRCUIT**

NOTES :

- CONTACTS OF UNDER VOLTAGE RELAYS (K4A,K4B,K5A,K5B,) ARE SHOWN IN THE DEENERGISED STATE (U/V CONDITION OF THE RELAY)
- CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.
- THE NUMERICAL RELAY (K2) SHALL HAVE SUFFICIENT NUMER OF BINARY INPUTS AND OUTPUT TO INCORPORATE THE CONTROL AND INTERLOCK LOGIC INDICATED IN THE SCHEMATIC DIAGRAM. MINIMUM 2 I/P AND 2 O/P I/OS SHALL BE AVAILABLE AS SPARE FOR FUTURE USE.

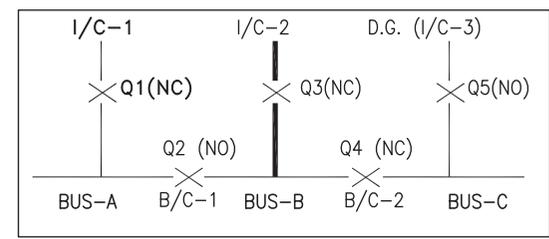
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Pro. Unit	TON			Cat. Code	Acc. Code	Status			Date	Name	Description					
Con. Unit	Type of Document	Order No.	Scale			Tot. Sheets	3 / 17		Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR				
Store Location: Server/Share		Store Location: Folder		Store Name:		E603		Prepared	22.12.2015	RDK						
								Checked	22.12.2015	VMS						
								Approved	22.12.2015	RPM						

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- NOTE :
- CONTACTS OF U/V RELAY (K7A & K7B) ARE SHOWN IN DEENERGIZED STATE (U/V CONDITION OF RELAY)
  - CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.
  - THE NUMERICAL RELAY (K2) SHALL HAVE SUFFICIENT NUMER OF BINARY INPUTS AND OUTPUT TO INCORPORATE THE CONTROL AND INTERLOCK LOGIC INDICATED IN THE SCHEMATIC DIAGRAM. MINIMUM 2 I/P AND 2 O/P I/OS SHALL BE AVAILABLE AS SPARE FOR FUTURE USE.

FOR DETAILS OF RELAYS REFER SHEET No. 1 OF 17 DETAILED DRAWING TO BE DEVELOPED BY MANUFACTURER.

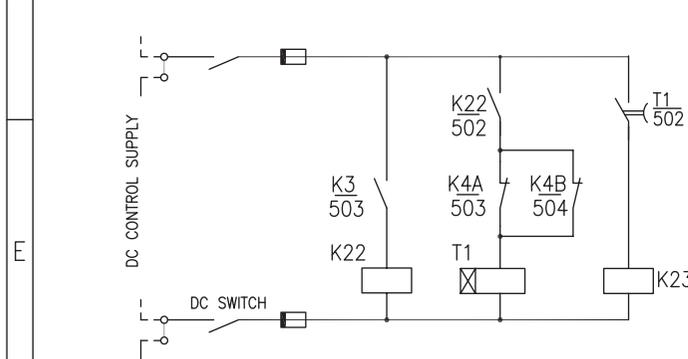
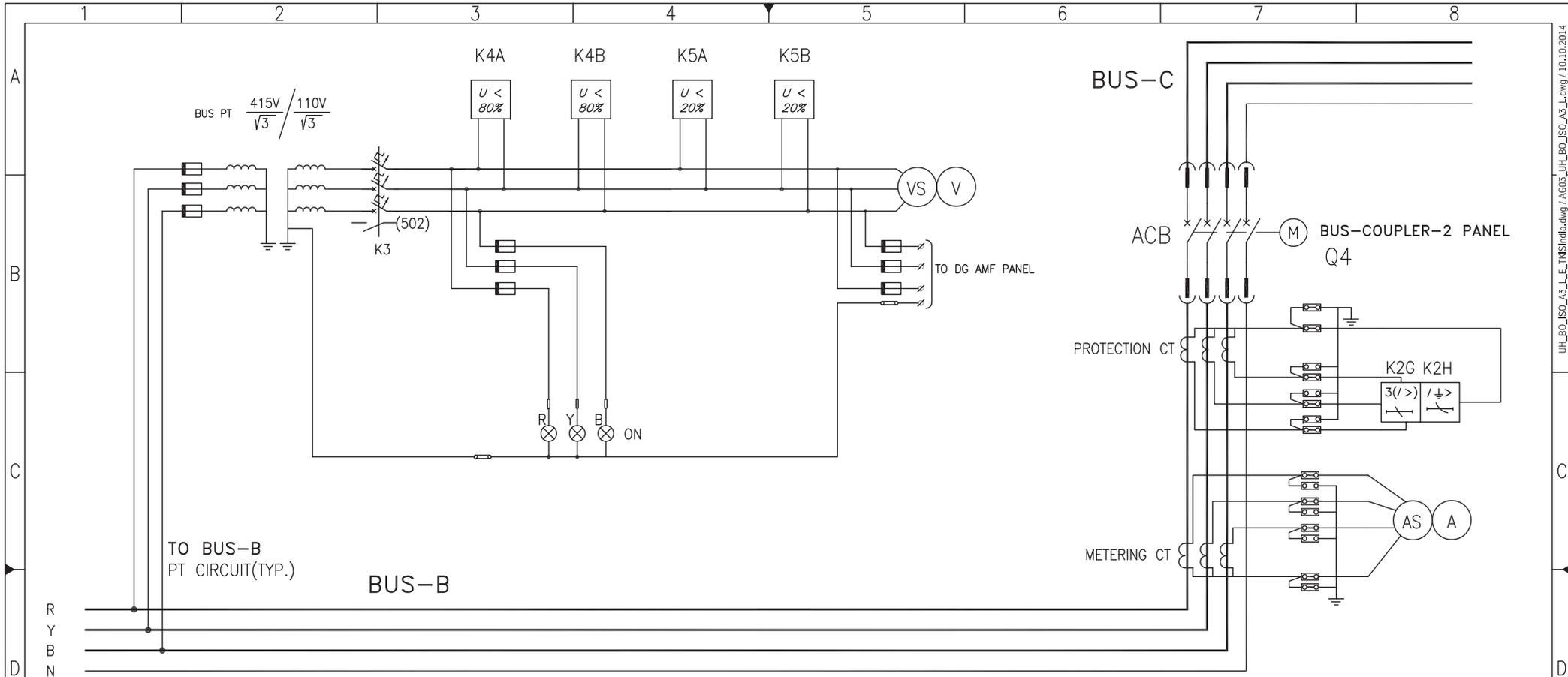


\*( TO BE EARTHED AT ONE POINT ONLY )

PROTECTION & METERING CIRCUIT OF INCOMER-2 (Q3)

Document-ID-BAR-Code		0	22.12.2015	RDk	RDk	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Name		Date	Name		Date	Name		Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name		Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	4 / 17	Drawn	22.12.2015	RDk	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR							
Store Location: Server/Share		Store Location: Folder		Store Name: E604		Checked	22.12.2015	VMS	Approved	22.12.2015	RPM					

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CONTACTS OF T1 SHALL BE MULTIPLIED AND USED FOR BREAKER CONTROL OUTGOING MOTOR/ CAPACITOR FEEDERS ON BUS-B

**PROTECTION & METERING CIRCUIT OF BUSCOUPLER-2 (Q4)**  
**BUS B- PT CIRCUIT**

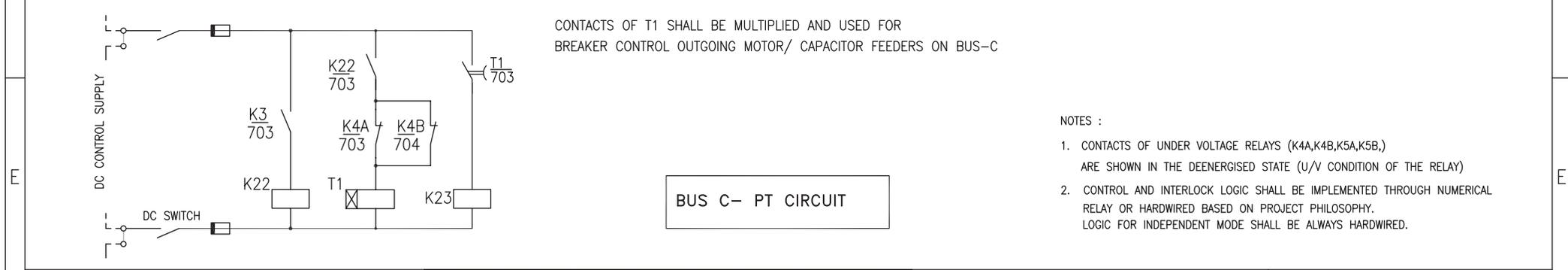
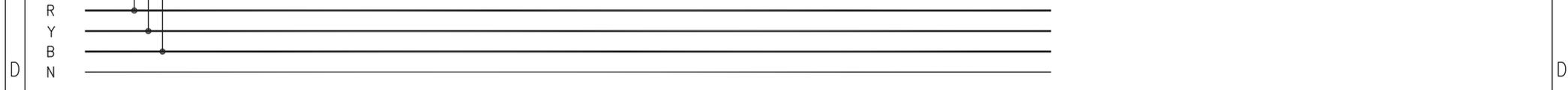
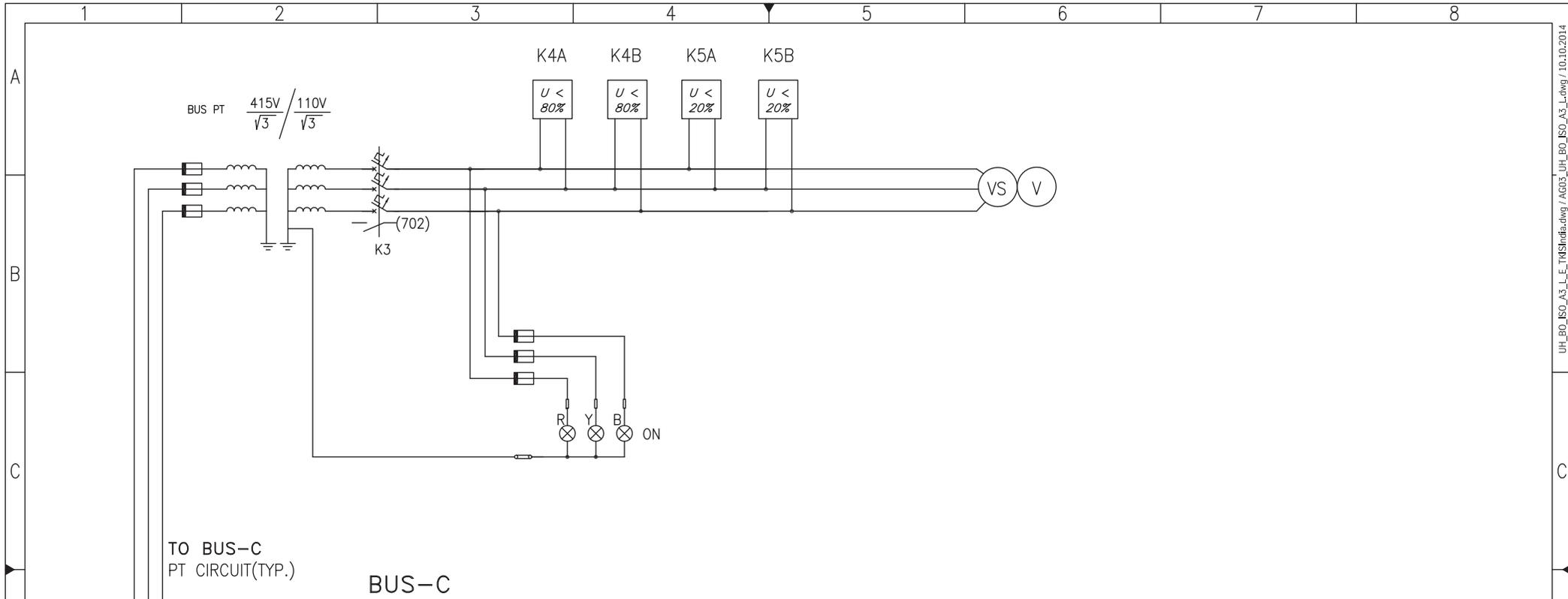
**NOTES :**

- CONTACTS OF UNDER VOLTAGE RELAYS (K4A,K4B,K5A,K5B,) ARE SHOWN IN THE DEENERGISED STATE (U/V CONDITION OF THE RELAY)
- CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.
- THE NUMERICAL RELAY (K2) SHALL HAVE SUFFICIENT NUMER OF BINARY INPUTS AND OUTPUT TO INCORPORATE THE CONTROL AND INTERLOCK LOGIC INDICATED IN THE SCHEMATIC DIAGRAM. MINIMUM 2 I/P AND 2 O/P I/OS SHALL BE AVAILABLE AS SPARE FOR FUTURE USE.

