

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/062/04/6

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

ThyssenKrupp MillServices & Systems GmbH
Hagelkreuzstraße 138
46149 Oberhausen
Germany

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the type of activity P, M, S

validity: 2022-02-16 until 2025-01-18

date of issue: 2022-02-16
File number: 8119687729
Customer number: TN1823

Lead auditor: Dipl.-Ing. GRÖNING



Dipl.-Ing. (FH) ROHARDT
certification body

Digitally
signed by
Rohardt Sven



Scope of the certificate

TÜVNORD/15085/CL1/062/04/6

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1, 1.2, 1.3	t = 5 - 120 mm	BW/FW
121	1.1, 1.2, 1.3	t = 15 - 100 mm	BW
135	1.1, 1.2, 1.3	t = 5 - 120 mm	BW/FW

Area of Application:

- New build of railway vehicles and their components
- Repair of railway vehicles and their components
- Classification level CL 1 acc. to DIN 27201-6 for repair

Responsible welding coordinator(s):

Piet-Hein Huben, Level A (IWE)



1st deputy(ies) of the responsible welding coordinator(s):

Martin Kischel, Level A (IWT)



Others deputies:

Luigi Barbetti, Level C (IWS)
Oliver Nußbaum, Level C (IWS)
Stefan Borlinghaus, Level A (IWE)



Remarks:

Company headquarters: Emschertalstraße 12, 46149 Oberhausen

Other manufacturing locations for repairs according to DIN 27201-6, Appendix C:

- ThyssenKrupp Steel Europe, Kaiser-Wilhelm-Strasse 100, 47166 Duisburg

-Arcelor Mittal Steel, Vohwinkelstrasse 107, 47137 Duisburg

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary:<https://www.tuev-nord.de/en/customer-login/digital-signature/>