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Drawn/Prepared	Name	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description								
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	5 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR							
Store Location: Server/Share		Store Location: Folder		Store Name:		Checked	22.12.2015	VMS	Approved	22.12.2015	RPM					
				E605												

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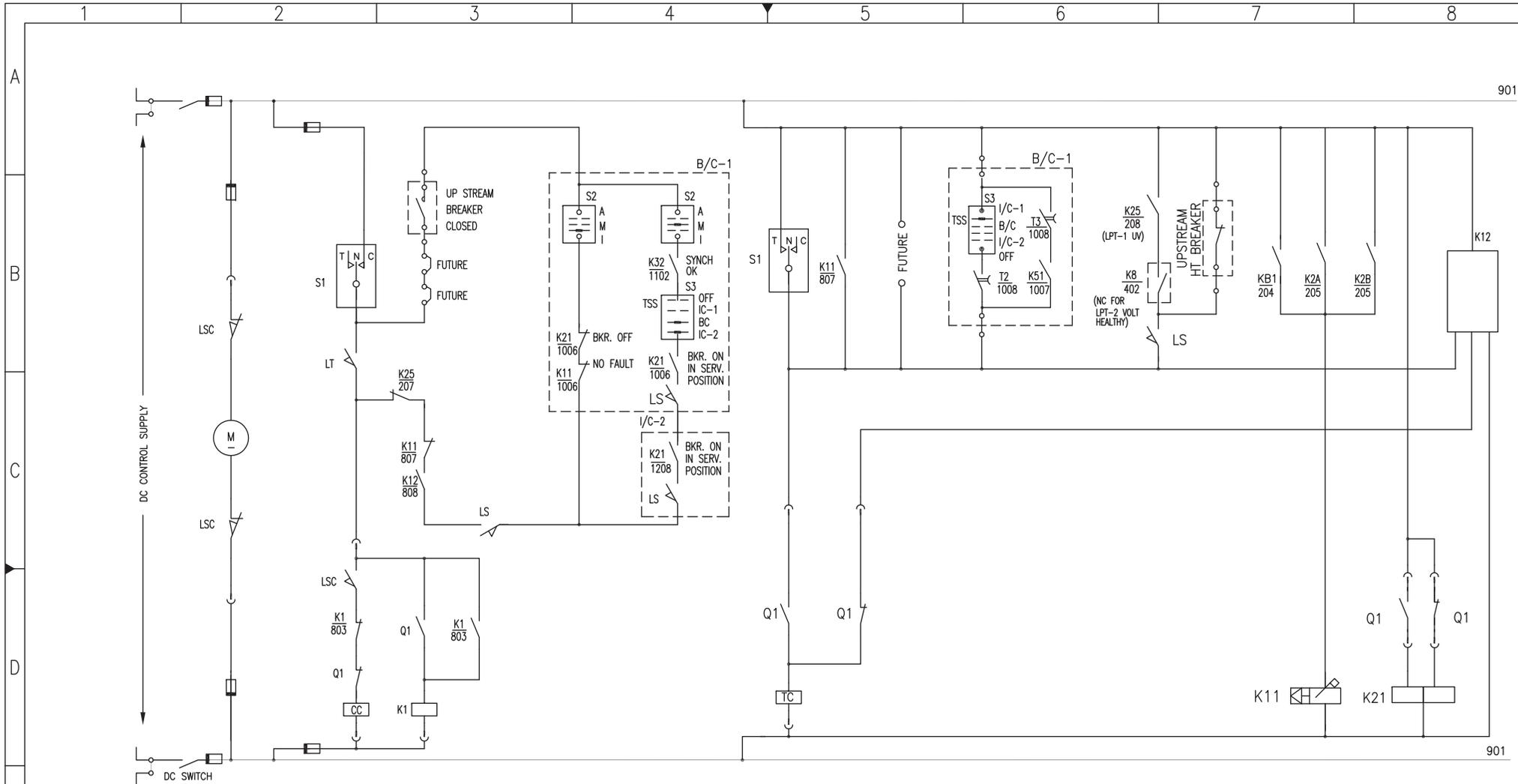


BUS C- PT CIRCUIT

- NOTES :
- CONTACTS OF UNDER VOLTAGE RELAYS (K4A,K4B,K5A,K5B,) ARE SHOWN IN THE DEENERGISED STATE (U/V CONDITION OF THE RELAY)
  - CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Drawn/Prepared	Name	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets		POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR										
Store Location: Server/Share		Store Location: Folder		Store Name:		E607										
						Drawn	22.12.2015	RDK								
						Prepared	22.12.2015	RDK								
						Checked	22.12.2015	VMS								
						Approved	22.12.2015	RPM								

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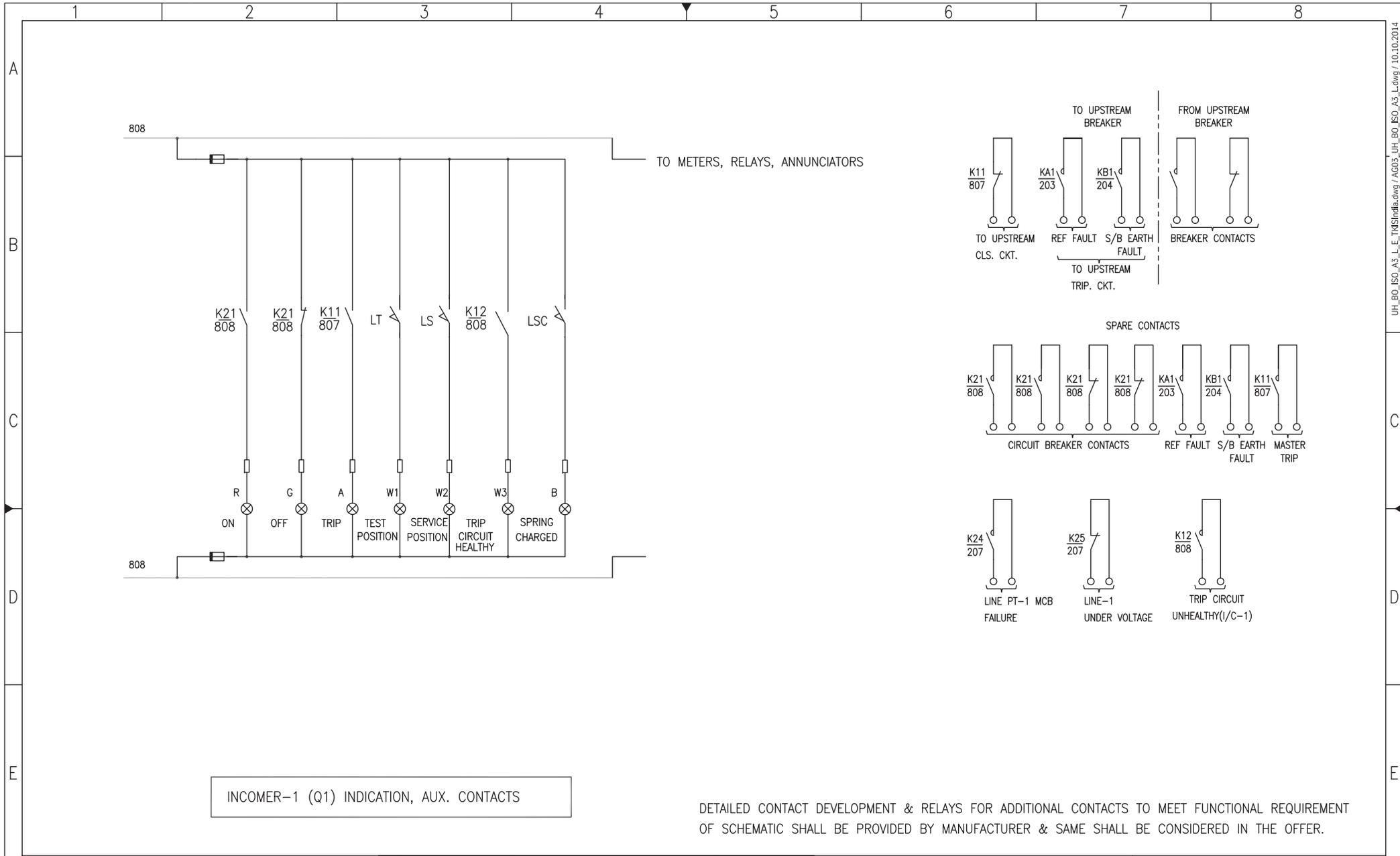
Q1, Q2, Q3, Q4, Q5, Q6 ARE BREAKER CONTACTS.  
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.  
 CC: CLOSING COIL TC: TRIP COIL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF INCOMER-1 (Q1)

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Drawn/Prepared	Name	Date	Checked	Name	Date	Approved	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description								
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	8 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR							
Store Location: Server/Share		Store Location: Folder		Store Name:		E608		Prepared	22.12.2015	RDK						
						Checked	22.12.2015	VMS								
						Approved	22.12.2015	RPM								

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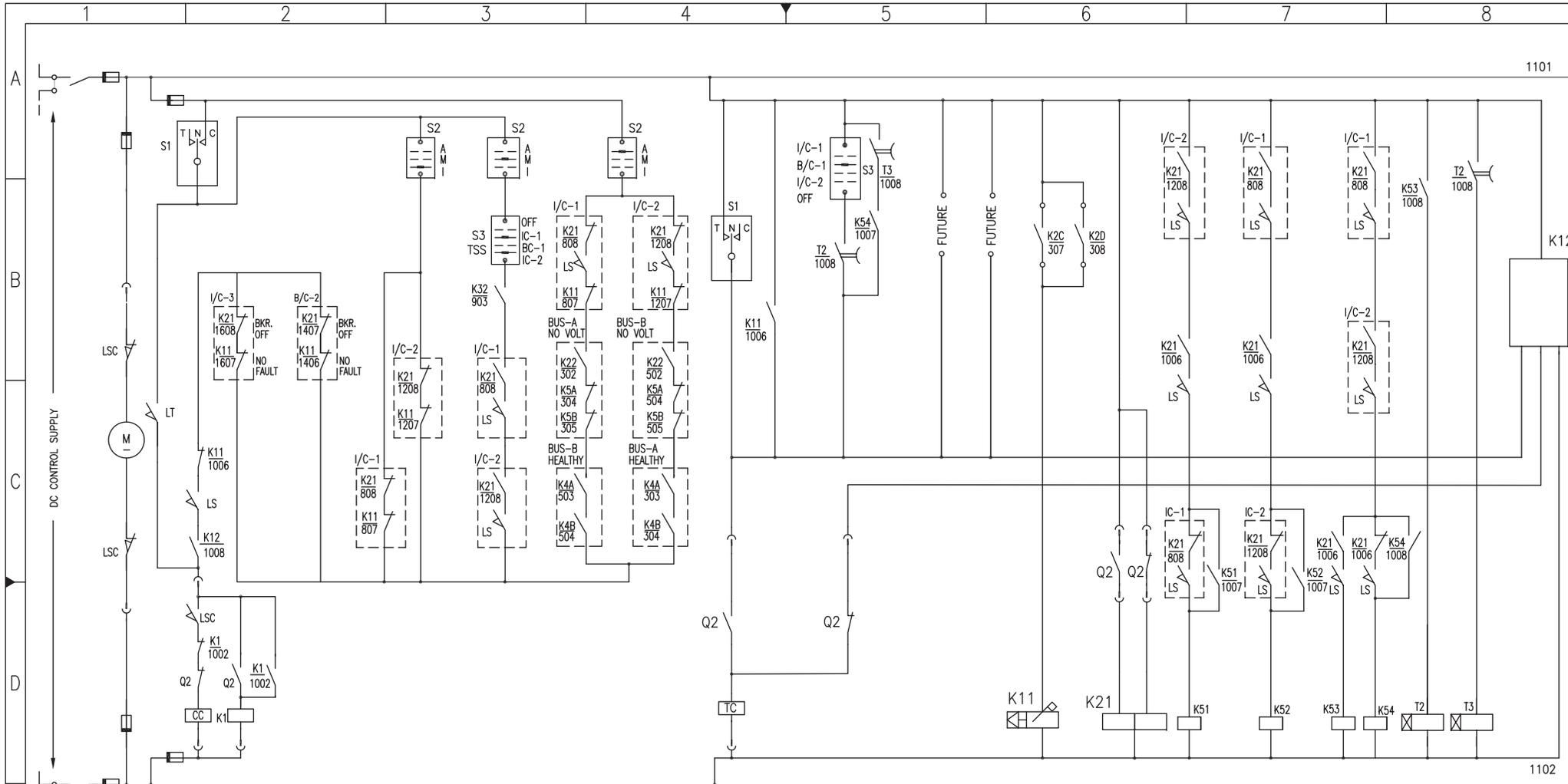
INCOMER-1 (Q1) INDICATION, AUX. CONTACTS

DETAILED CONTACT DEVELOPMENT & RELAYS FOR ADDITIONAL CONTACTS TO MEET FUNCTIONAL REQUIREMENT OF SCHEMATIC SHALL BE PROVIDED BY MANUFACTURER & SAME SHALL BE CONSIDERED IN THE OFFER.

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)		
Rev.	Date	Name	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	9 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR						
Store Location: Server/Share		Store Location: Folder		Store Name		E609		Prepared	22.12.2015	RDK					
						Checked	22.12.2015	VMS							
						Approved	22.12.2015	RPM							

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CLOSING & TRIPPING CIRCUIT OF BUSCOUPLER-1 (Q2)

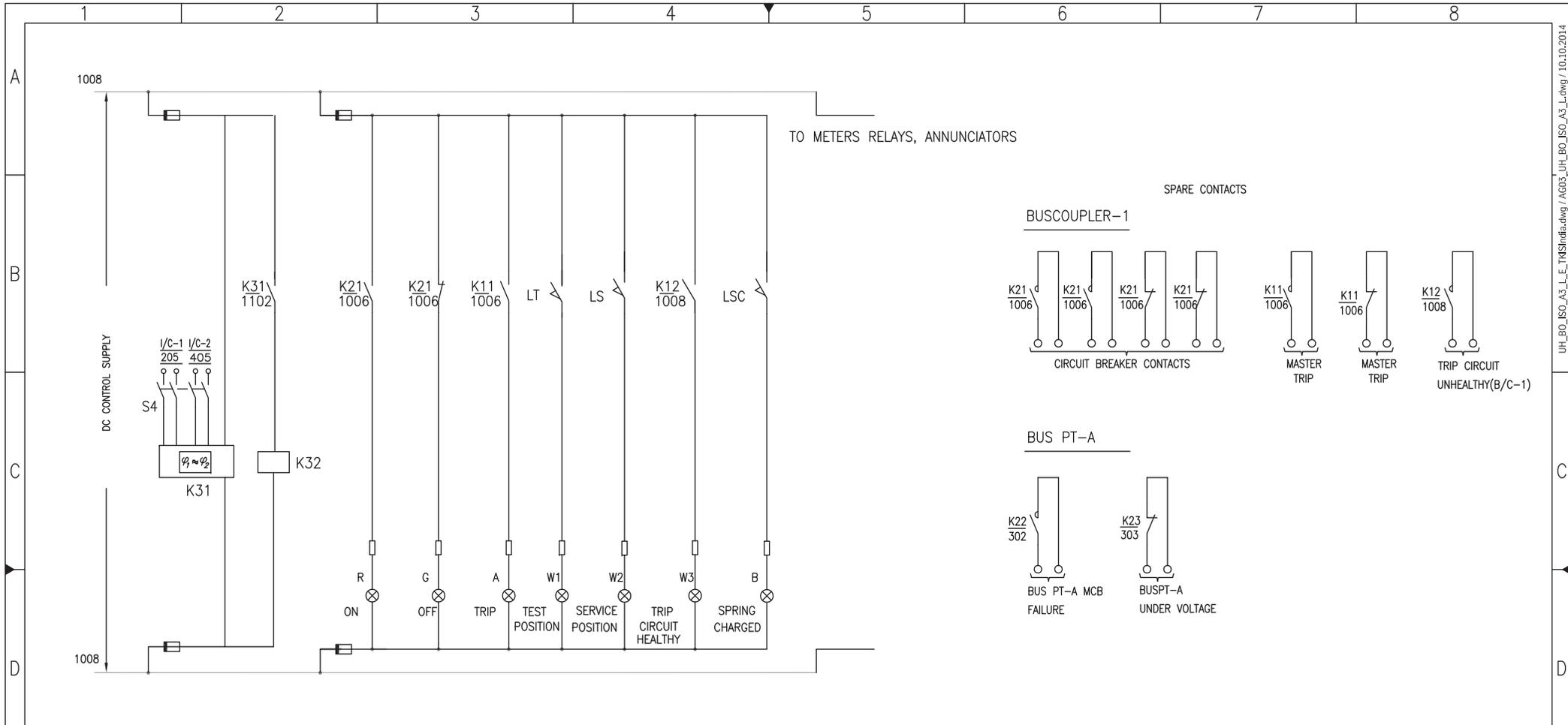
LAST BREAKER CLOSED(I/C-1)      LAST BREAKER CLOSED(I/C-2)

Q1, Q2, Q3, Q4, Q5, Q6 ARE BREAKER CONTACTS.  
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.  
 CC: CLOSING COIL    TC: TRIP COIL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPPING CIRCUIT AS INDICATED.

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		UAN		Document ID	Part	Group	Rev. 0	<b>ThyssenKrupp Industrial Solutions (India)</b> © 2016 ThyssenKrupp Industrial Solutions (India) Private Limited	
Rev.	Date	Drawn/Prepared		Date	Name Checked		Date	Name Approved		Description	Acc. Code	Code		Document ID		Part	Group	Rev. 0	Description	
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name													
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets		10 / 17		Drawn	22.12.2015	RDK										
Store Location: Server/Share		Store Location: Folder		Store Name:		E610		Prepared	22.12.2015	RDK										
								Checked	22.12.2015	VMS										
								Approved	22.12.2015	RPM										

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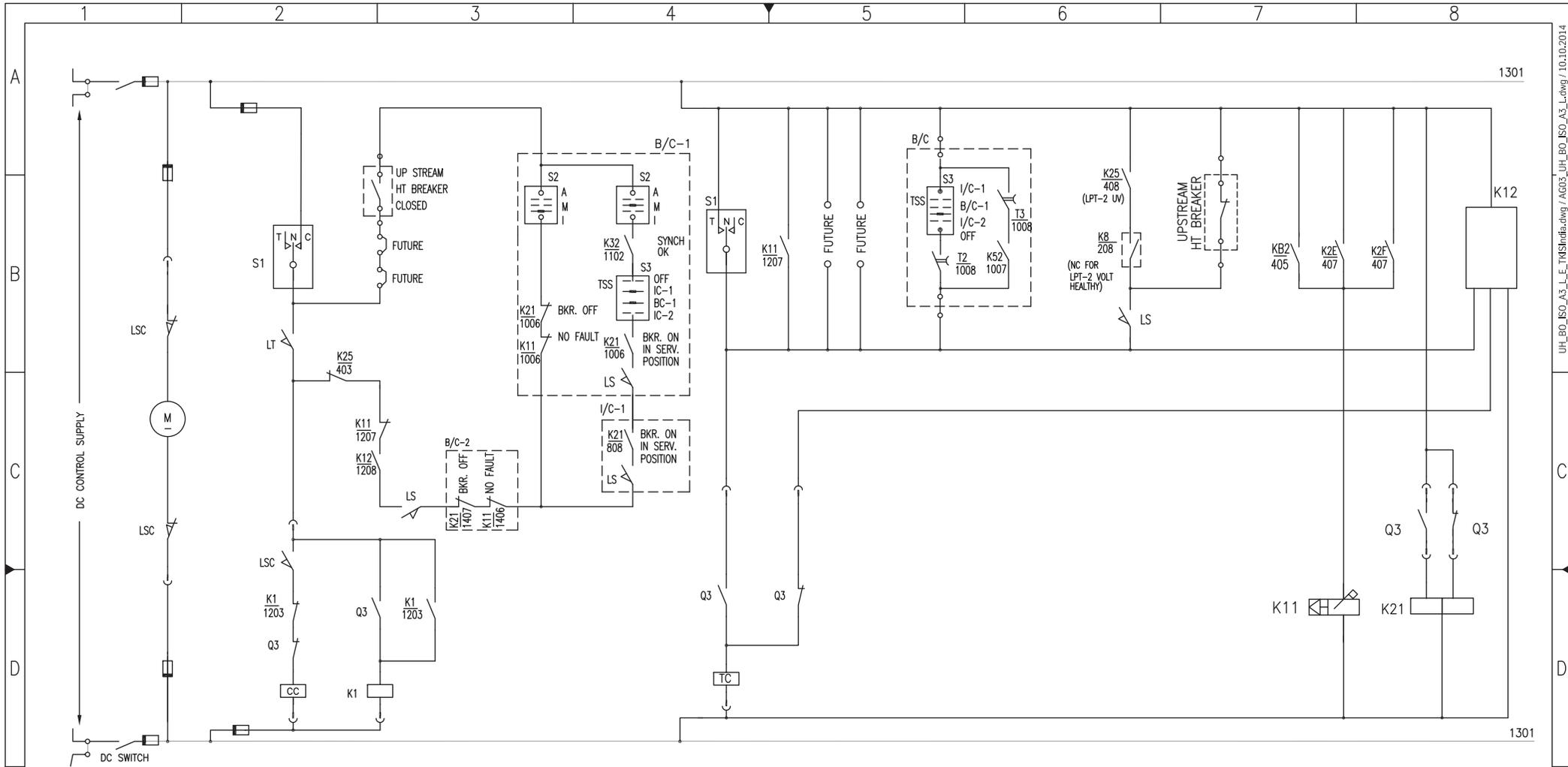
TO METERS RELAYS, ANNUNCIATORS

DETAILED CONTACT DEVELOPMENT & RELAYS FOR ADDITIONAL CONTACTS TO MEET FUNCTIONAL REQUIREMENT OF SCHEMATIC SHALL BE PROVIDED BY MANUFACTURER & SAME SHALL BE CONSIDERED IN THE OFFER.

BUSCOUPLER-1 (Q2) INDICATION, AUX. CONTACTS

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		<b>ThyssenKrupp Industrial Solutions (India)</b> All rights reserved © 2016 ThyssenKrupp Industrial Solutions (India) Private Limited		
Rev.	Date	Drawn/Prepared	Name	Date	Name	Date	Name	Approved	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description						
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR										
Store Location: Server/Share		Store Location: Folder		Store Name		E611		11 / 17	Drawn	22.12.2015	RDK				
								Prepared	22.12.2015	RDK					
								Checked	22.12.2015	VMS					
								Approved	22.12.2015	RPM					

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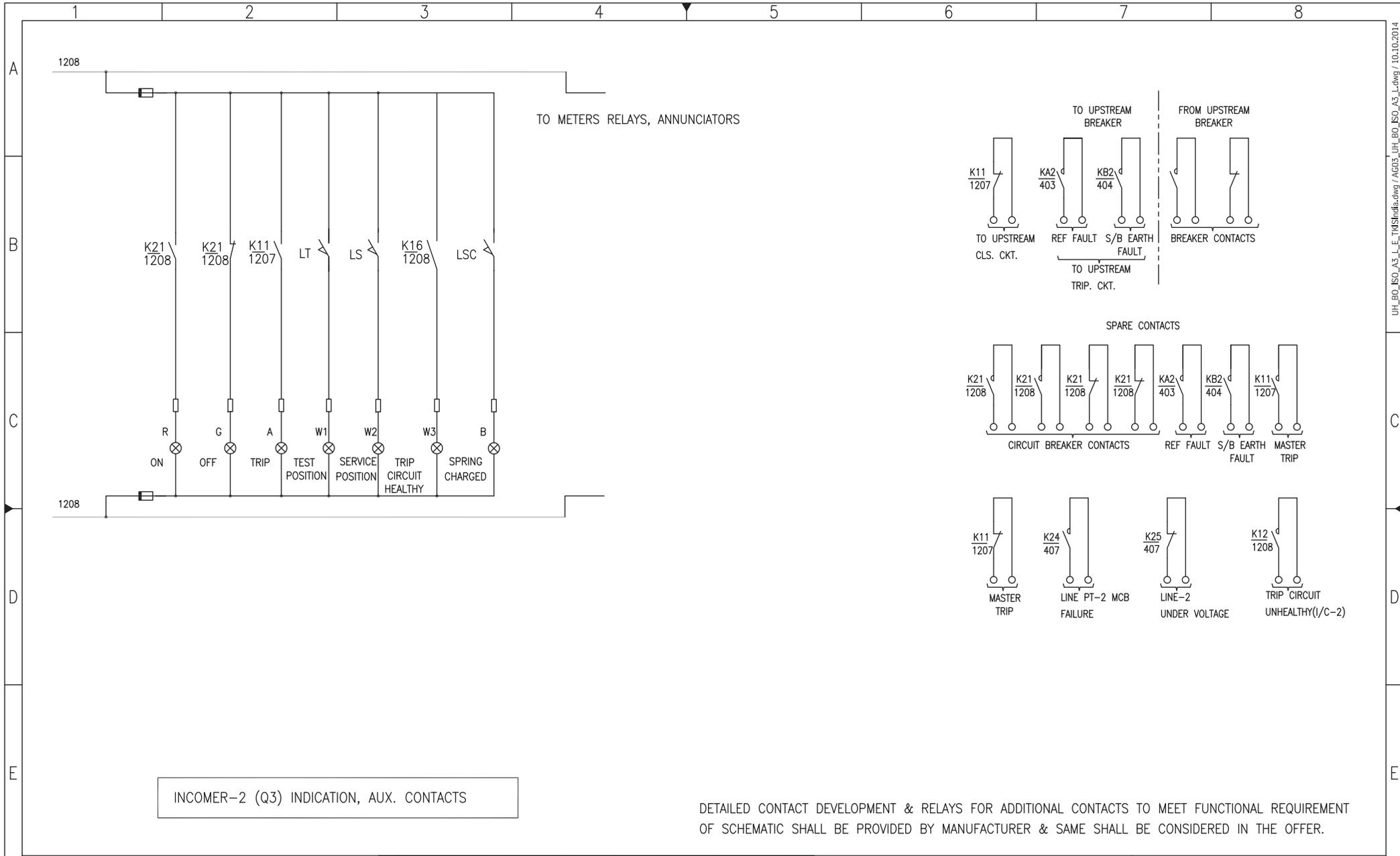
Q1, Q2, Q3, Q4, Q5, Q6 ARE BREAKER CONTACTS.  
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.  
 CC: CLOSING COIL TC: TRIP COIL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF INCOMER-2 (Q3)

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)		
Rev.	Date	Drawn/Prepared	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	12 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR						
Store Location: Server/Share		Store Location: Folder		Store Name		Checked	22.12.2015	VMS	Approved	22.12.2015	RPM				
1	2	3	4	5	6	7	8								

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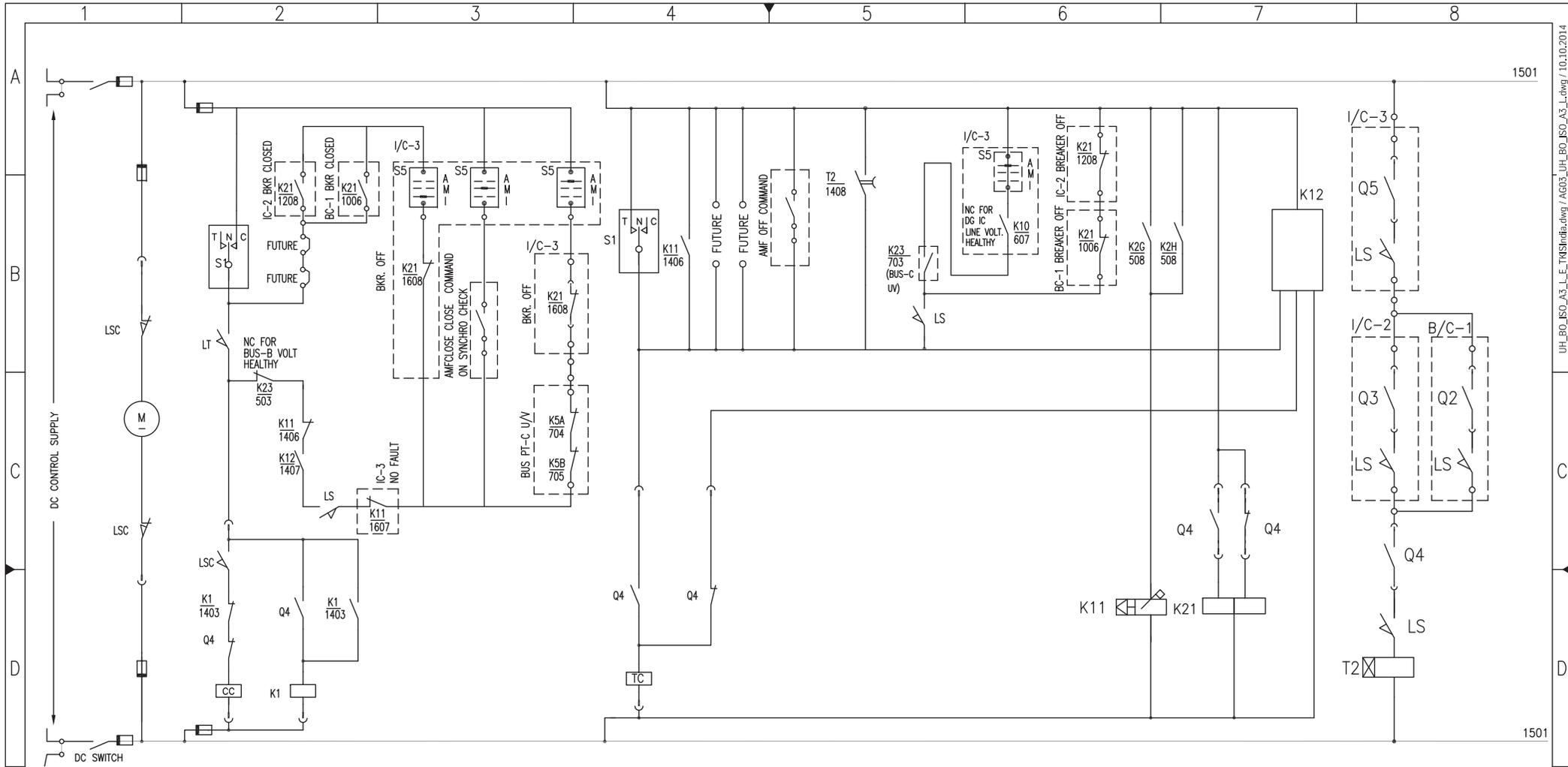
INCOMER-2 (Q3) INDICATION, AUX. CONTACTS

DETAILED CONTACT DEVELOPMENT & RELAYS FOR ADDITIONAL CONTACTS TO MEET FUNCTIONAL REQUIREMENT OF SCHEMATIC SHALL BE PROVIDED BY MANUFACTURER & SAME SHALL BE CONSIDERED IN THE OFFER.

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)						
Rev.	Date	Drawn/Prepared	Name	Date	Name	Checked	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0			
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description										
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR														
Store Location: Server/Share		Store Location: Folder		Store Name:		E613		Drawn	22.12.2015	RDK	Prepared	22.12.2015	RDK	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM

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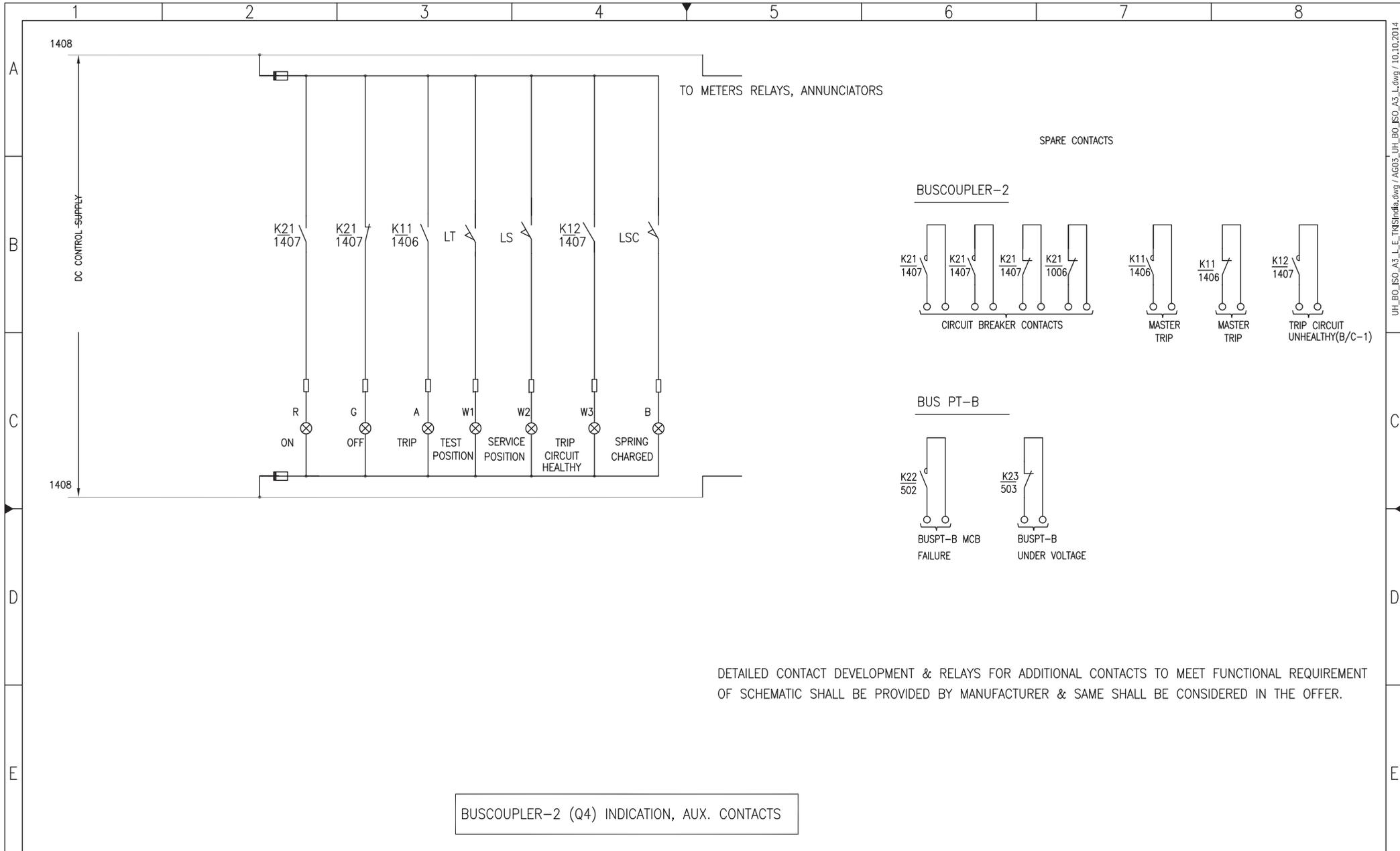
Q1, Q2, Q3, Q4, Q5, Q6 ARE BREAKER CONTACTS.  
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.  
 CC: CLOSING COIL    TC: TRIP COIL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF BUSCOUPLER-2 (Q4)

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)	
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev.	0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description						
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	14 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR					
Store Location: Server/Share		Store Location: Folder		Store Name		Checked	22.12.2015	VMS						
				E614		Approved	22.12.2015	RPM						

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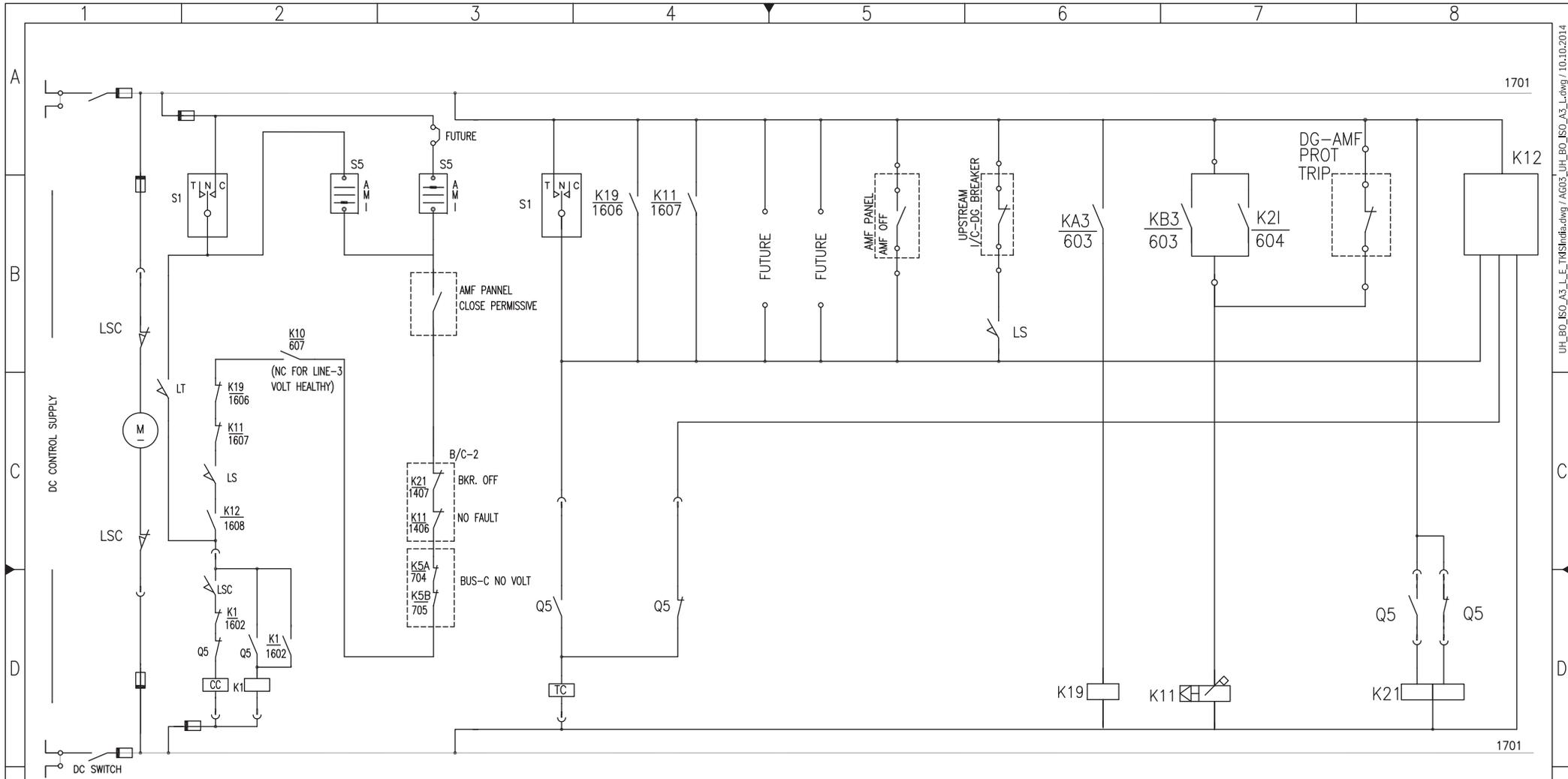
BUSCOUPLER-2 (Q4) INDICATION, AUX. CONTACTS

DETAILED CONTACT DEVELOPMENT & RELAYS FOR ADDITIONAL CONTACTS TO MEET FUNCTIONAL REQUIREMENT OF SCHEMATIC SHALL BE PROVIDED BY MANUFACTURER & SAME SHALL BE CONSIDERED IN THE OFFER.

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		<b>ThyssenKrupp Industrial Solutions (India)</b> <small>© 2016 ThyssenKrupp Industrial Solutions (India) Private Limited</small>						
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev.	0					
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description										
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets		15 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR									
Store Location: Server/Share							Store Location: Folder												
Store Name							E615												
Store Name							E615												
Store Name							E615							Approved		22.12.2015	RPM		

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Q1, Q2, Q3, Q4, Q5, Q6 ARE BREAKER CONTACTS.  
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.  
 CC: CLOSING COIL TC: TRIP COIL

CLOSING & TRIPPING CIRCUIT OF DG INCOMER ( I/C-3 , Q5 )

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPPING CIRCUIT AS INDICATED.

Document-ID-BAR-Code		0	22.12.2015	RDk	RDk	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)	
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev.	0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description						
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	16 / 17	Drawn	22.12.2015	RDk	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR					
Store Location: Server/Share		Store Location: Folder		Store Name:		E616		Checked	22.12.2015	VMS				
						Approved	22.12.2015	RPM						

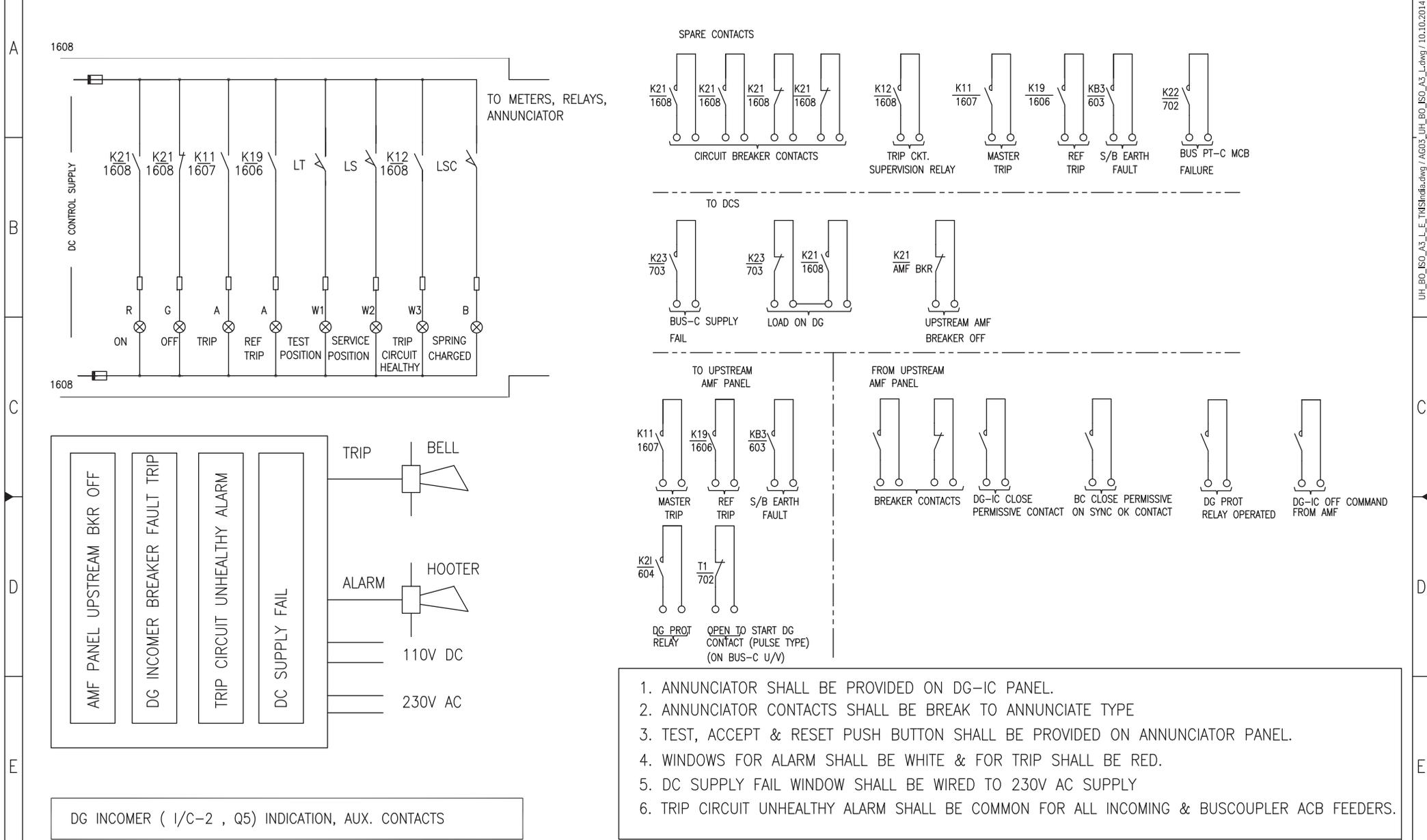
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C

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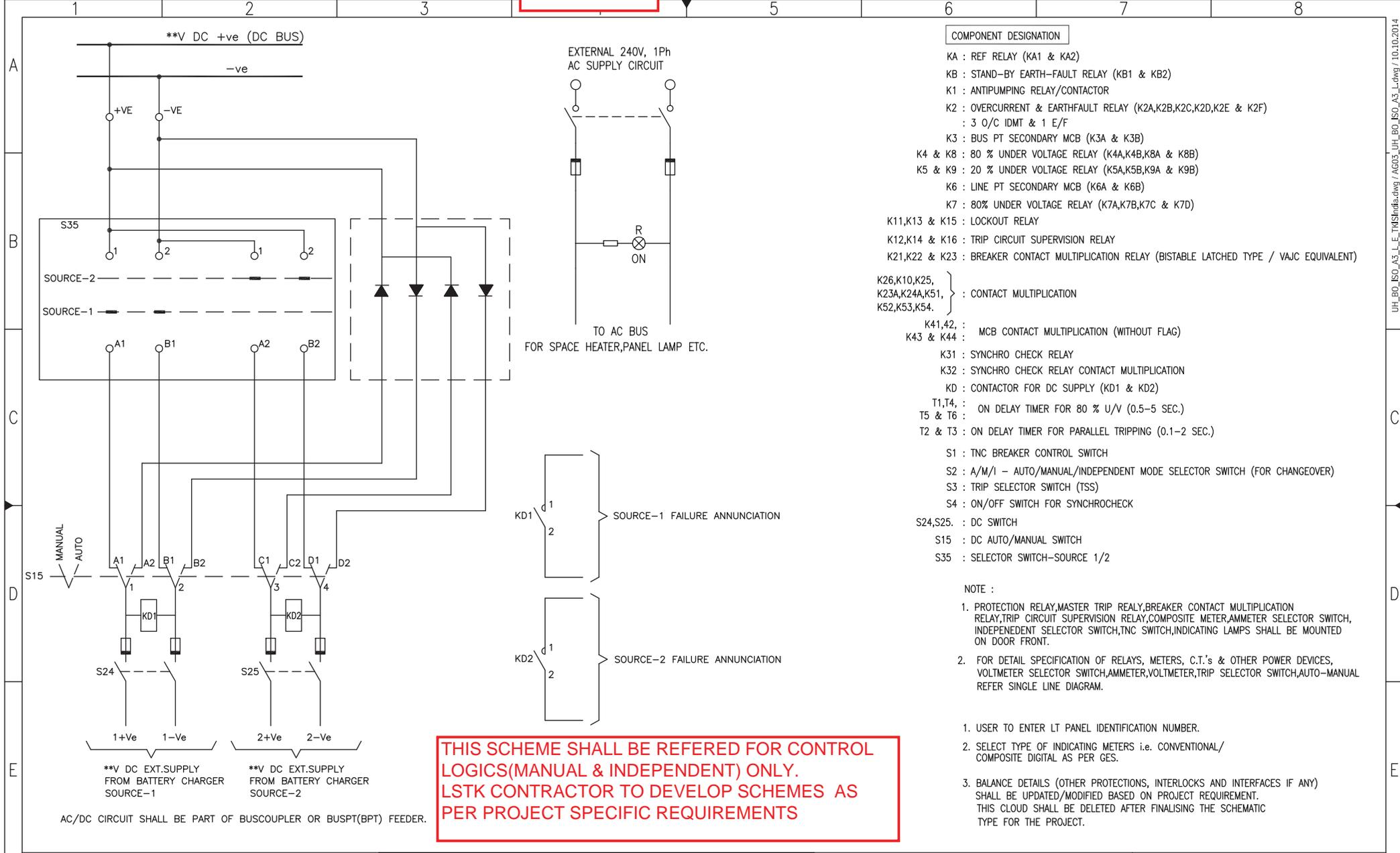
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1. ANNUNCIATOR SHALL BE PROVIDED ON DG-IC PANEL.
2. ANNUNCIATOR CONTACTS SHALL BE BREAK TO ANNUNCIATE TYPE
3. TEST, ACCEPT & RESET PUSH BUTTON SHALL BE PROVIDED ON ANNUNCIATOR PANEL.
4. WINDOWS FOR ALARM SHALL BE WHITE & FOR TRIP SHALL BE RED.
5. DC SUPPLY FAIL WINDOW SHALL BE WIRED TO 230V AC SUPPLY
6. TRIP CIRCUIT UNHEALTHY ALARM SHALL BE COMMON FOR ALL INCOMING & BUSCOUPLER ACB FEEDERS.

DG INCOMER ( 1/C-2 , Q5) INDICATION, AUX. CONTACTS

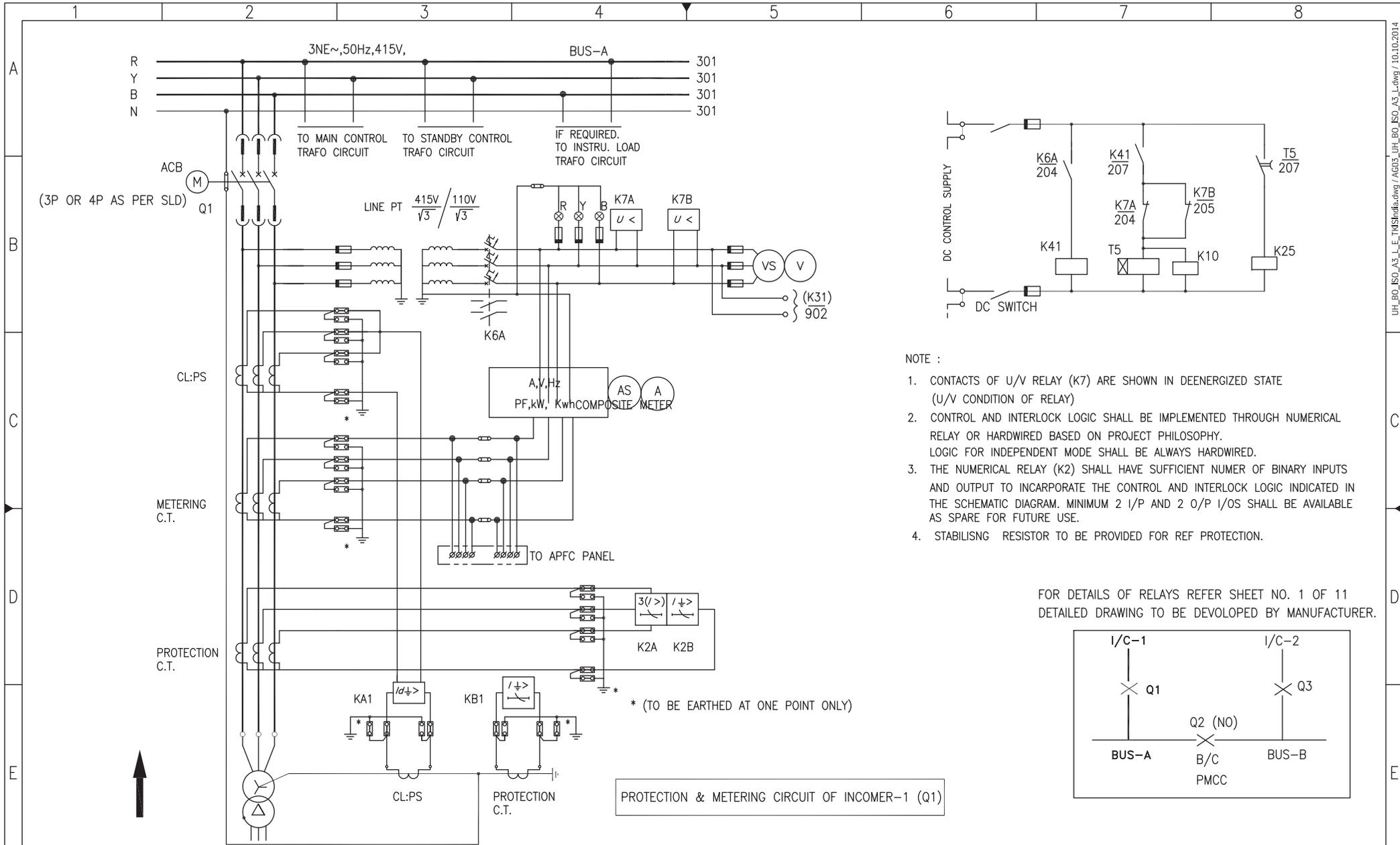
Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code			ThyssenKrupp Industrial Solutions (India)	
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev.	2016	
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	17 / 17	Drawn	22.12.2015	RDK	POWER AND CONTROL SCHEMATIC FOR 2 INCOMER, 1 DG INCOMER AND 2 BUS COUPLER WITH MANUAL & AUTO BUS TRANSFER FOR 415 V SWITCHGEAR						
Store Location: Server/Share		Store Location: Folder		Store Name:		E617		Prepared	22.12.2015	RDK					
						Checked	22.12.2015	VMS							
						Approved	22.12.2015	RPM							



Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		<b>ThyssenKrupp Industrial Solutions (India)</b> 2016 <small>ThyssenKrupp Industrial Solutions (India) Private Limited</small>		
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev.	Description	
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/I SCHEME FOR 415V SWITCHGEAR.							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	1 / 11	Drawn	22.12.2015	RDK							
Store Location: Server/Share		Store Location: Folder		Store Name: PS101		Prepared	22.12.2015	RDK							
						Checked	22.12.2015	VMS							
						Approved	22.12.2015	RPM							

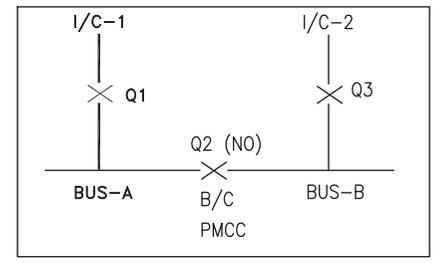
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- NOTE :
- CONTACTS OF U/V RELAY (K7) ARE SHOWN IN DEENERGIZED STATE (U/V CONDITION OF RELAY)
  - CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.
  - THE NUMERICAL RELAY (K2) SHALL HAVE SUFFICIENT NUMER OF BINARY INPUTS AND OUTPUT TO INCARPORATE THE CONTROL AND INTERLOCK LOGIC INDICATED IN THE SCHEMATIC DIAGRAM. MINIMUM 2 I/P AND 2 O/P I/OS SHALL BE AVAILABLE AS SPARE FOR FUTURE USE.
  - STABILISING RESISTOR TO BE PROVIDED FOR REF PROTECTION.

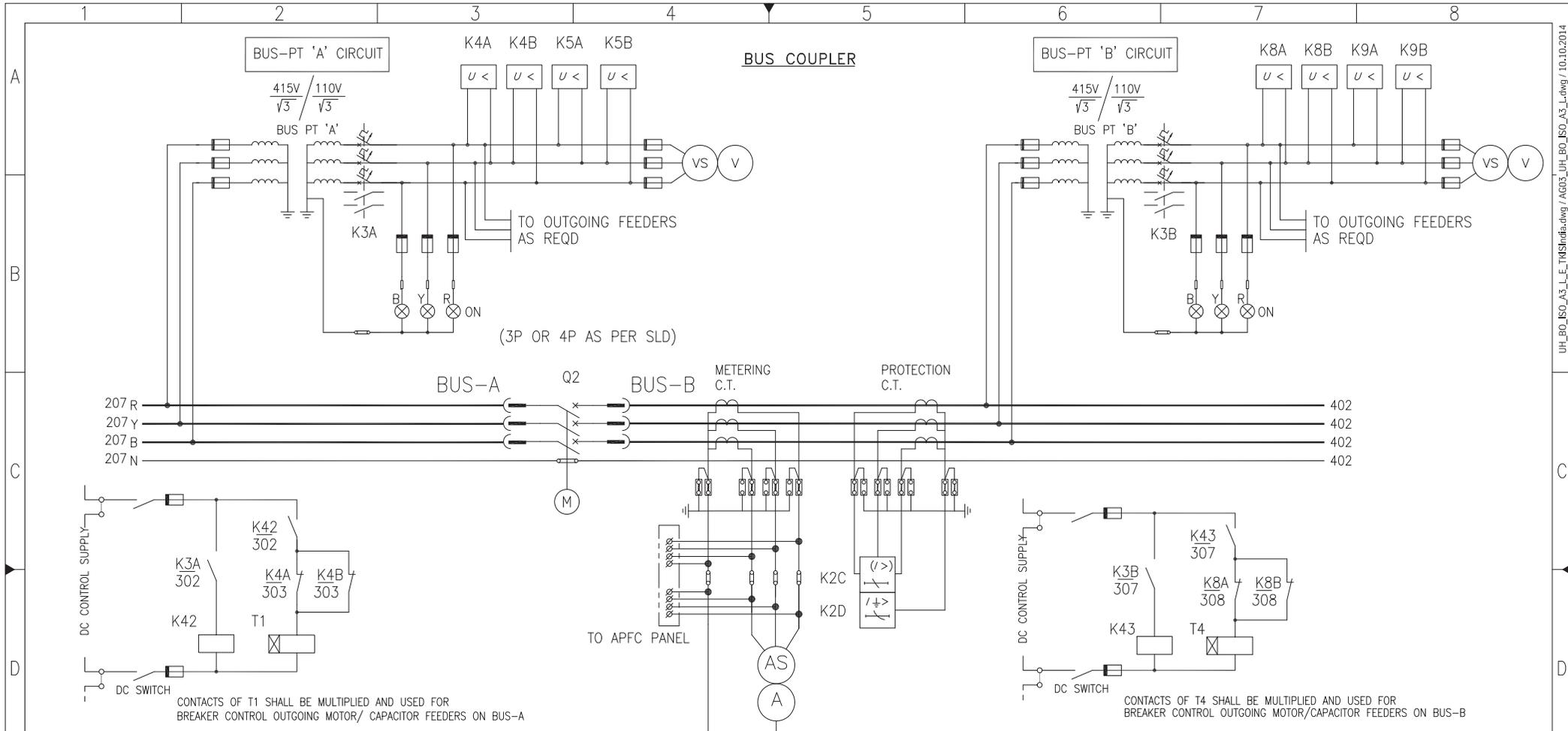
FOR DETAILS OF RELAYS REFER SHEET NO. 1 OF 11 DETAILED DRAWING TO BE DEVELOPED BY MANUFACTURER.



PROTECTION & METERING CIRCUIT OF INCOMER-1 (Q1)

Document-ID-BAR-Code		0	22.12.2015	RDk	RDk	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0	© 2016 ThyssenKrupp Industrial Solutions (India) Private Limited		
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/I SCHEME FOR 415V SWITCHGEAR.											
Store Location: Server/Share	Store Location: Folder	Store Name: PS102	2 / 11		Drawn	22.12.2015	RDk	Prepared	22.12.2015	RDk	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM

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PROTECTION & METERING CIRCUIT OF BUSCOUPLER (Q2)

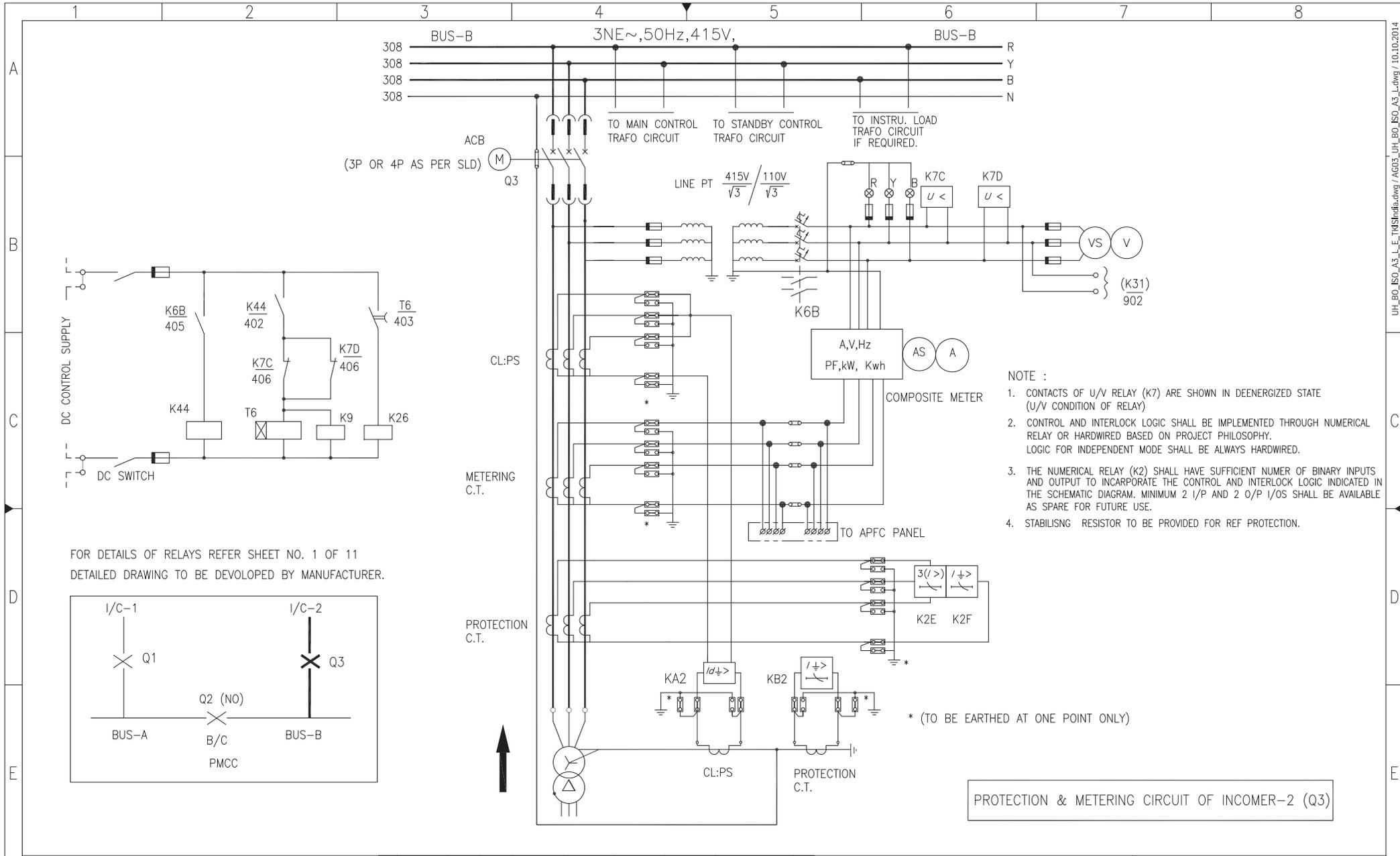
NOTES :

- CONTACTS OF UNDER VOLTAGE RELAYS (K4A,K4B,K5A,K5B,K8A,K8B,K9A & K9B) SHOWN IN THE DEENERGISED STATE (U/V CONDITION OF THE RELAY)
- CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.
- THE NUMERICAL RELAY (K2) SHALL HAVE SUFFICIENT NUMER OF BINARY INPUTS AND OUTPUT TO INCAPORATE THE CONTROL AND INTERLOCK LOGIC INDICATED IN THE SCHEMATIC DIAGRAM. MINIMUM 2 I/P AND 2 O/P I/Os SHALL BE AVAILABLE AS SPARE FOR FUTURE USE.

Document-ID-BAR-Code		0	22.12.2015	RDk	RDk	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)				
Rev.	Date	Drawn/Prepared	Name	Date	Checked	Name	Date	Approved	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0	
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description									
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/I SCHEME FOR 415V SWITCHGEAR.												
Store Location: Server/Share	Store Location: Folder	Store Name:	PS103		3 / 11	Drawn	22.12.2015	RDk	Prepared	22.12.2015	RDk	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM

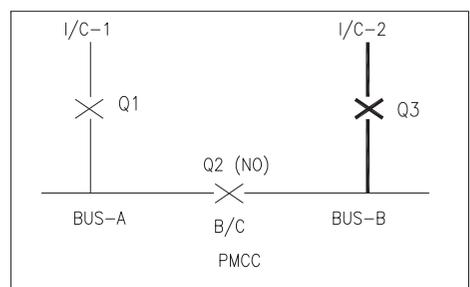
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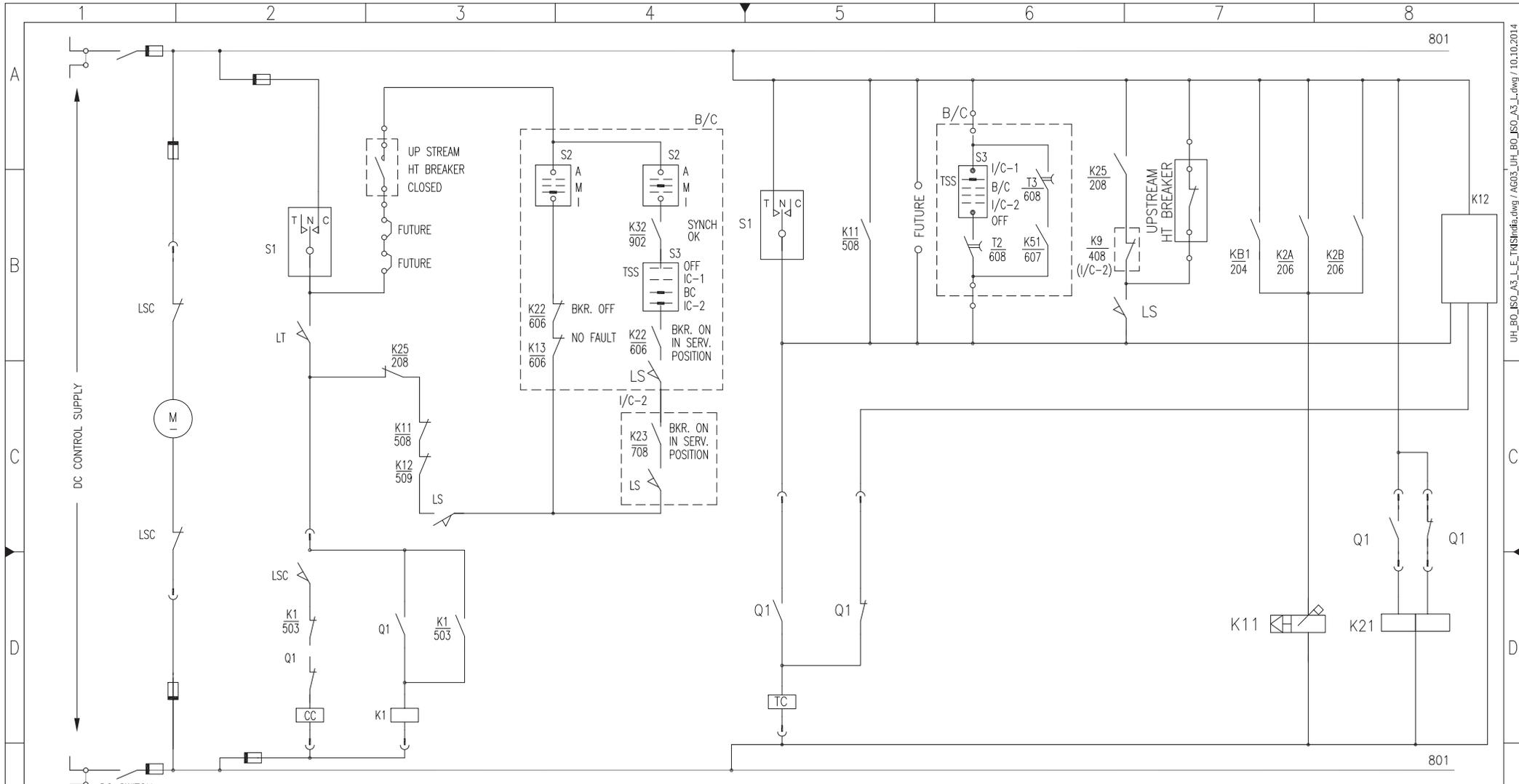
- NOTE :**
- CONTACTS OF U/V RELAY (K7) ARE SHOWN IN DEENERGIZED STATE (U/V CONDITION OF RELAY)
  - CONTROL AND INTERLOCK LOGIC SHALL BE IMPLEMENTED THROUGH NUMERICAL RELAY OR HARDWIRED BASED ON PROJECT PHILOSOPHY. LOGIC FOR INDEPENDENT MODE SHALL BE ALWAYS HARDWIRED.
  - THE NUMERICAL RELAY (K2) SHALL HAVE SUFFICIENT NUMER OF BINARY INPUTS AND OUTPUT TO INCORPORATE THE CONTROL AND INTERLOCK LOGIC INDICATED IN THE SCHEMATIC DIAGRAM. MINIMUM 2 I/P AND 2 O/P I/OS SHALL BE AVAILABLE AS SPARE FOR FUTURE USE.
  - STABILISING RESISTOR TO BE PROVIDED FOR REF PROTECTION.

FOR DETAILS OF RELAYS REFER SHEET NO. 1 OF 11 DETAILED DRAWING TO BE DEVELOPED BY MANUFACTURER.



Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Drawn/Prepared	Name	Date	Name	Checked	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description								
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/I SCHEME FOR 415V SWITCHGEAR.											
Store Location: Server/Share	Store Location: Folder	Store Name: PS104	4 / 11		Drawn	22.12.2015	RDK	Prepared	22.12.2015	RDK	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM

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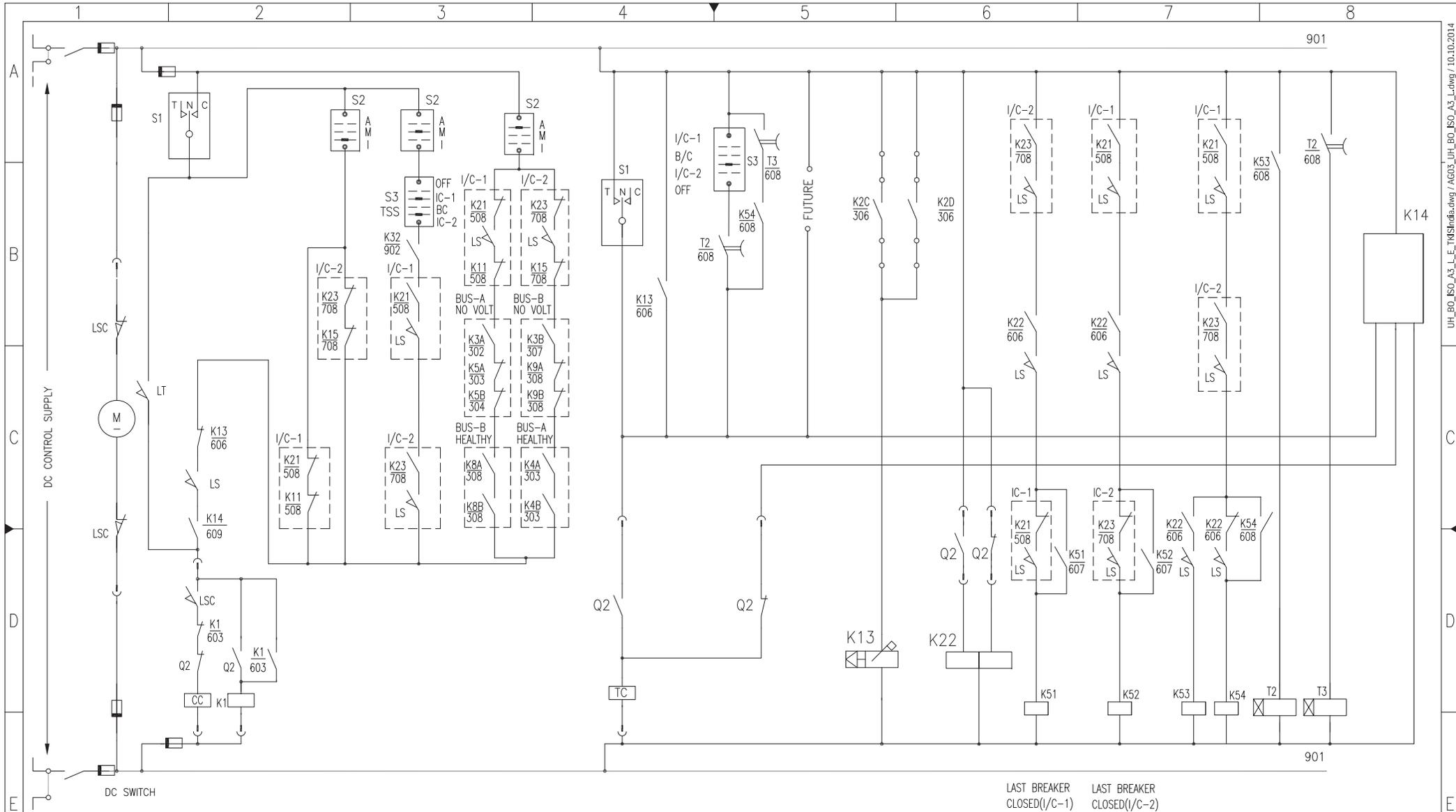
K1, T5 RELAYS MAY BE MOUNTED INSIDE PANEL  
 Q1, Q2, Q3 ARE BREAKER CONTACTS.  
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.  
 CC: CLOSING COIL TC: TRIP COIL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF INCOMER-1 (Q1)

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Name	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0	
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description								
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/1 SCHEME FOR 415V SWITCHGEAR.											
Store Location: Server/Share	Store Location: Folder	Store Name: PS105	5 / 11		Drawn	22.12.2015	RDK	Prepared	22.12.2015	RDK	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM

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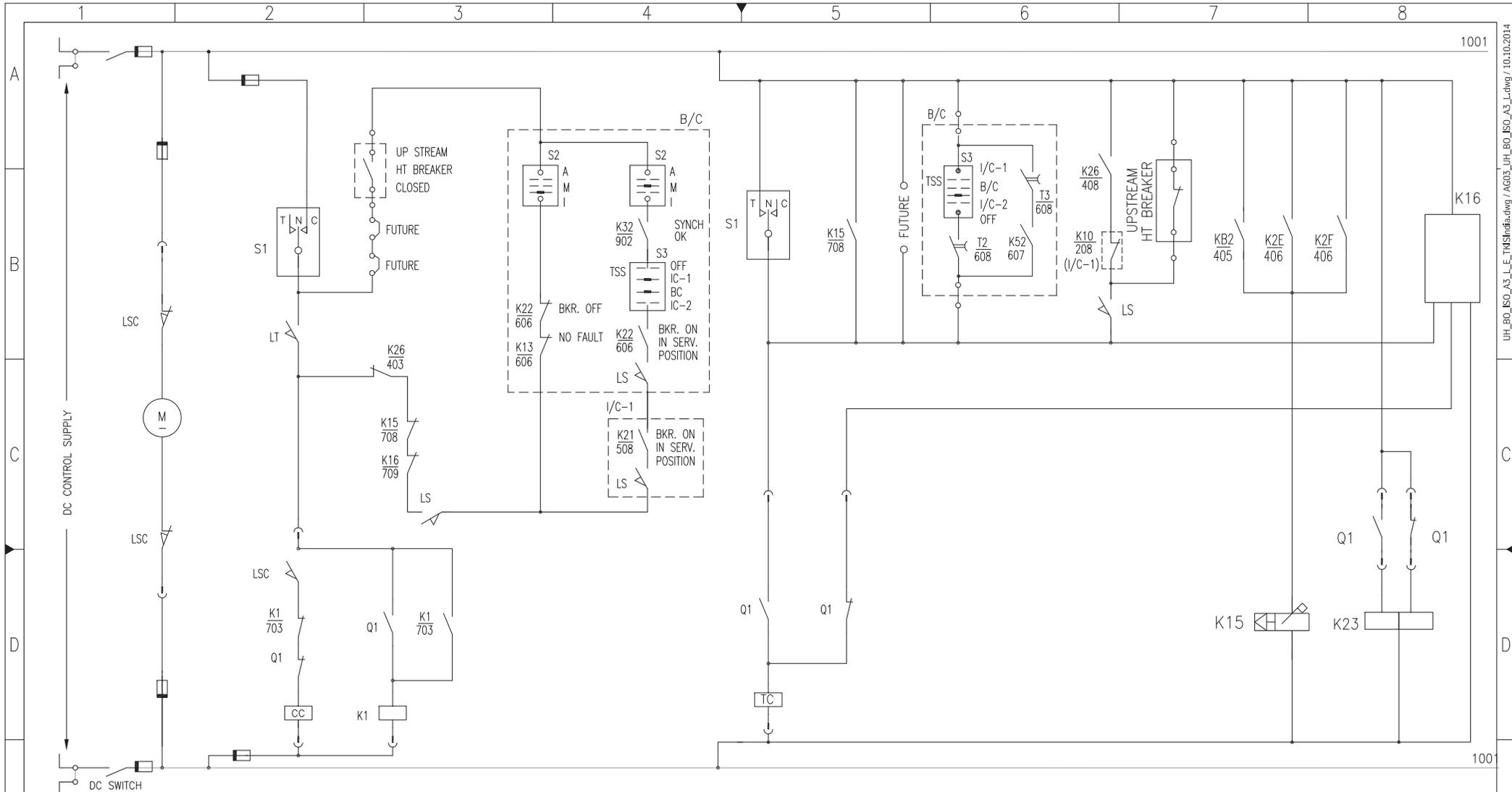
INCOMERS & BUS-COUPLER TO BE CLOSED MANUALLY AFTER PUTTING SELECTOR SWITCH IN MANUAL

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF BUSCOUPLER (Q2)

Document-ID-BAR-Code		0	22.12.2015	RDk	RDk	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)			
Rev.	Date	Drawn/Prepared	Name	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/1 SCHEME FOR 415V SWITCHGEAR.											
Store Location: Server/Share		Store Location: Folder		Store Name:		PS106		6 / 11	Drawn	22.12.2015	RDk					
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								Checked	22.12.2015	VMS						
								Approved	22.12.2015	RPM						

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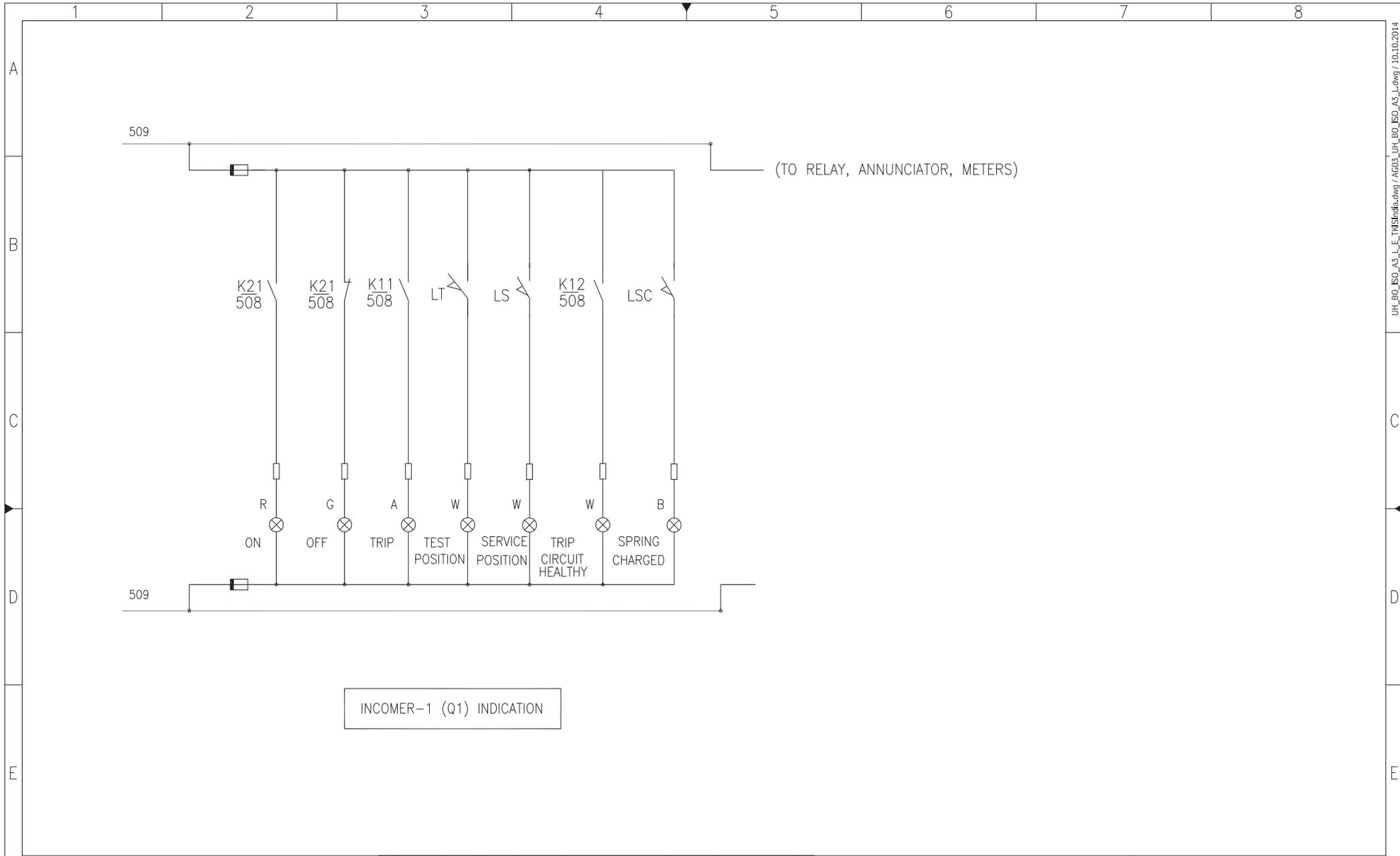
K1, T6 RELAYS MAY BE MOUNTED INSIDE PANEL  
 Q1, Q2, Q3 ARE BREAKER CONTACTS.  
 LSC CHANGES WHEN SPRING IS CHARGED, LT IN TEST & LS IN SERVICE.

NOTE : TRIP CIRCUIT SUPERVISION RELAY SHALL BE WIRED AT THE END OF TRIPPING CIRCUIT AS INDICATED.

CLOSING & TRIPPING CIRCUIT OF INCOMER-2 (Q3)

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)						
Rev.	Date	Drawn/Prepared	Name	Date	Name	Checked	Name	Date	Name	Approved	Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0		
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description										
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/1 SCHEME FOR 415V SWITCHGEAR.														
Store Location: Server/Share		Store Location: Folder		Store Name: PS107		7 / 11		Drawn	22.12.2015	RDK	Prepared	22.12.2015	RDK	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM

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INCOMER-1 (Q1) INDICATION

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		<b>ThyssenKrupp Industrial Solutions (India)</b> <small>All rights reserved © 2016 ThyssenKrupp Industrial Solutions (India) Private Limited</small>		
Rev.	Date	Name		Date	Name	Date	Name	Description		Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name	Description						
Con. Unit	Type of Document	Order No.	Scale	-		Tot. Sheets	8 / 11	Drawn	22.12.2015	RDK	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/I SCHEME				
Store Location: Server/Share		Store Location: Folder		Store Name:		PS108		Prepared	22.12.2015	RDK	FOR 415V SWITCHGEAR.				
								Checked	22.12.2015	VMS					
								Approved	22.12.2015	RPM					

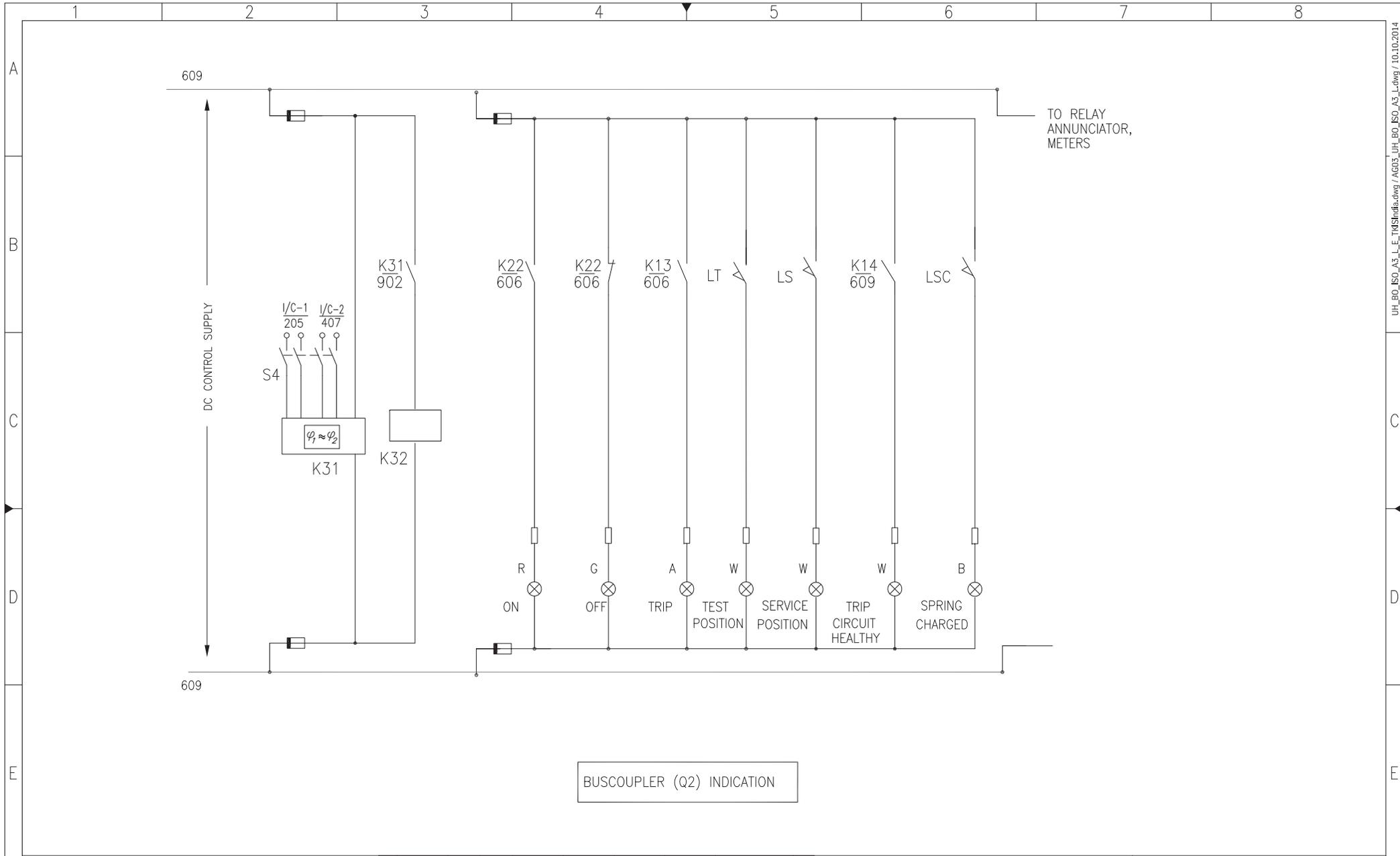
UH\_BO\_BO\_A3\_L\_E\_TMSIndia.dwg / AC05\_UH\_BO\_BO\_A3\_L.dwg / 10.10.2014

C

D

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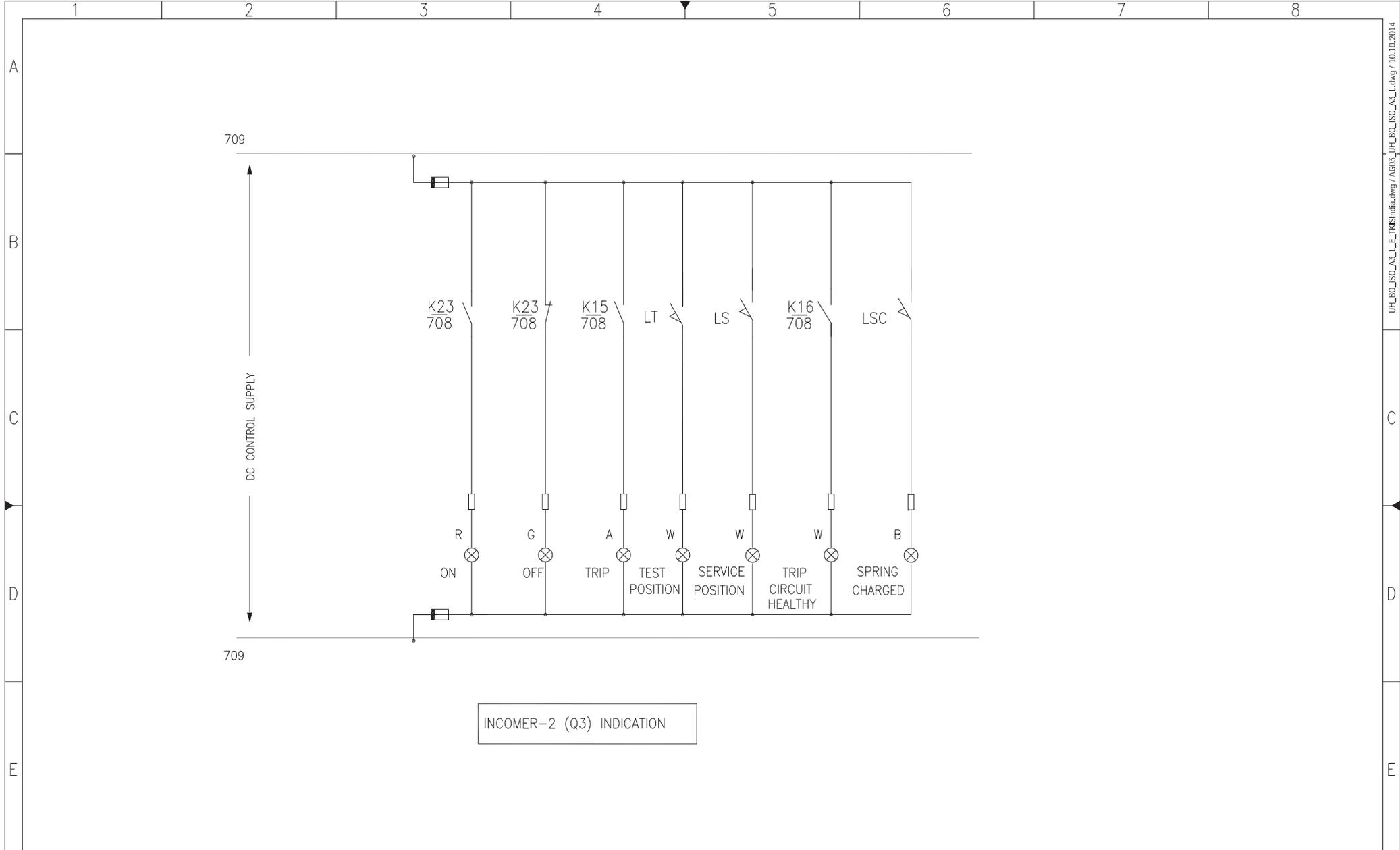
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BUSCOUPLER (Q2) INDICATION

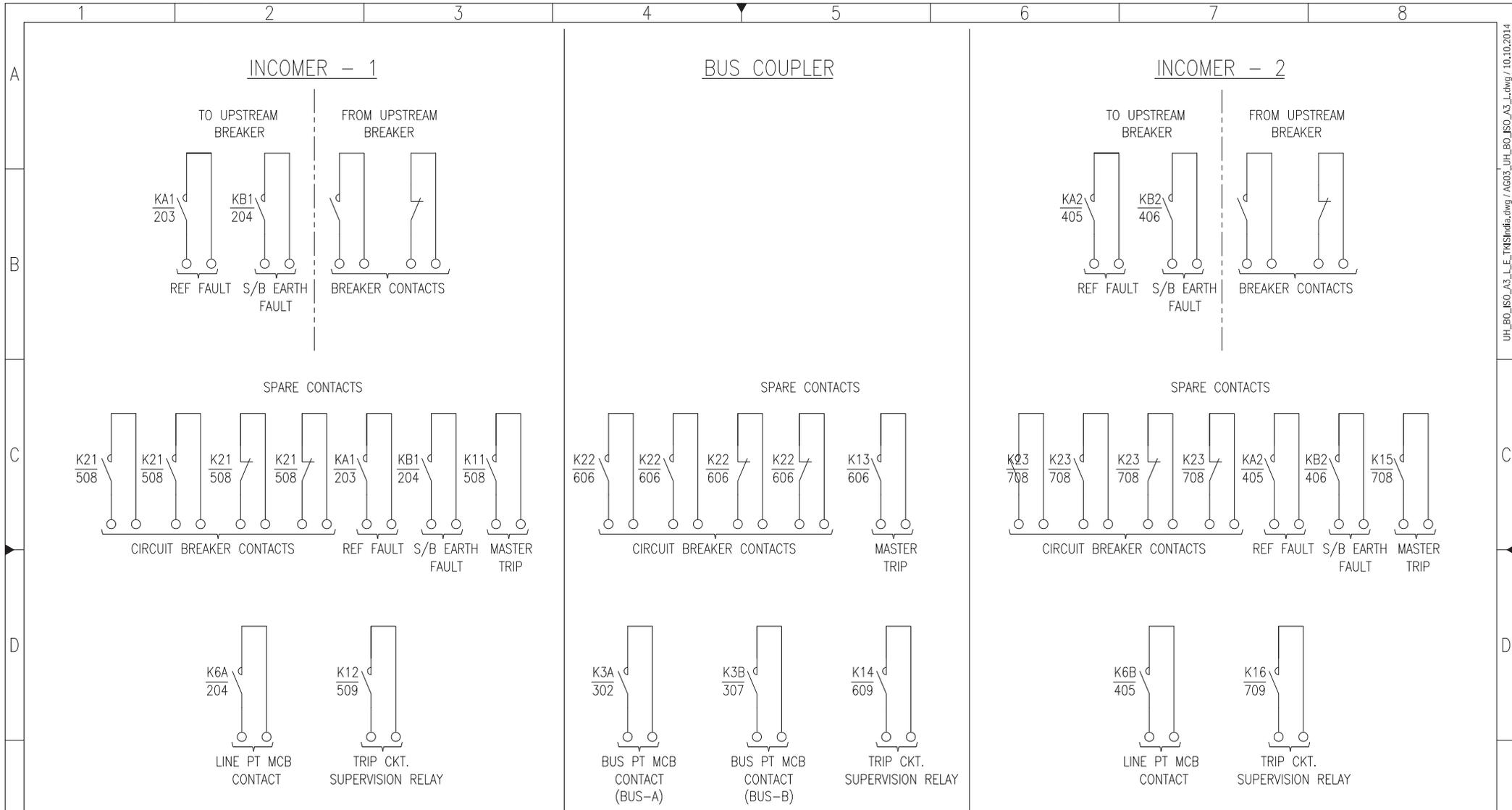
Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		<b>ThyssenKrupp Industrial Solutions (India)</b> <small>All rights reserved © 2016 ThyssenKrupp Industrial Solutions (India) Private Limited</small>			
Rev.	Date	Name		Date	Name		Date	Name		Description	Acc. Code	UAN	Document ID	Part	Group	Rev. 0
Pro. Unit	TON			Cat. Code	Acc. Code	Status	Date	Name		Description						
Con. Unit	Type of Document	Order No.		Scale	-		Tot. Sheets	9 / 11		Drawn	22.12.2015	RDK	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/1 SCHEME			
Store Location: Server/Share		Store Location: Folder		Store Name:		PS109		Checked	22.12.2015	VMS	FOR 415V SWITCHGEAR.					
								Approved	22.12.2015	RPM						

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INCOMER-2 (Q3) INDICATION

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India) Private Limited		
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev.	0	
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets	POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/I SCHEME FOR 415V SWITCHGEAR.										
Store Location: Server/Share		Store Location: Folder		Store Name: PS110		Drawn	22.12.2015	RDK							
						Prepared	22.12.2015	RDK							
						Checked	22.12.2015	VMS							
						Approved	22.12.2015	RPM							



\* SPARE CONTACTS FOR PROTECTION RELAYS SHALL BE REALISED USING VAA TYPE RELAYS IF REQUIRED.

AUXILIARY AND SPARE CONTACTS DETAILS

Document-ID-BAR-Code		0	22.12.2015	RDK	RDK	22.12.2015	VMS	22.12.2015	RPM	ISSUED AS STANDARD	Code		ThyssenKrupp Industrial Solutions (India)		
Rev.	Date	Name	Date	Name	Date	Name	Description	Acc. Code	UAN	Document ID	Part	Group	Rev.	0	
Pro. Unit	TON		Cat. Code	Acc. Code	Status	Date	Name	Description							
Con. Unit	Type of Document	Order No.	Scale	Tot. Sheets		POWER & CONTROL SCHEMATIC FOR 2 INCOMER & BUS COUPLER WITH A/M/1 SCHEME FOR 415V SWITCHGEAR.									
Store Location: Server/Share		Store Location: Folder		Store Name: PS111		11 / 11	Drawn	22.12.2015	RDK	Checked	22.12.2015	VMS	Approved	22.12.2015	RPM

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